

Red Sea MAX ***S-400/S-500***

Assembly Instructions

GB v.01.02



 **Red Sea**

Red Sea MAX

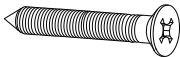
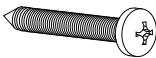
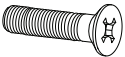
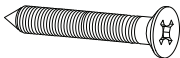
S-SERIES

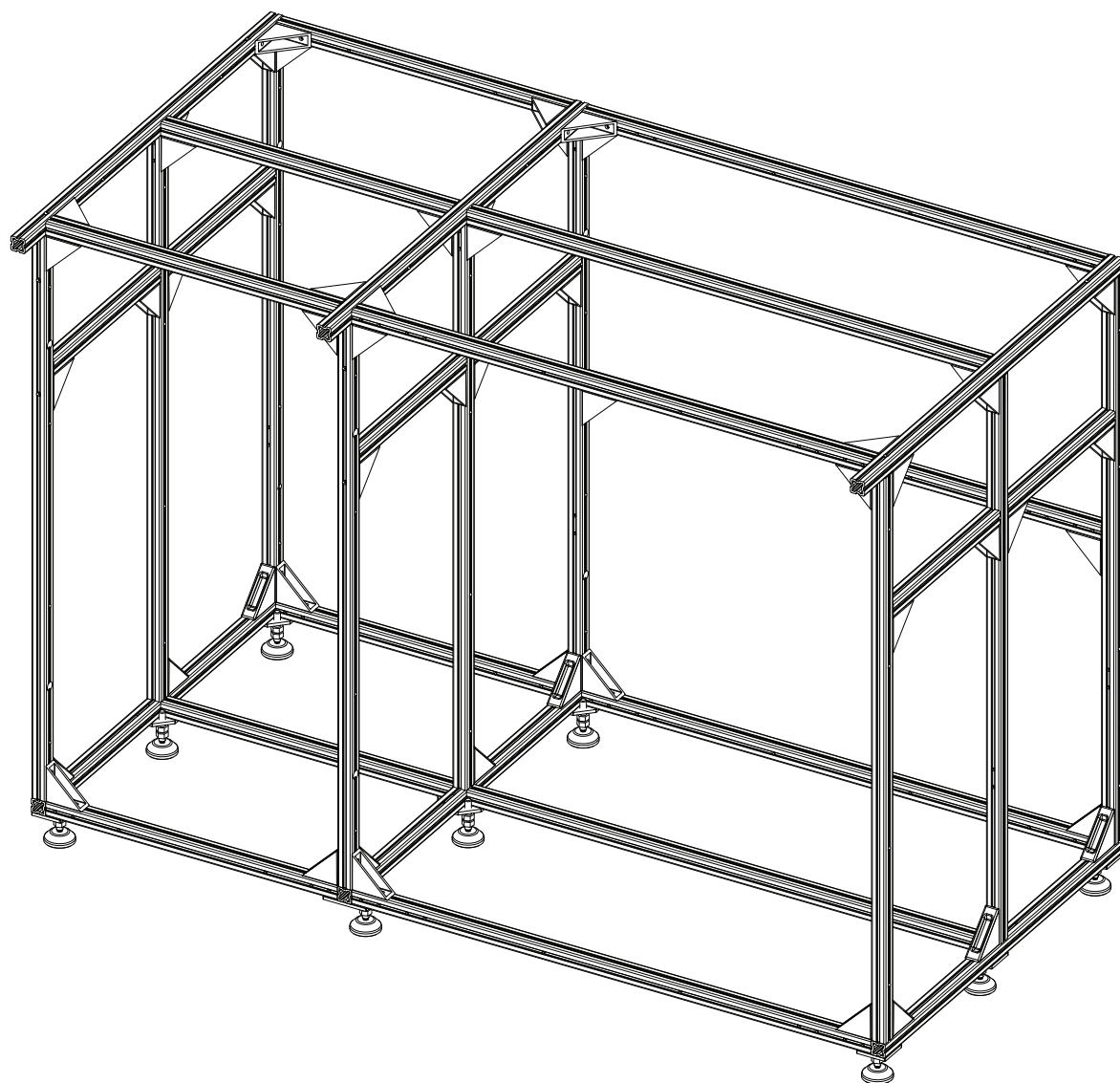
MAX S-400/500

Assembly Instructions

1. Frame
2. Cabinet
3. Positioning
4. Aquarium & Sump
5. Pumps & Skimmer
6. Lighting and Power

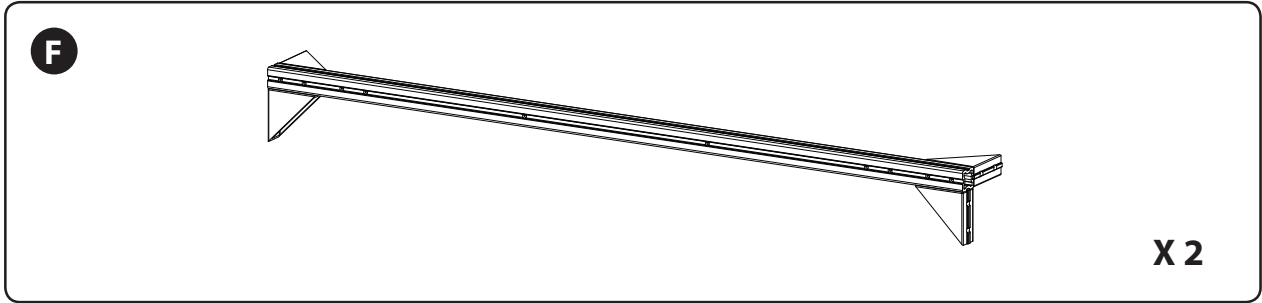
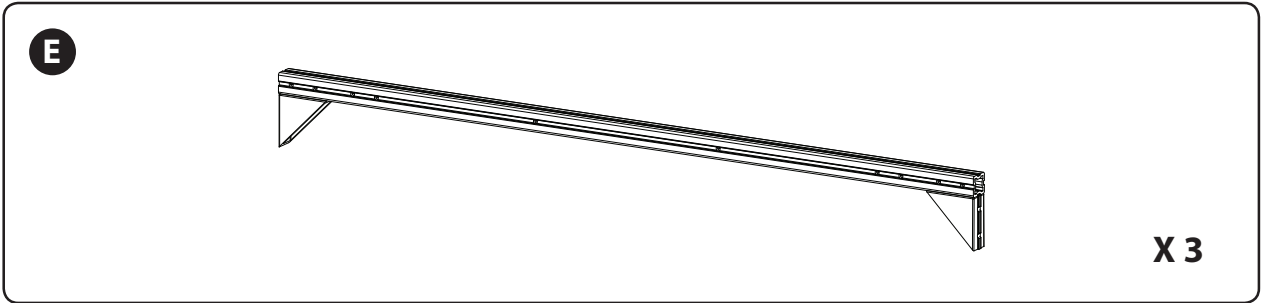
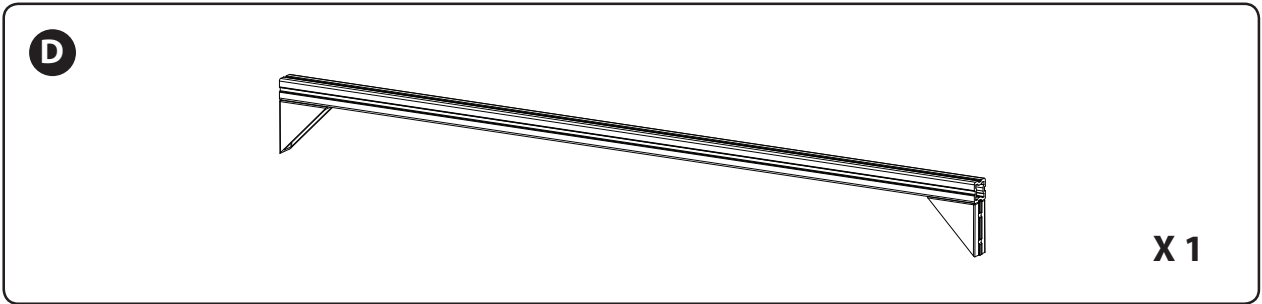
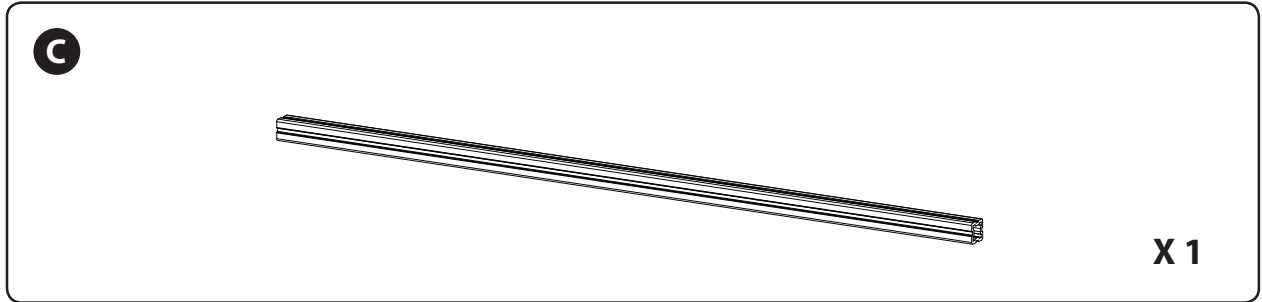
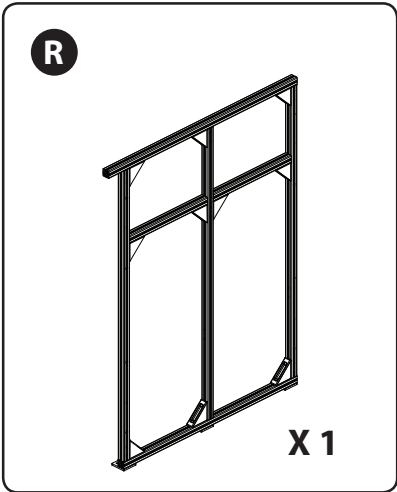
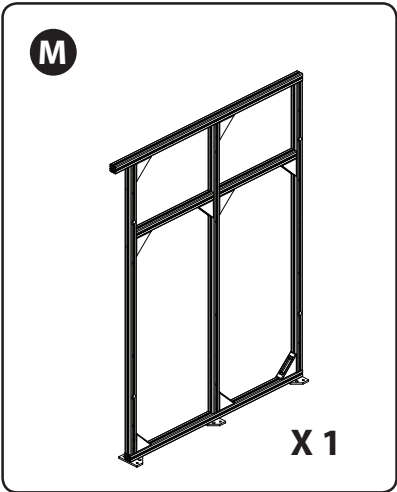
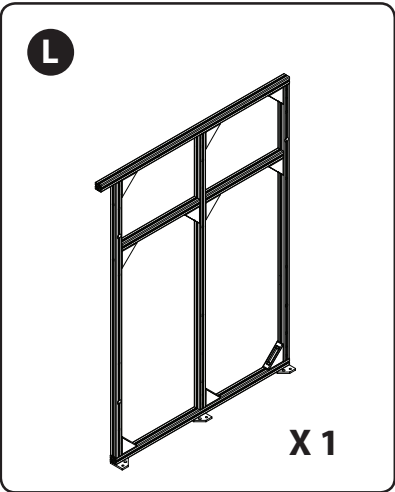
Screw List

Screw #	Picture	Description	Pack	Quantity
S1		Round Head ST 5 x 12mm	Screw Pack A	2 X 50
S2		Countersunk ST 5 x 14mm	Screw Pack B	28
S3		Countersunk ST 4 x 35mm	Screw Pack B	6
S8		Round Head ST 3.5 x 30mm	Screw Pack B	3
S4		Countersunk M4 x 25mm	Cabinet Parts Pack	8
S6		Countersunk 4 x 16mm	Hinge Set	24
S3		Countersunk ST 4 x 35mm	Pipe Clip Pack	3
S5		Countersunk ST 6 x 16mm	Pipe Clip Pack	2
S7		Countersunk ST 5 x 35mm	MAX 500 Draw Sliders	4

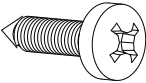
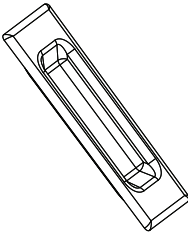
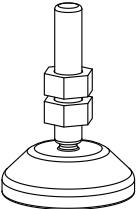


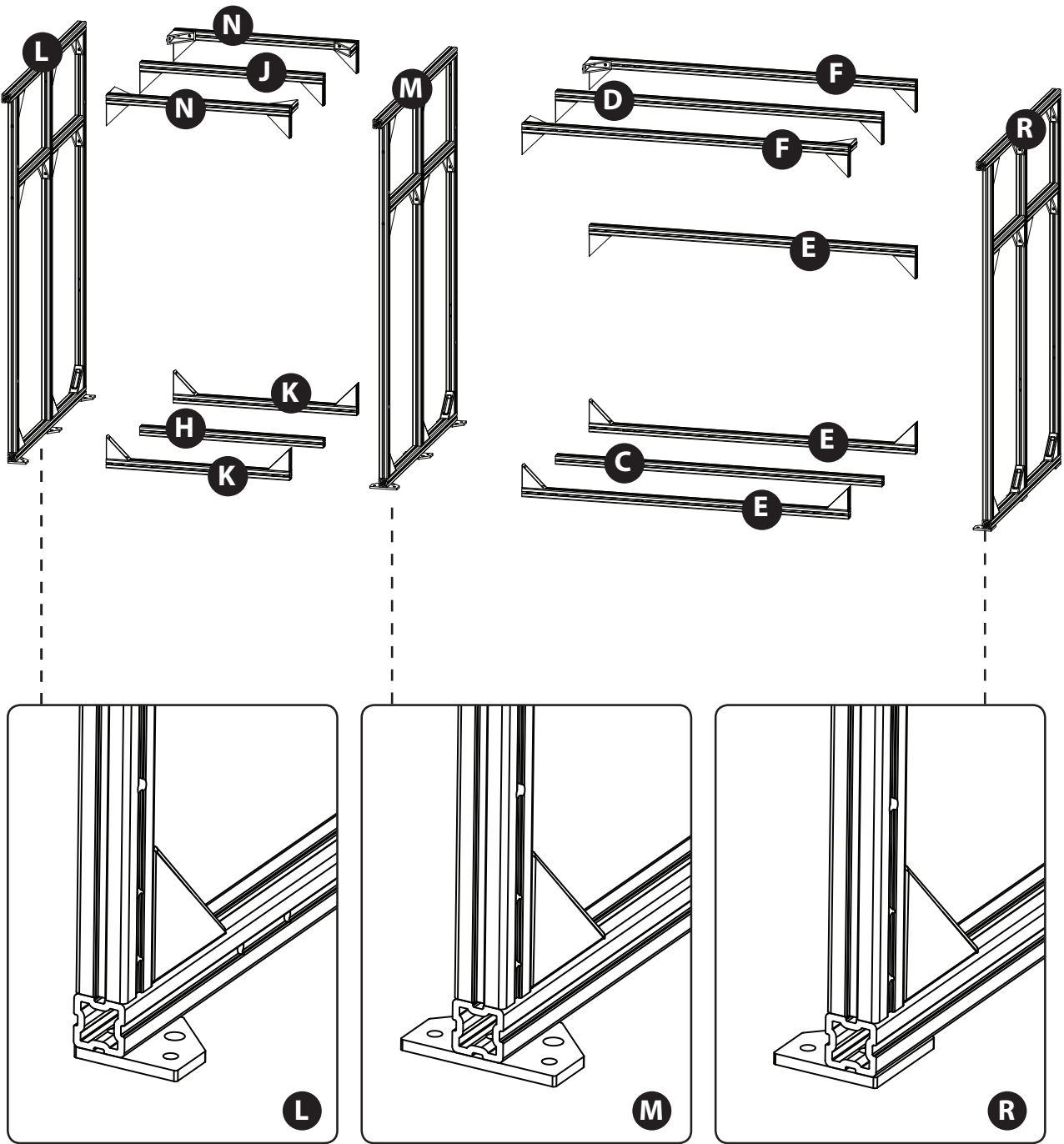
Part 1:
Frame

Parts

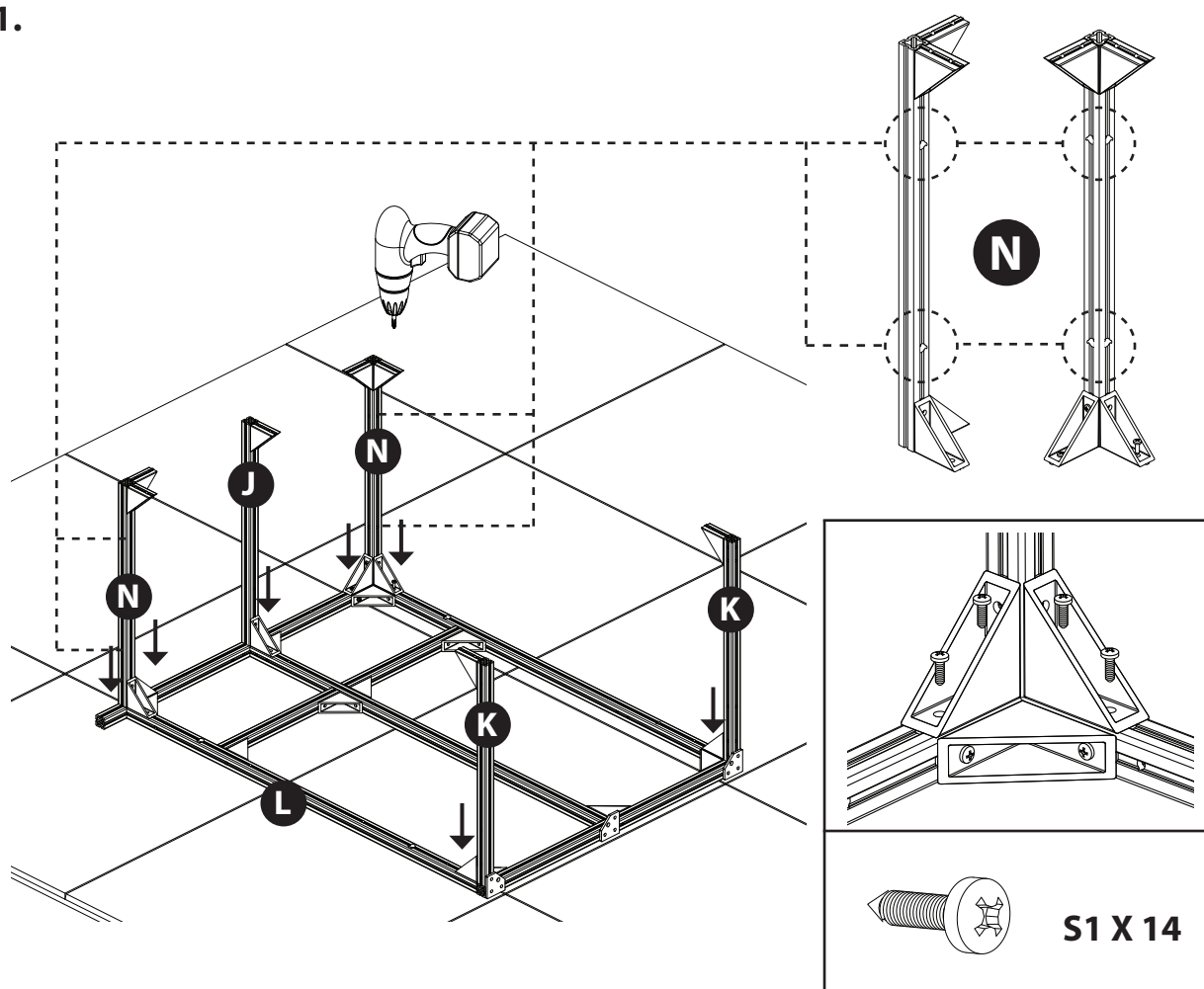


H**X 1****J****X 1****K****X 2****N****X2**

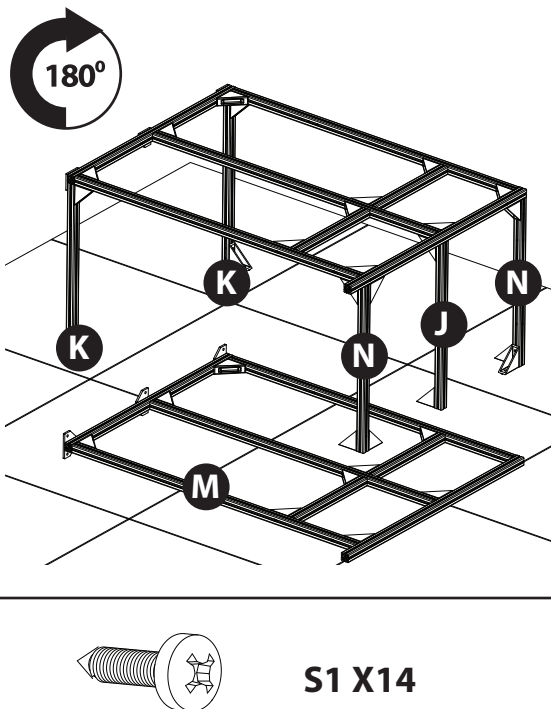
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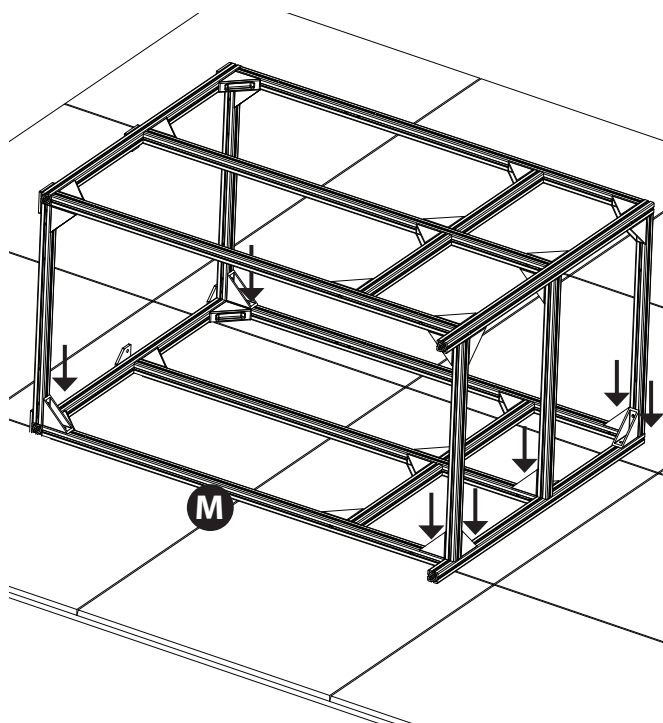
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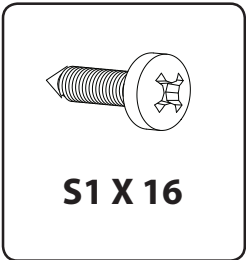
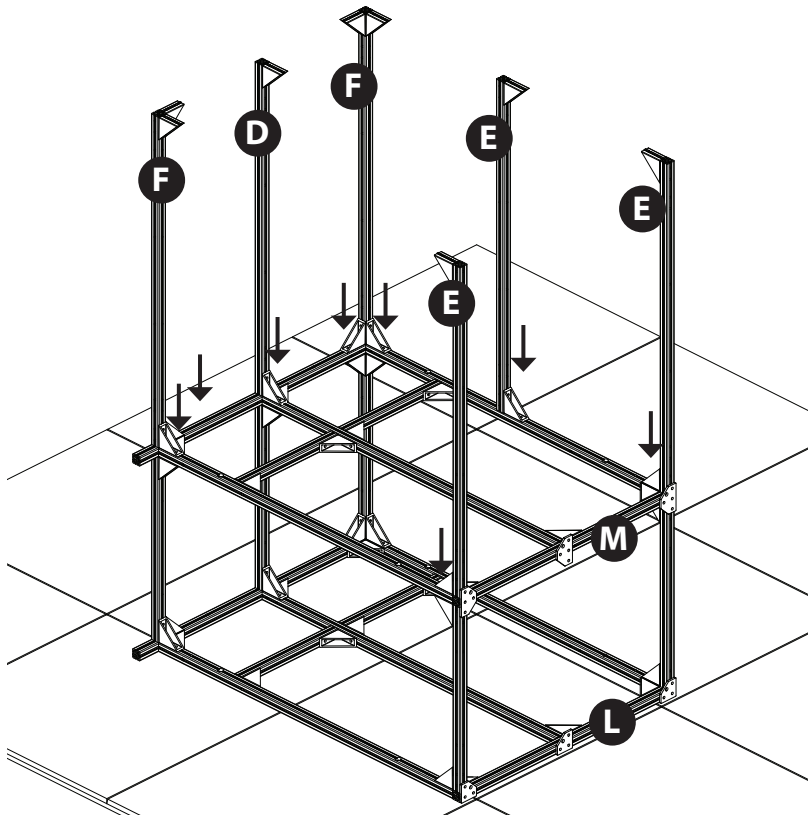
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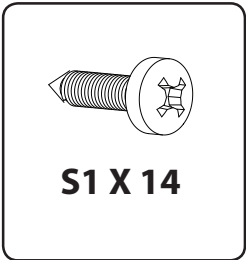
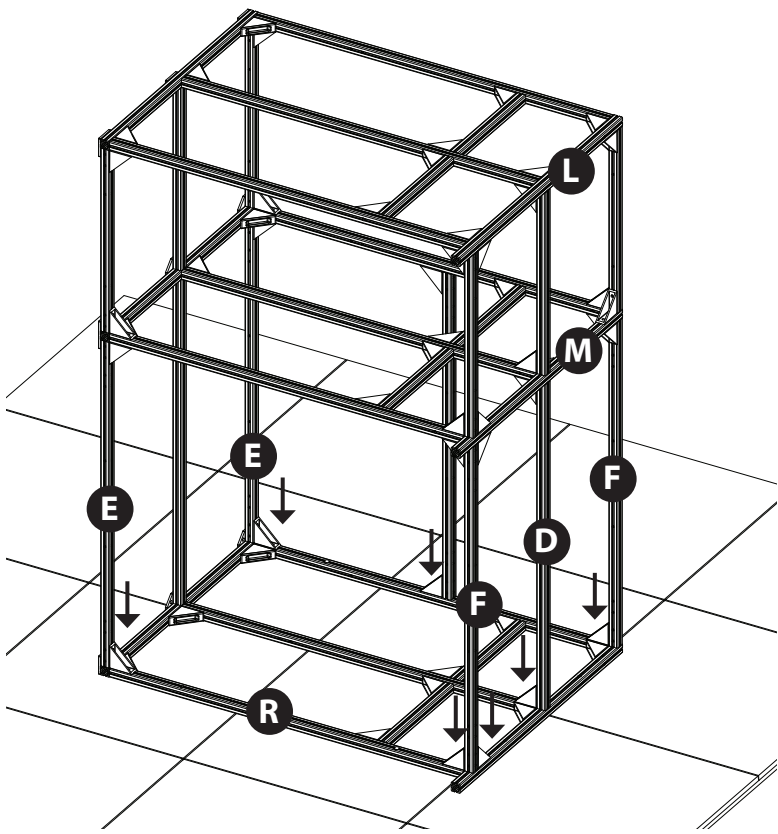
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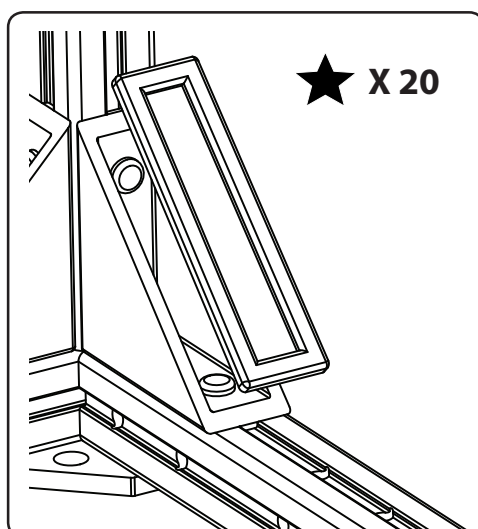
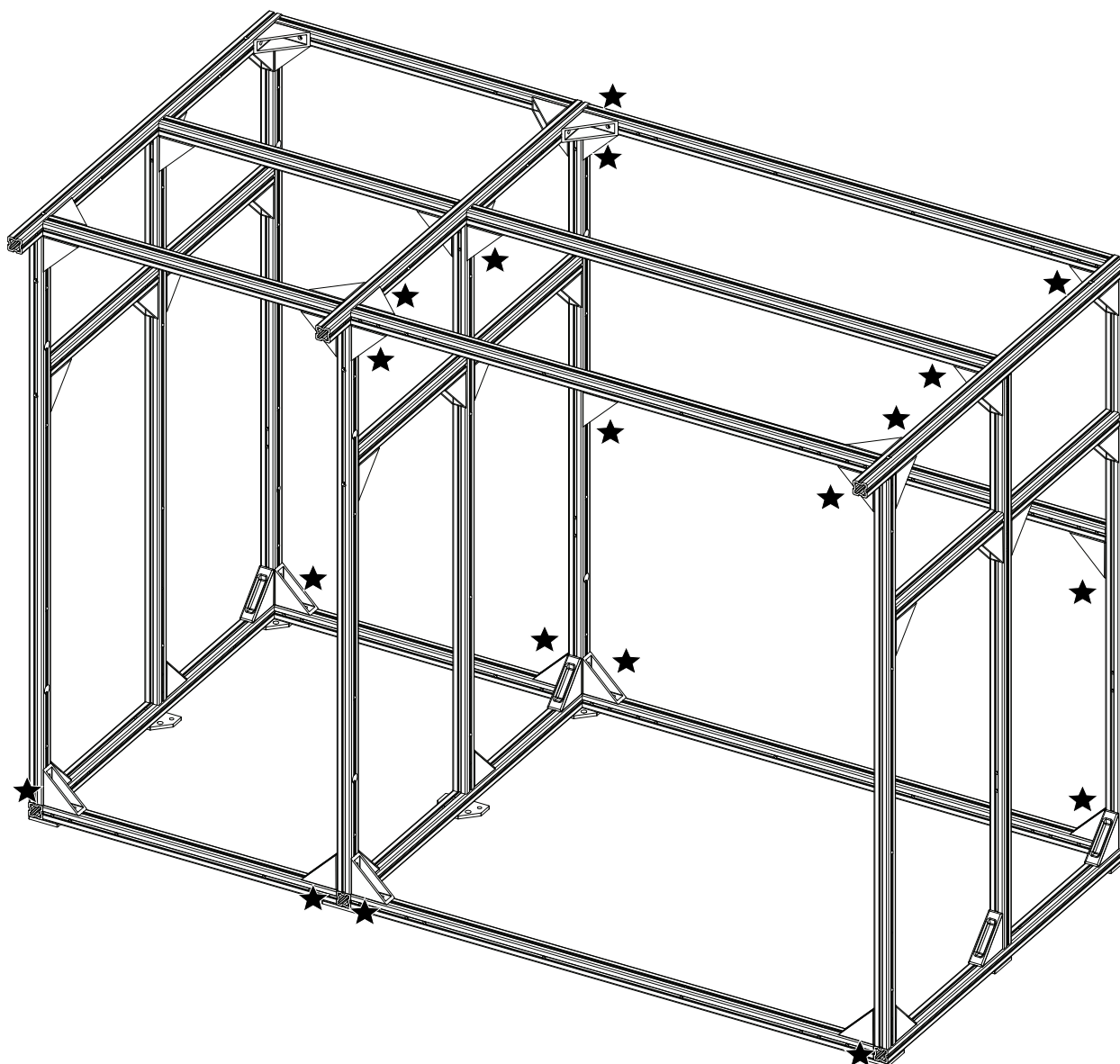
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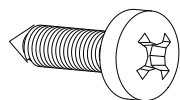
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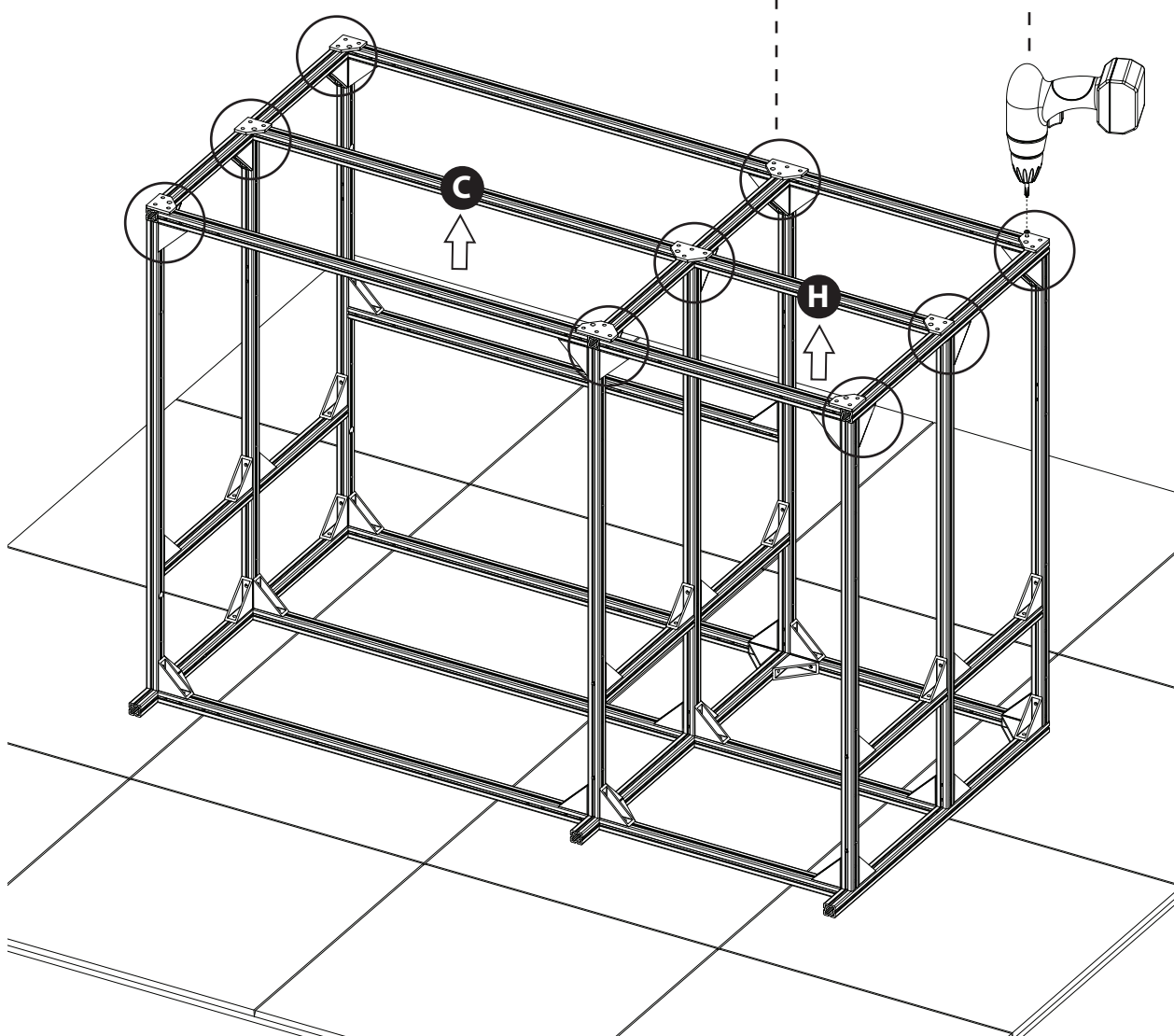
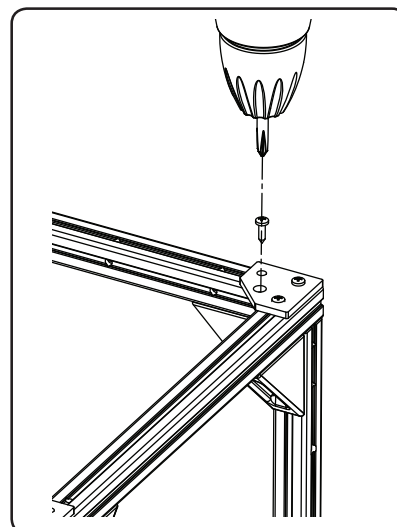
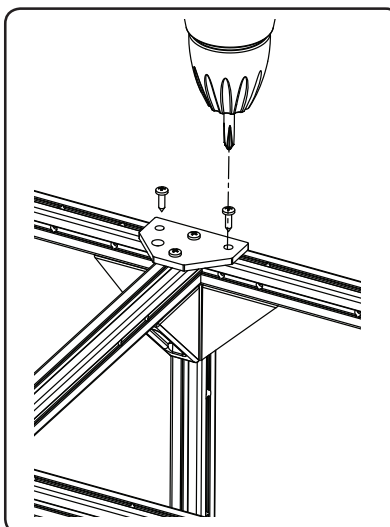
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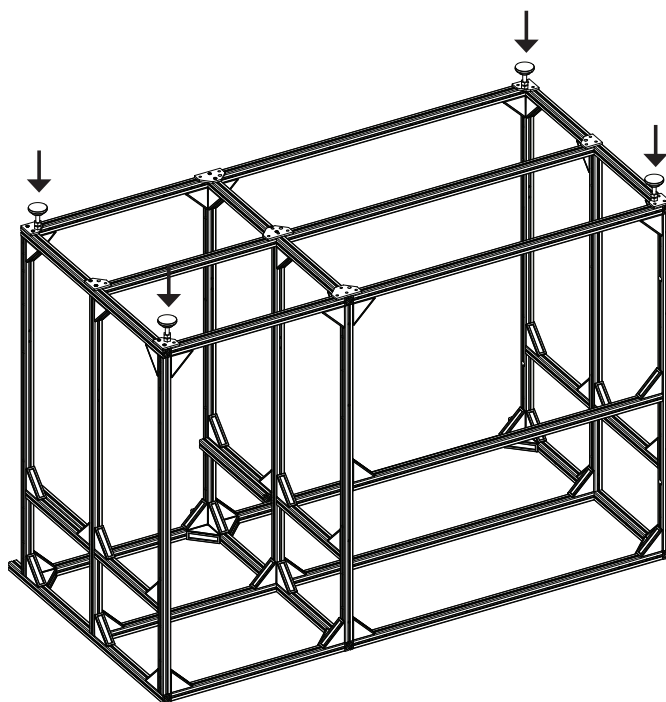
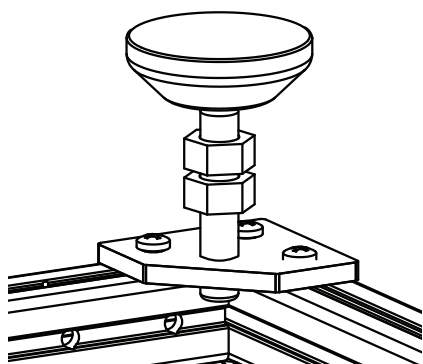


S1 X15



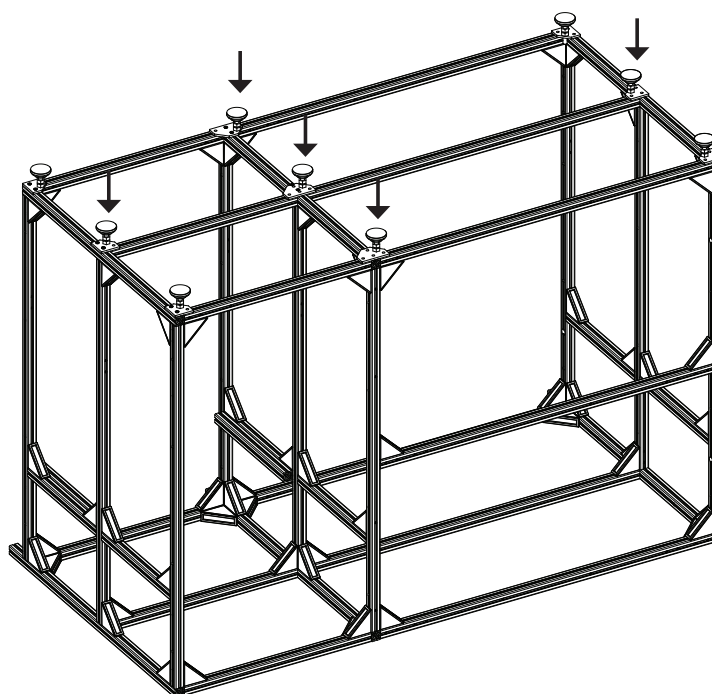
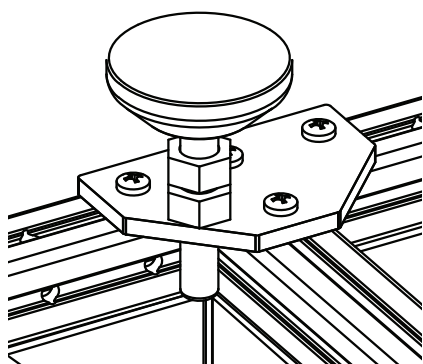
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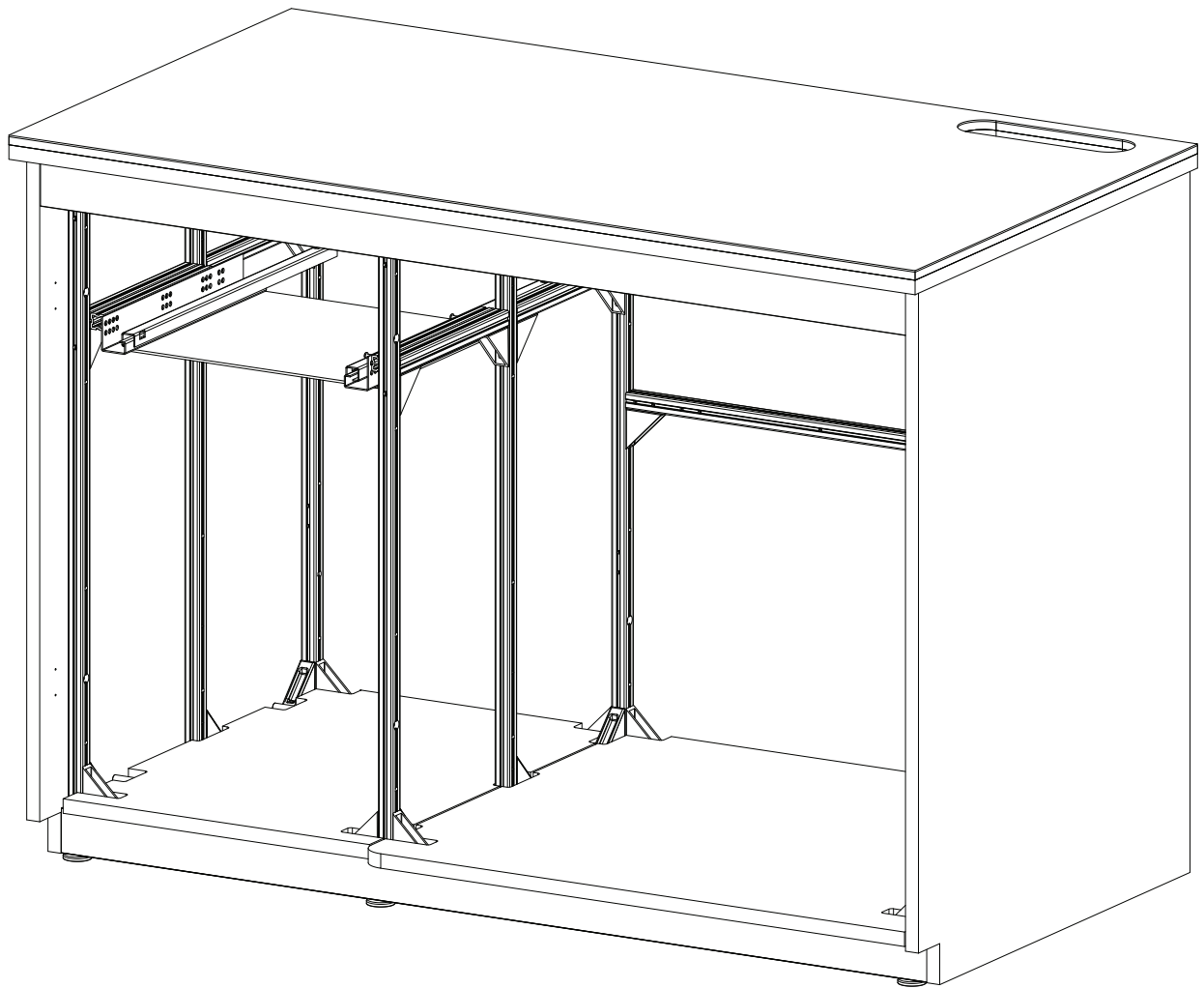
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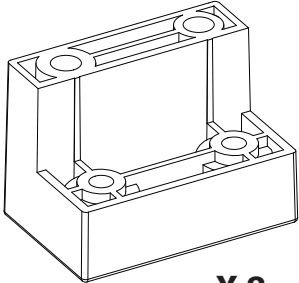
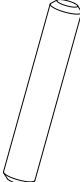
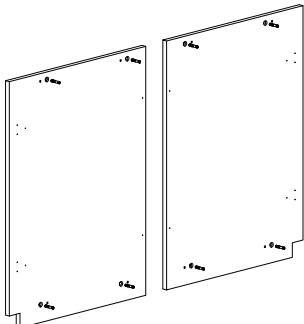
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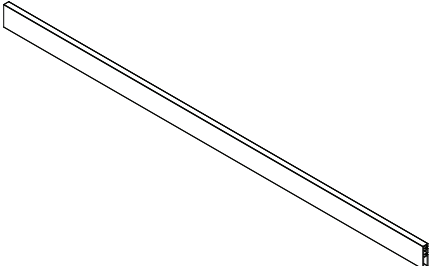
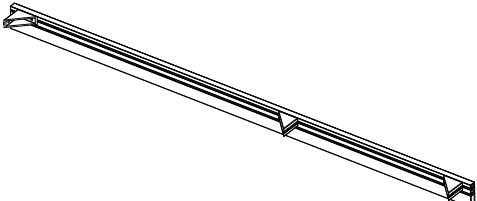


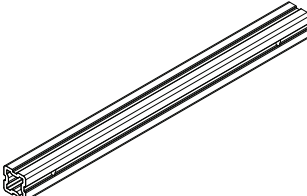
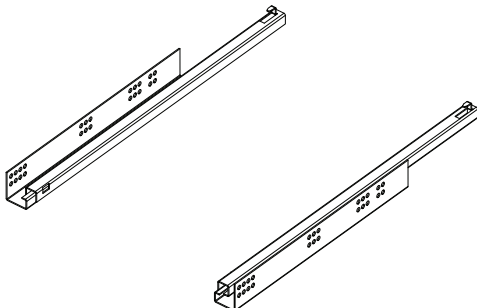


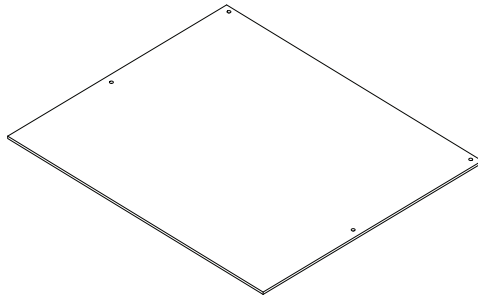
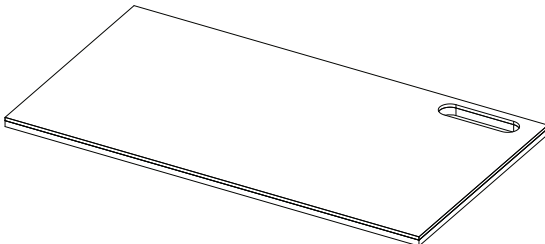
Part 2:
Cabinet

Parts

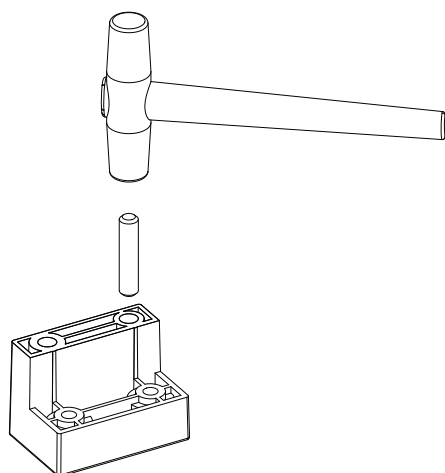
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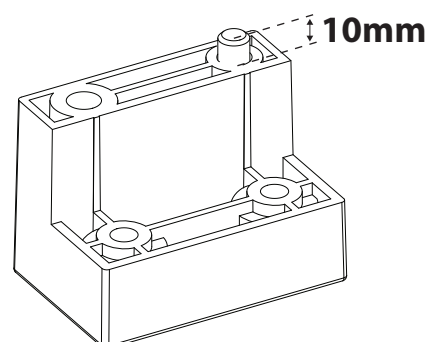
MAX S-500 only  T X 2	
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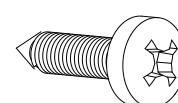
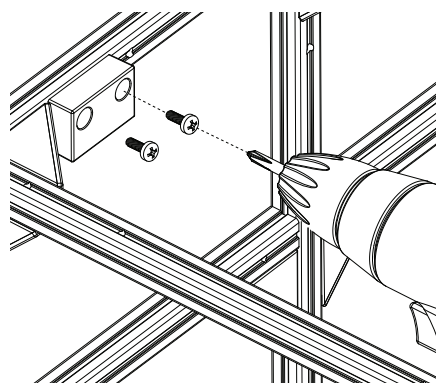
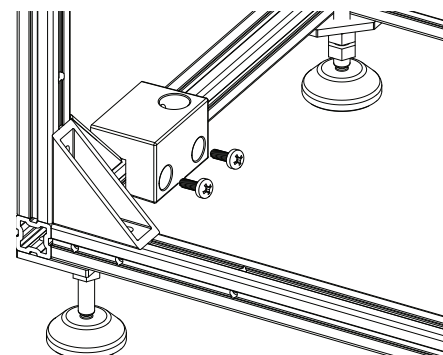
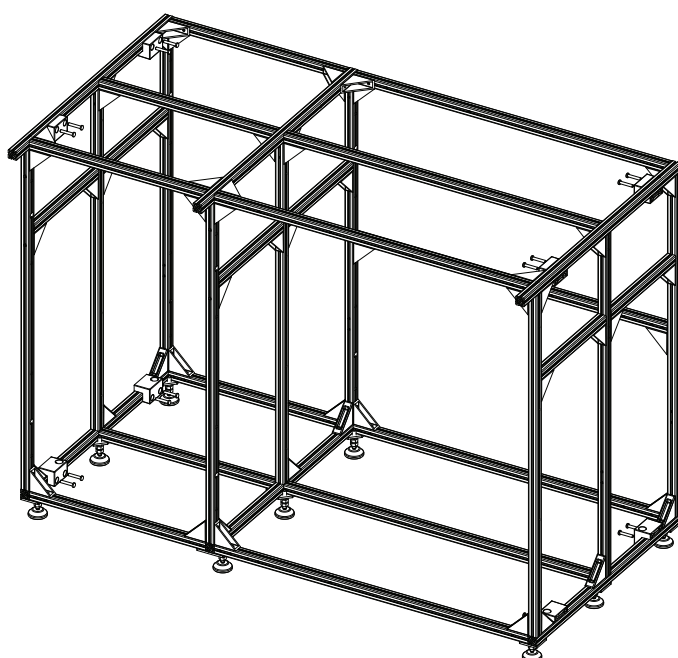
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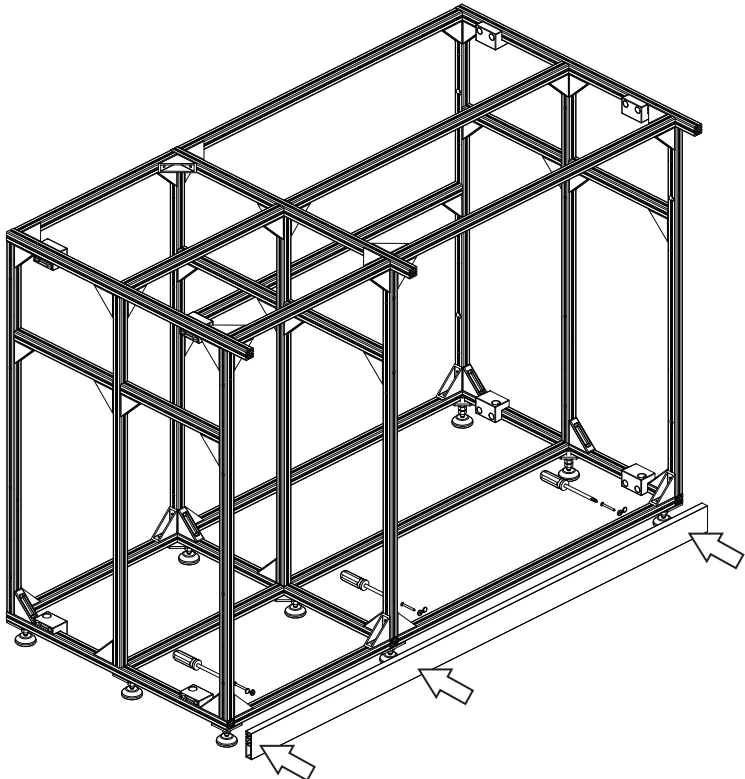


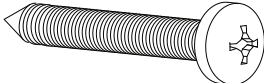
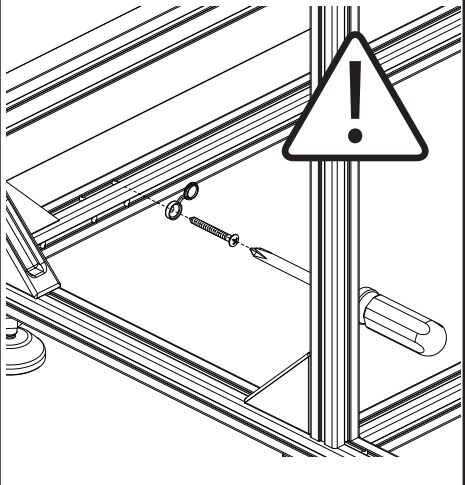
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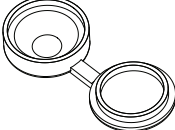
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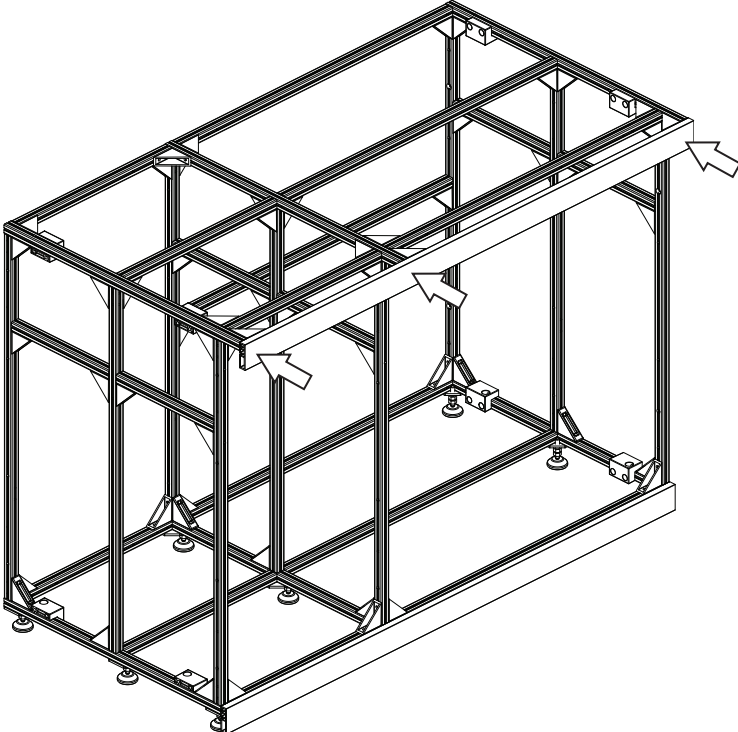


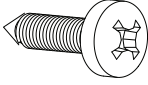
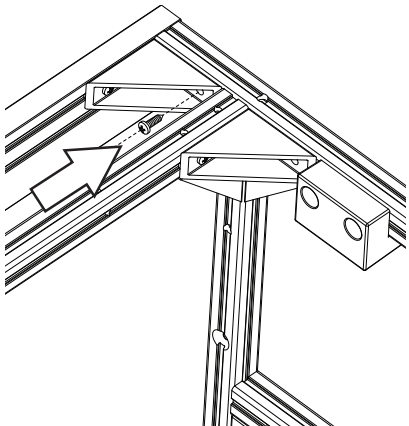
S8 X 3



X 3

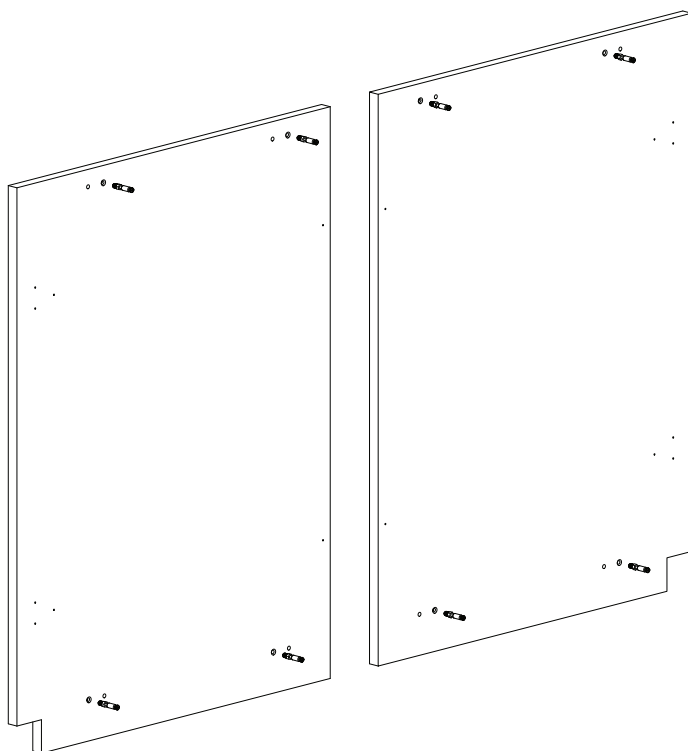
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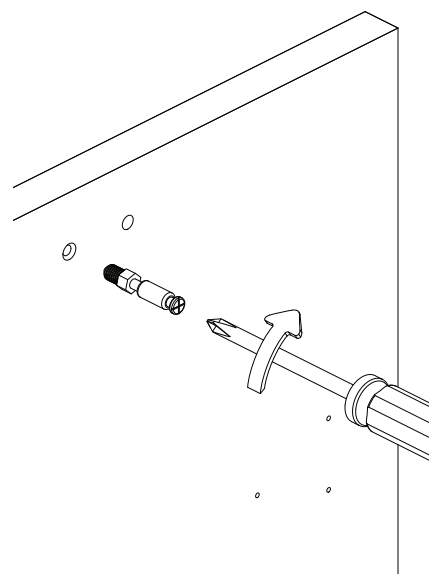


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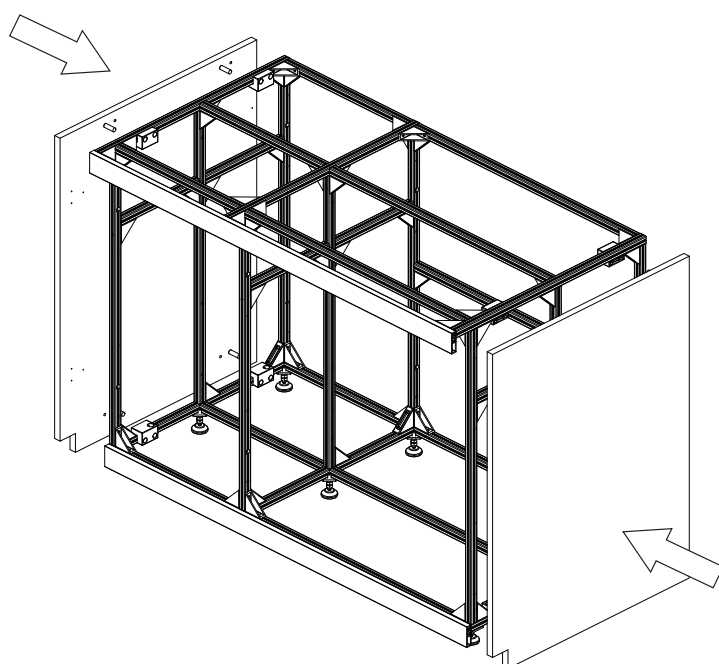
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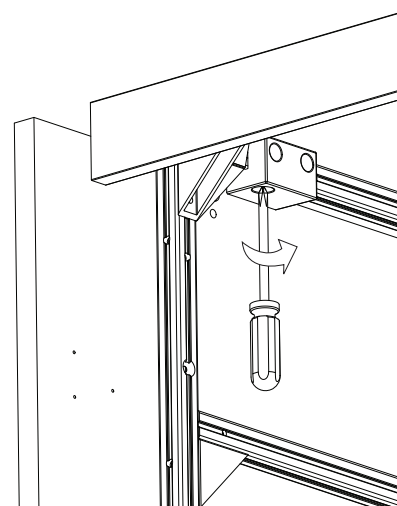
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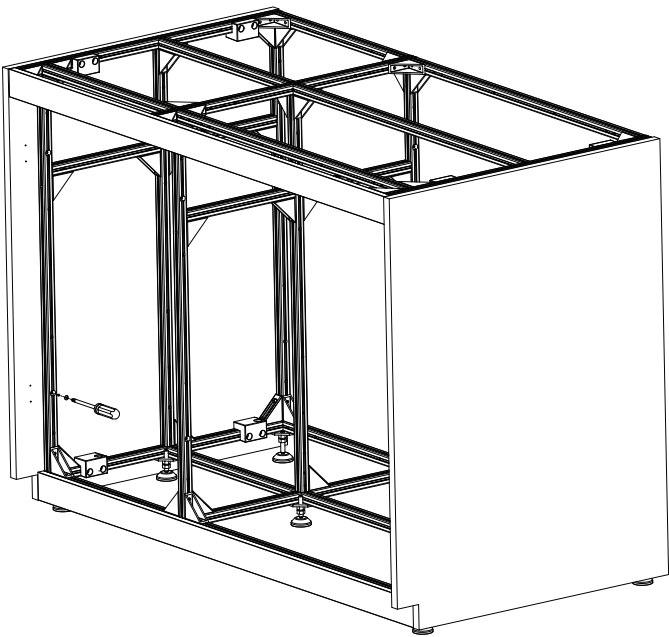
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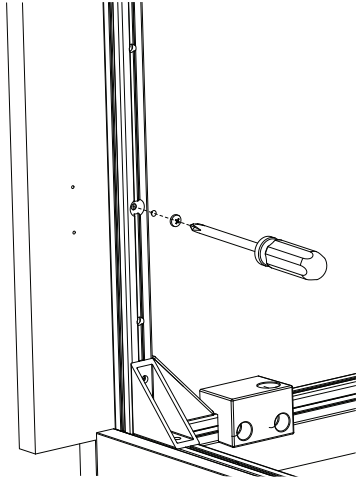


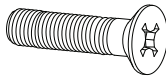
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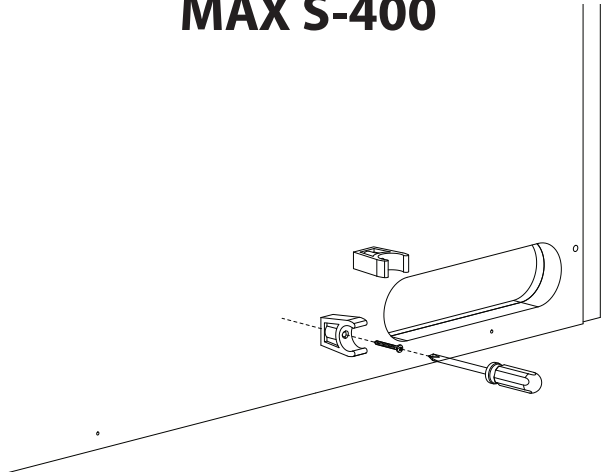




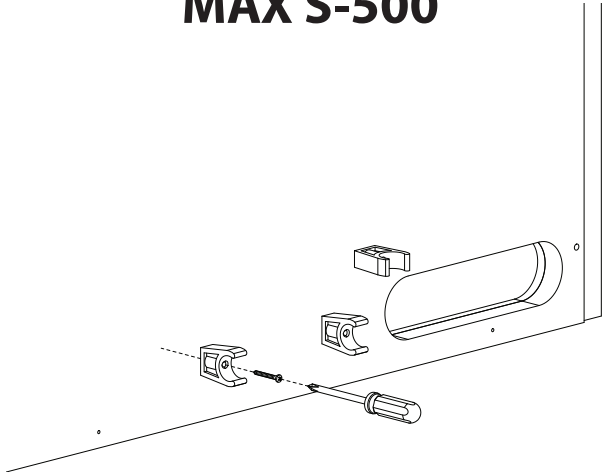
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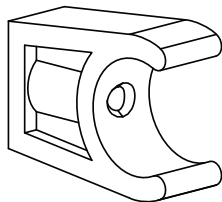
MAX S-400



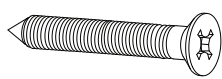
MAX S-500



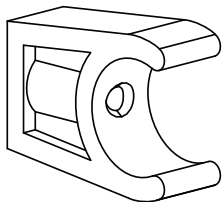
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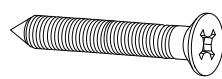
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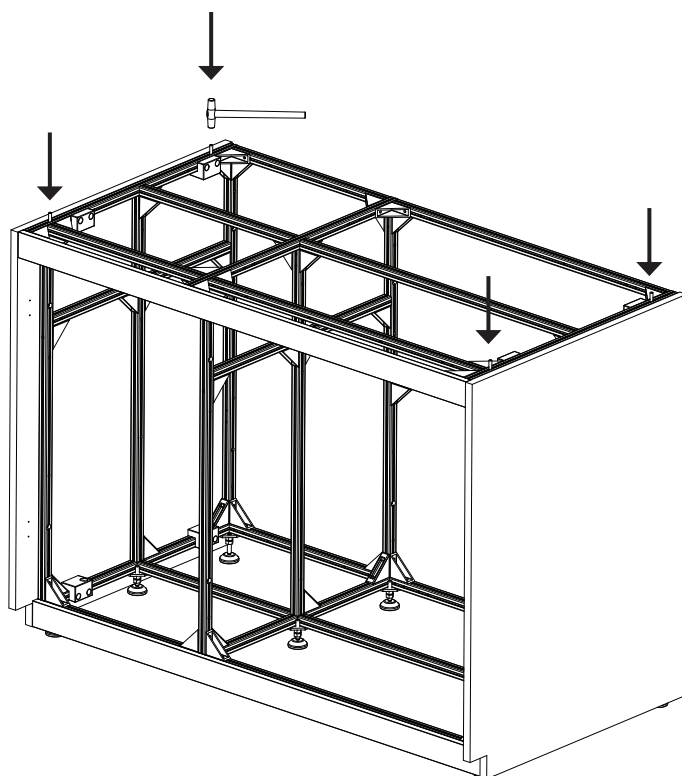
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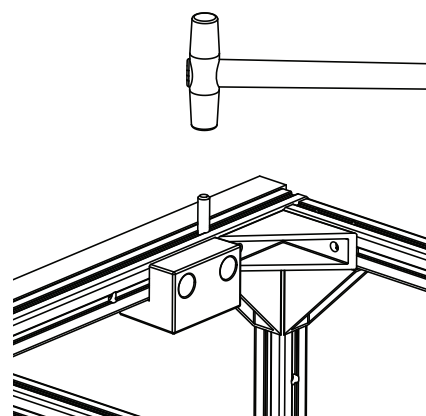
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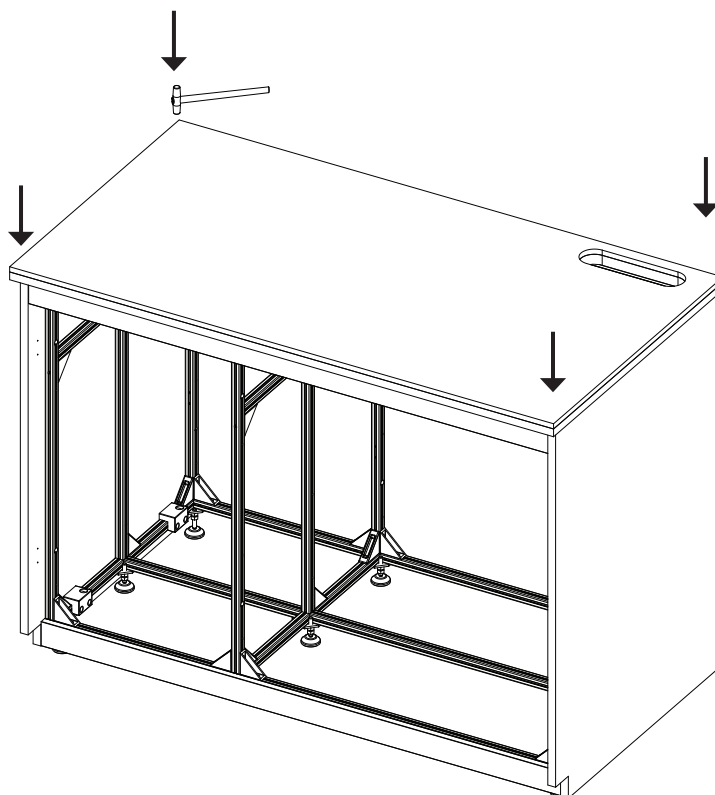
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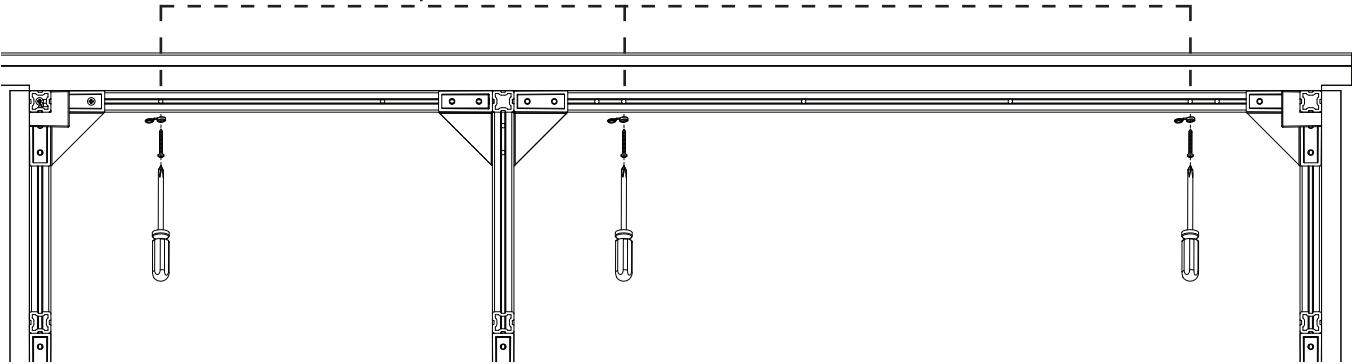
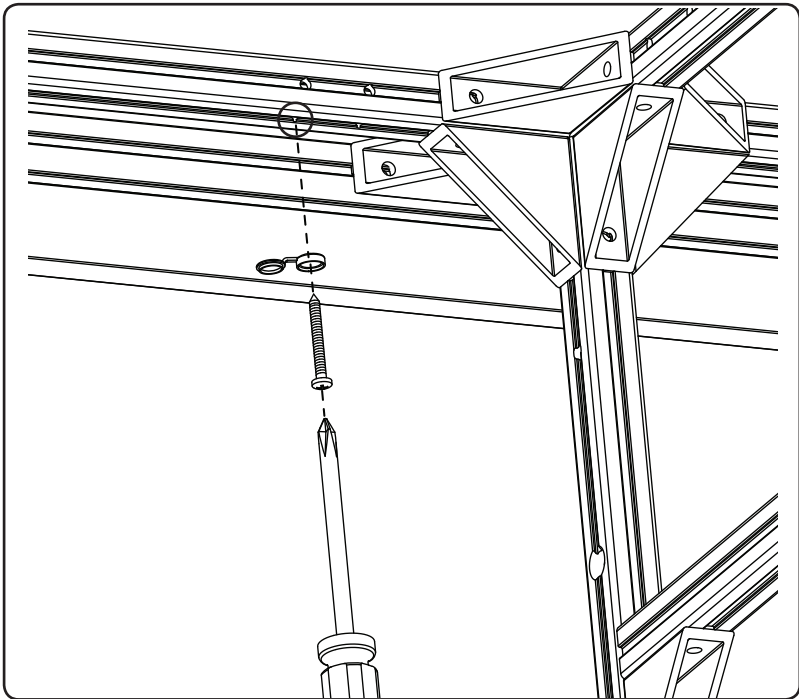
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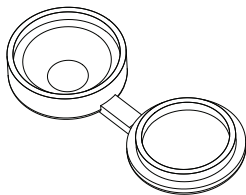
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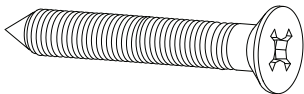
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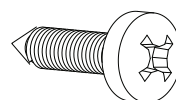
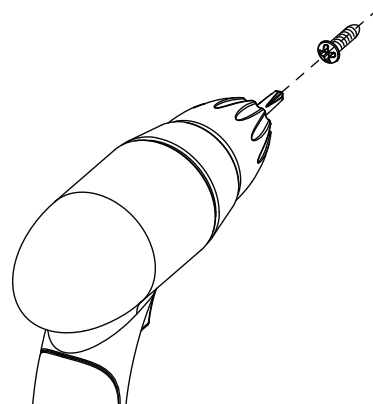
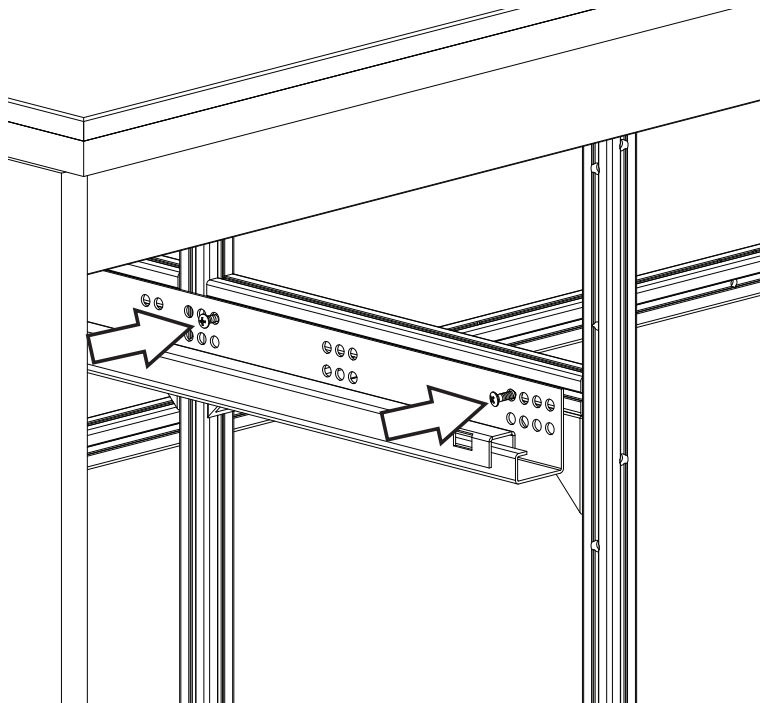


S3 X 6



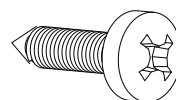
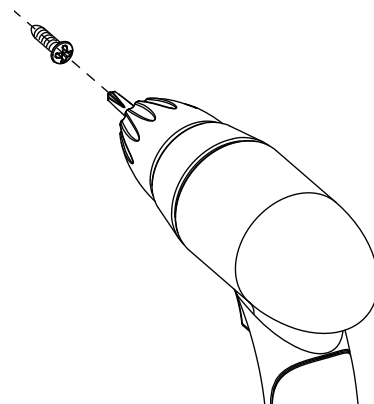
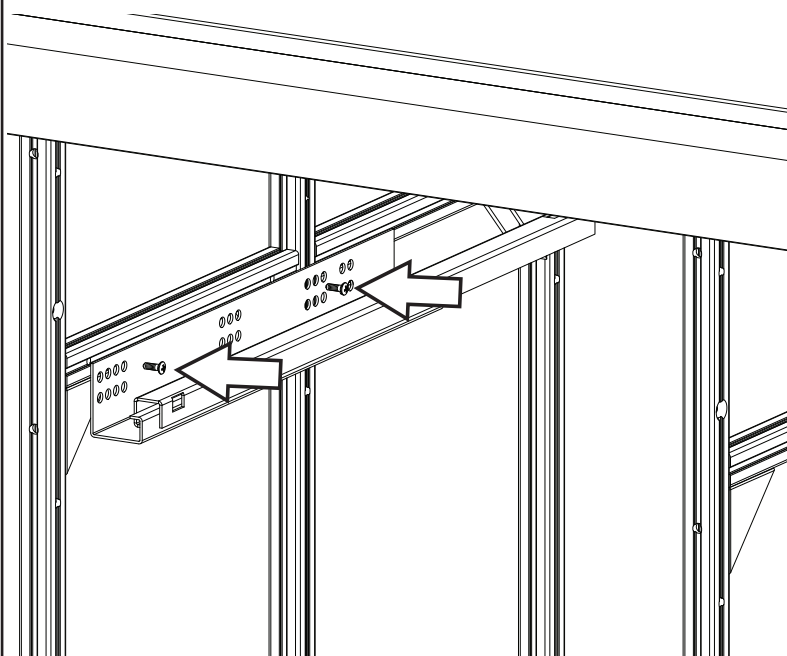
MAX S-400

12.



S1 X 2

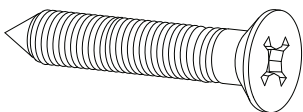
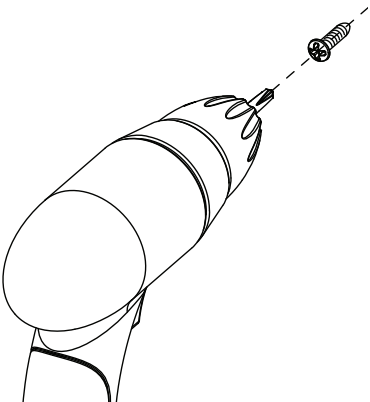
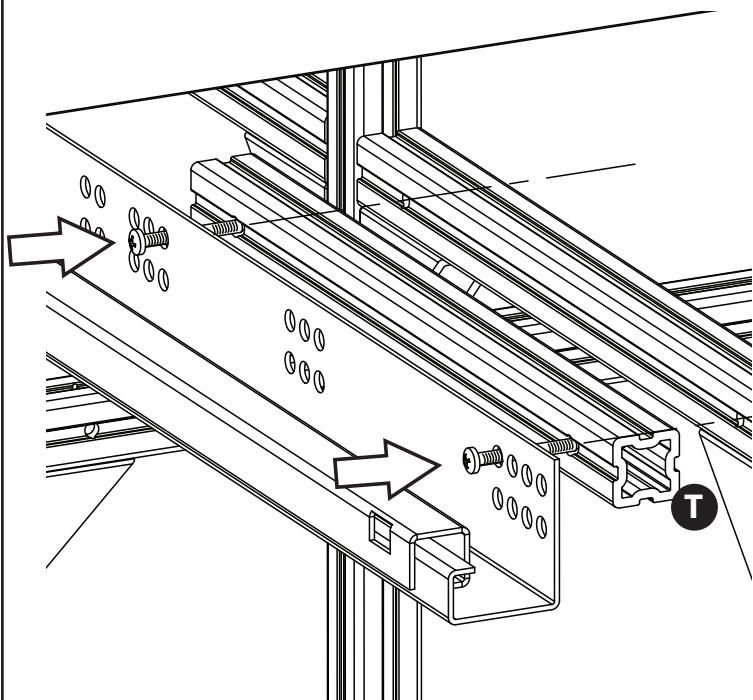
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S1 X 2

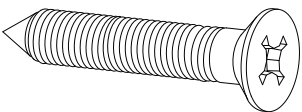
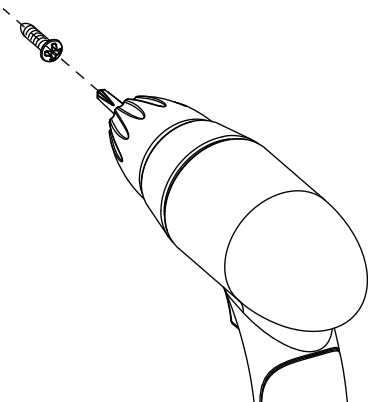
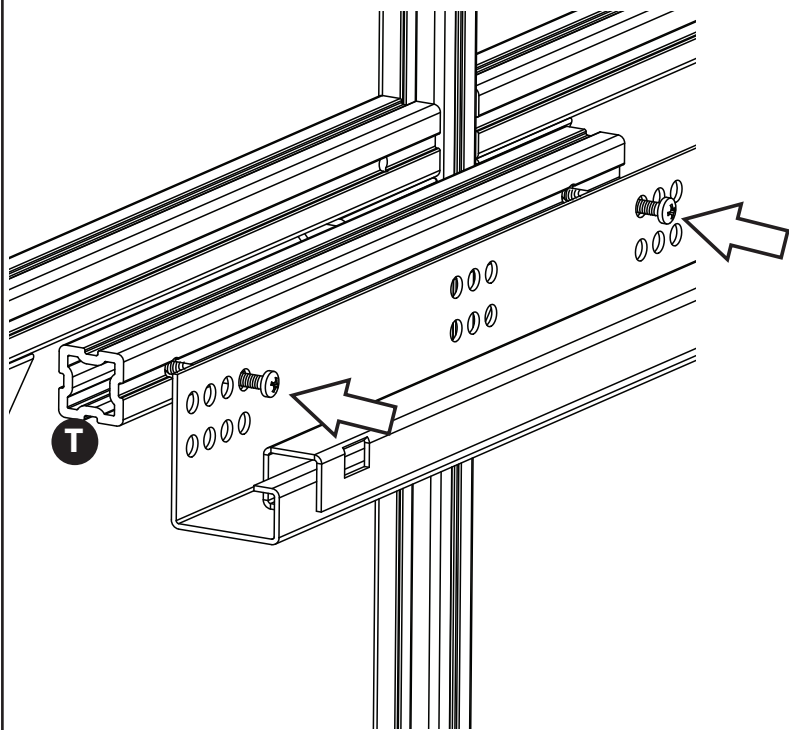
MAX S-500

12.



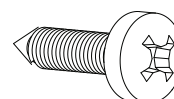
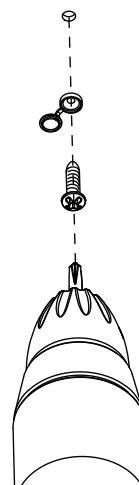
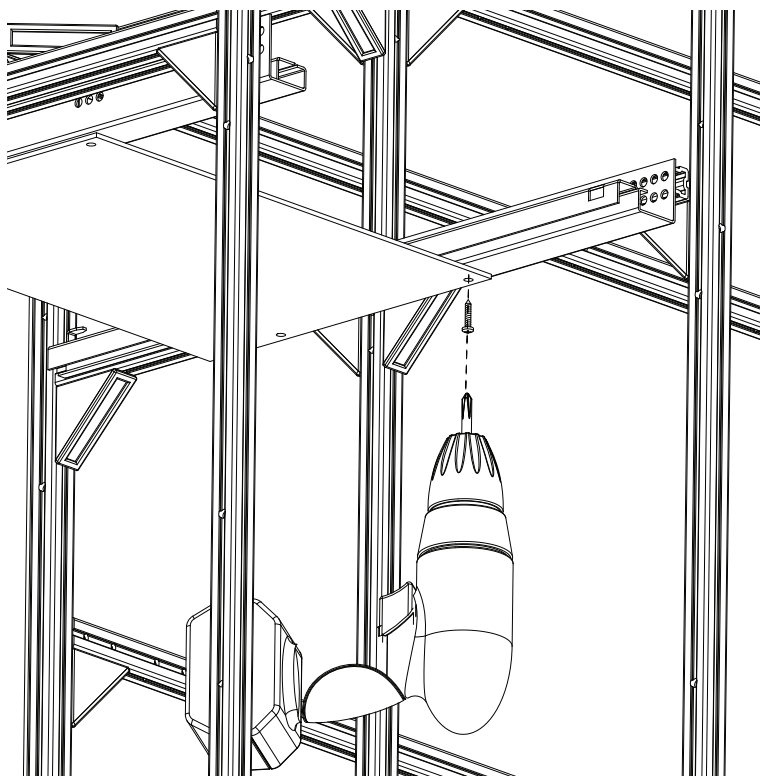
S7 X 2

13.



S7 X 2

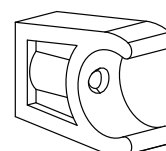
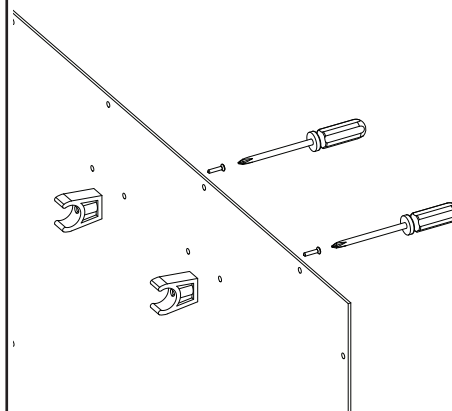
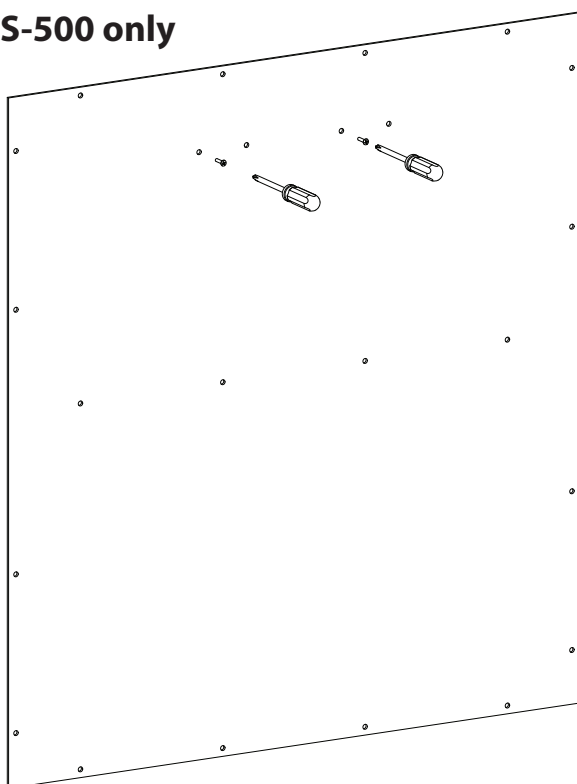
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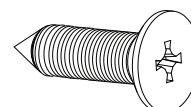
S1 X 4

15.

MAX S-500 only

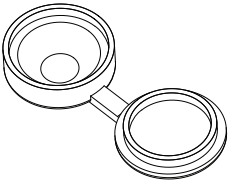
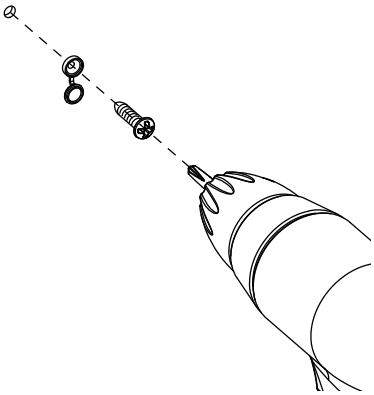
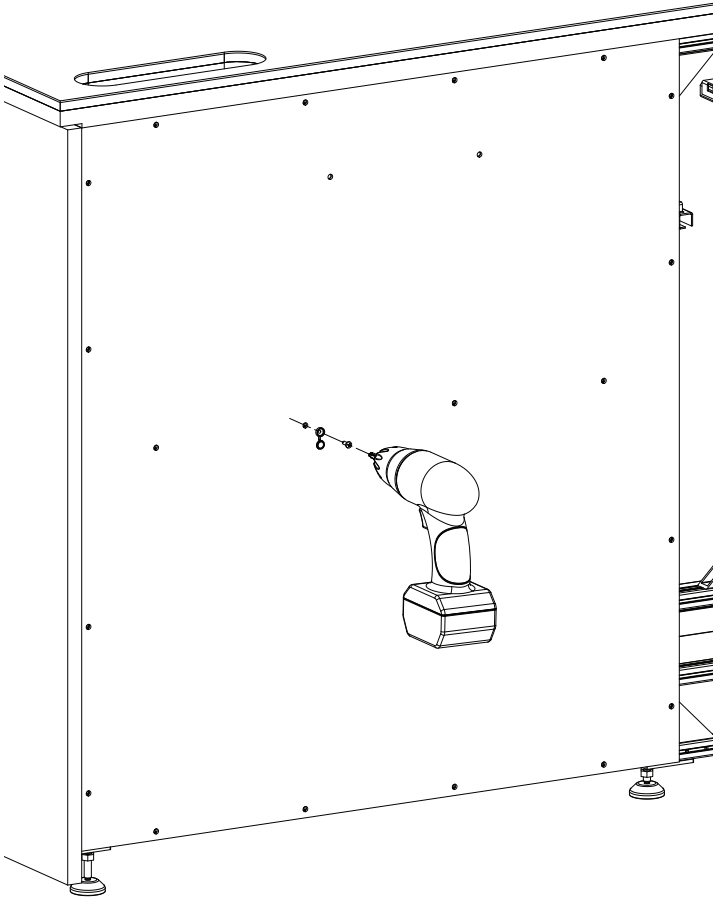


X 2

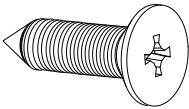


S5 X 2

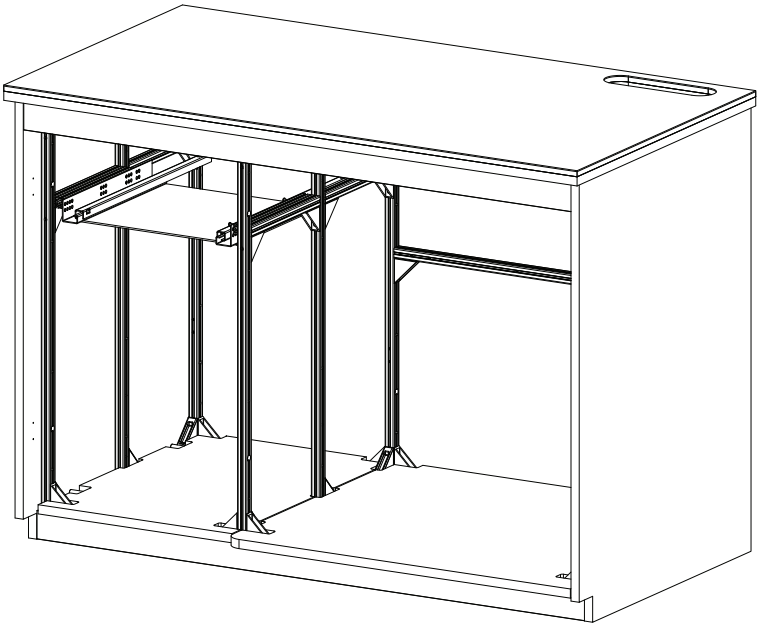
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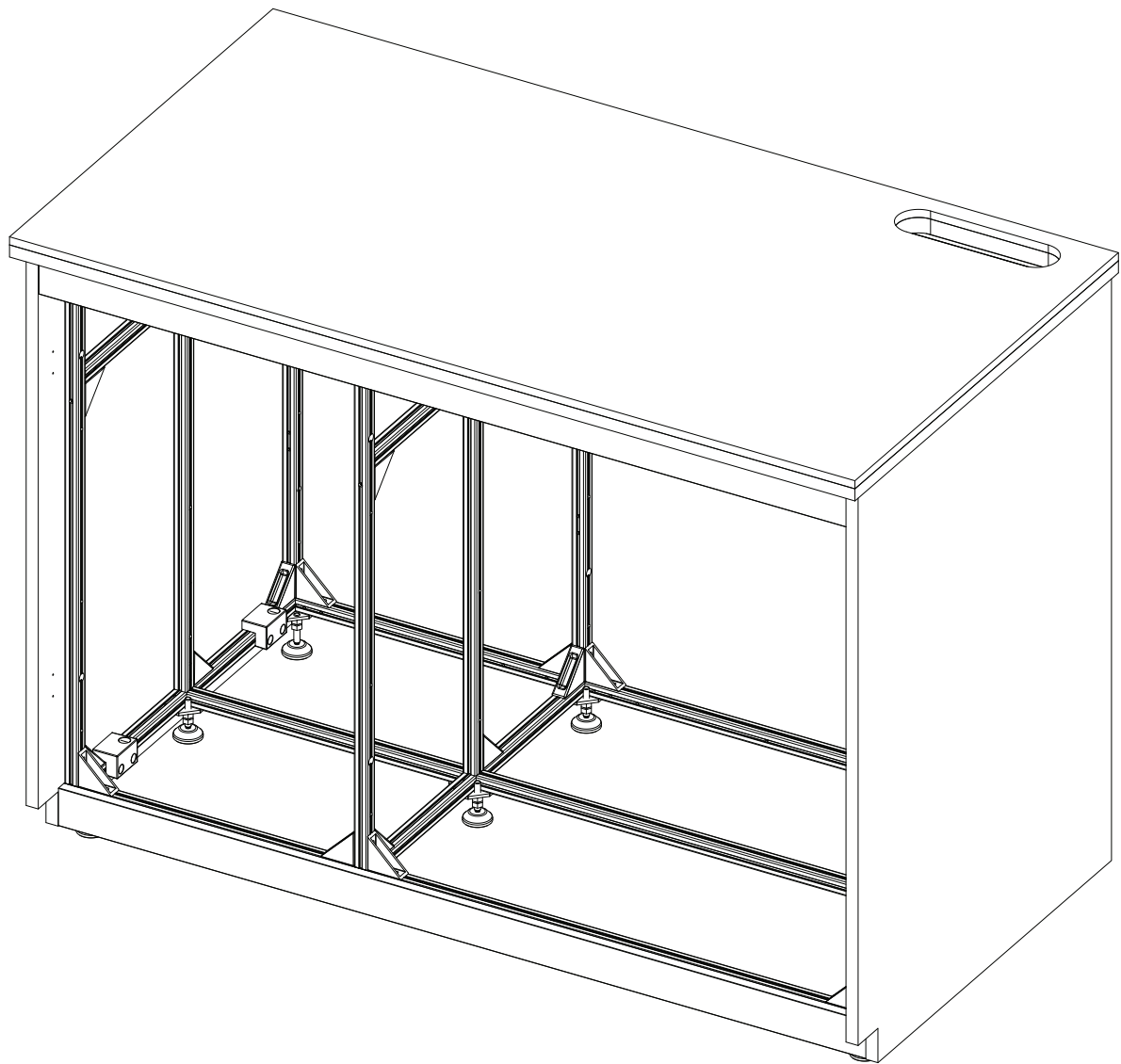


X 20



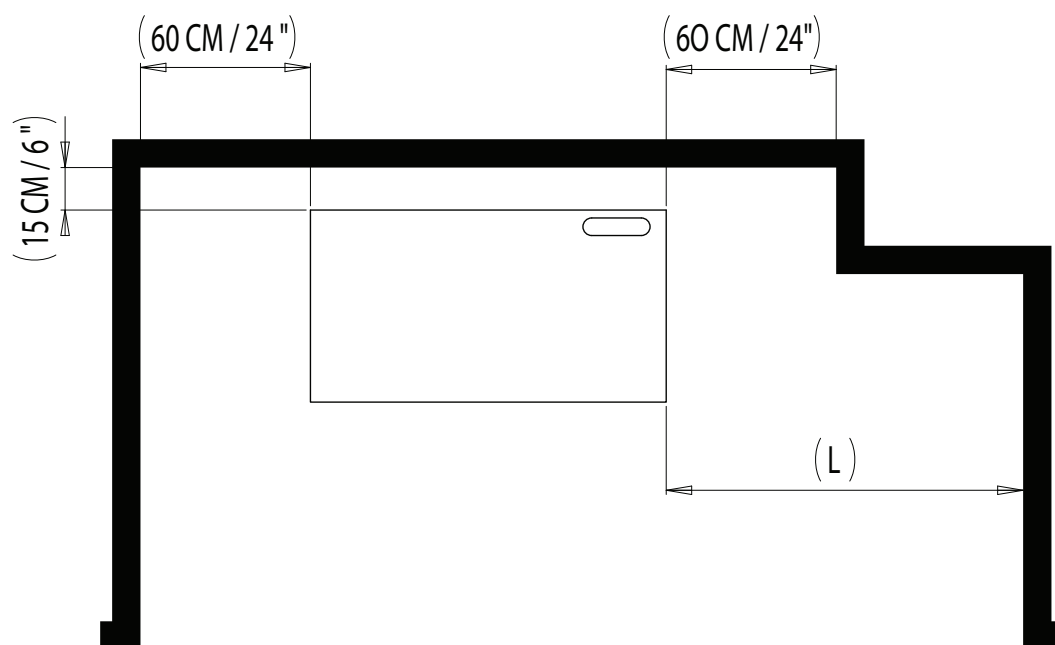
S2 X 20





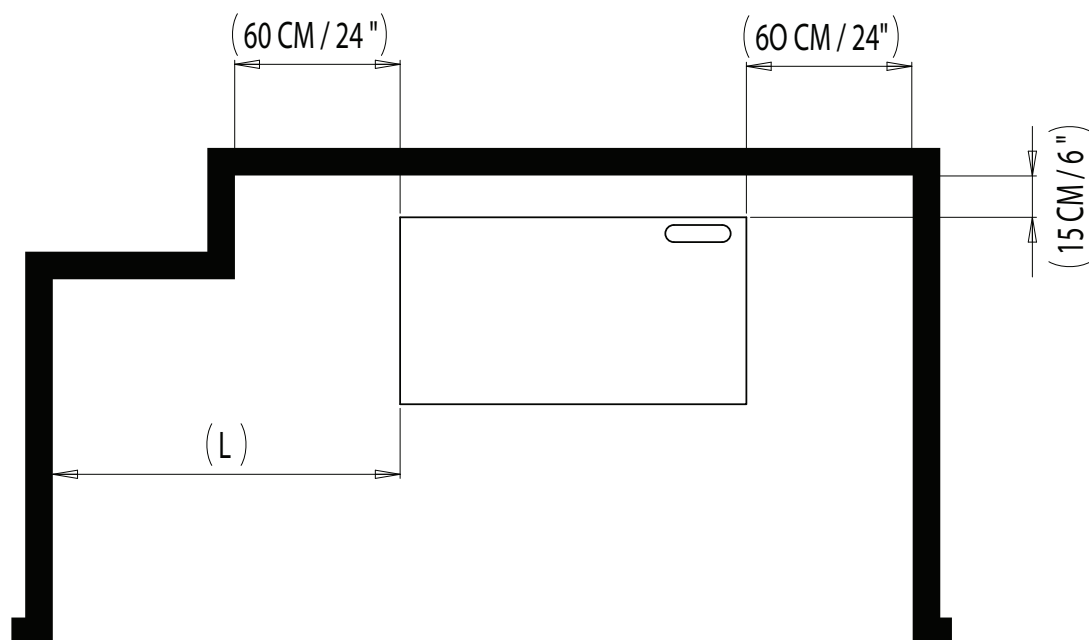
Part 3:

Positioning



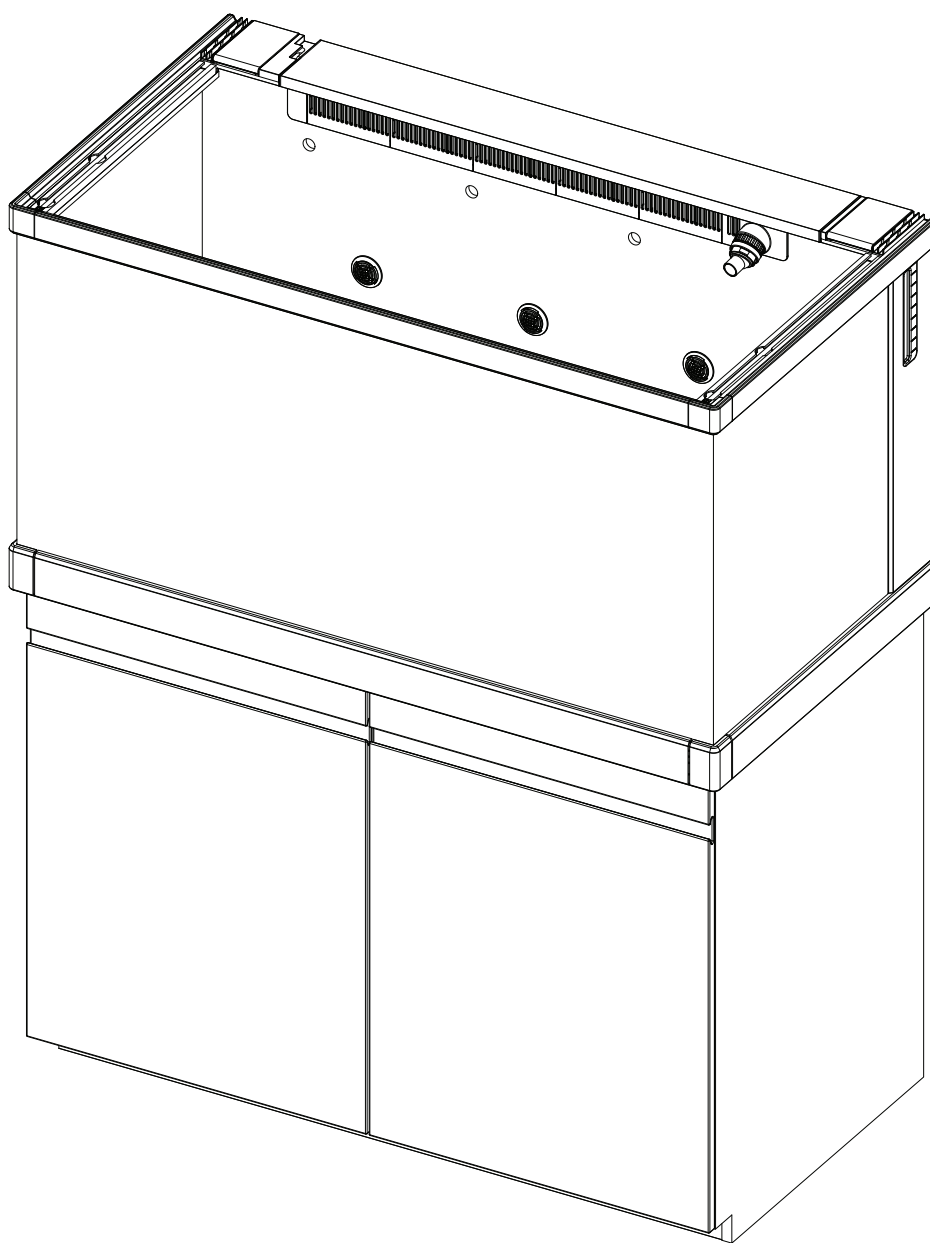
(S400) L = 100 cm/40''

(S500) L = 124 cm/49''



(S400) L = 100 cm/40''

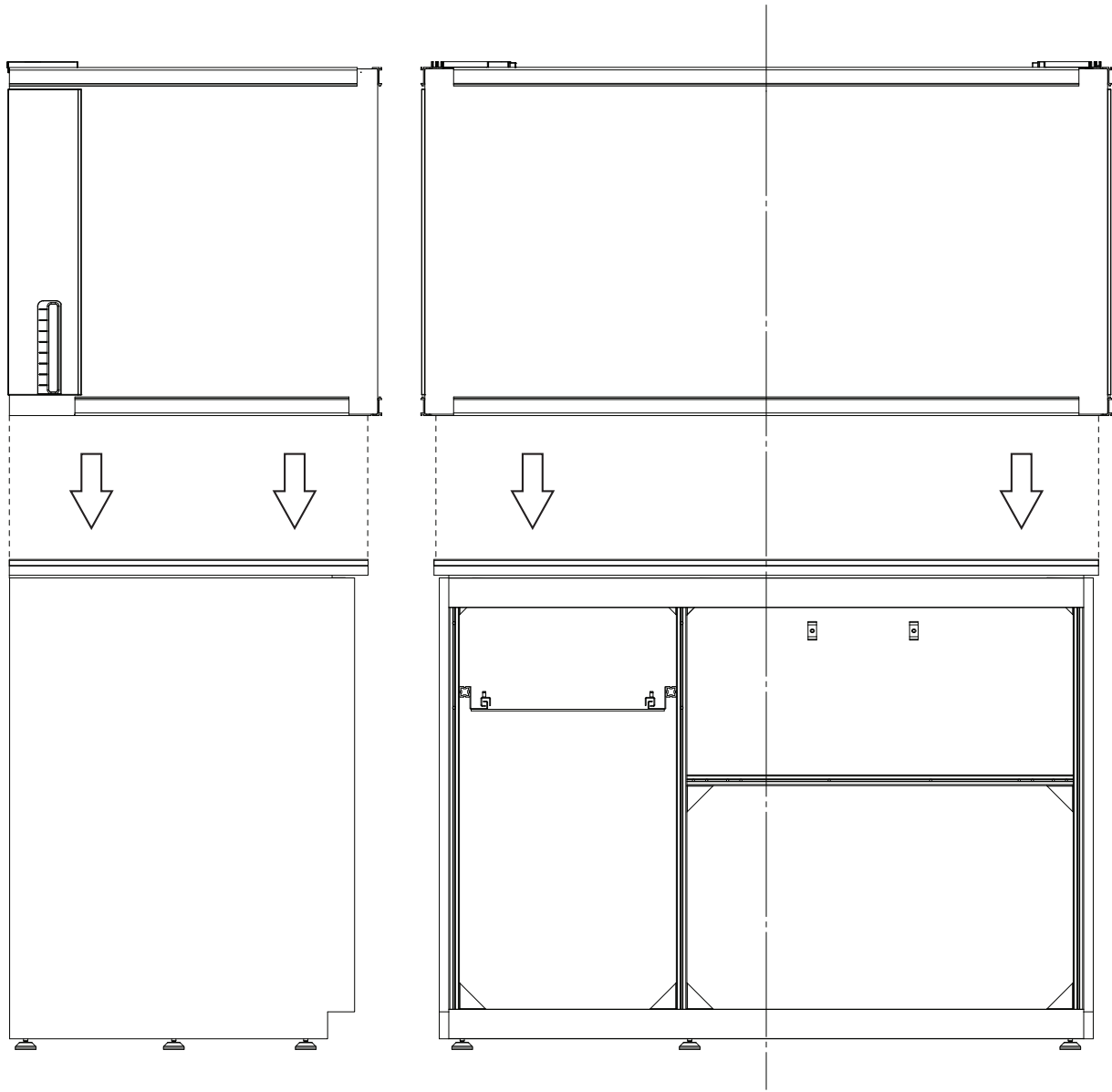
(S500) L = 124 cm/49''



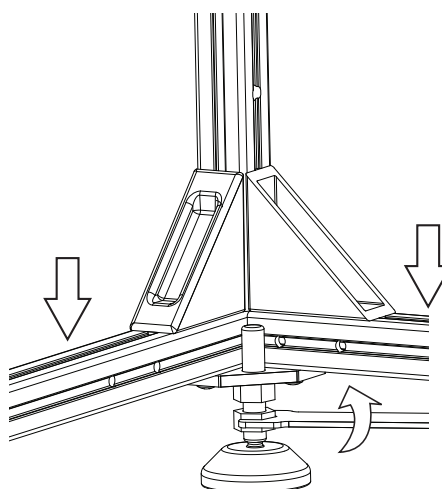
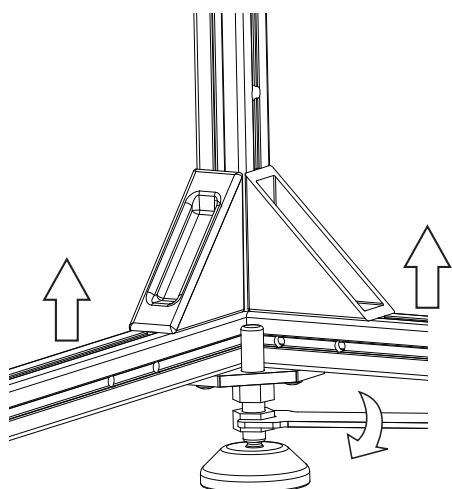
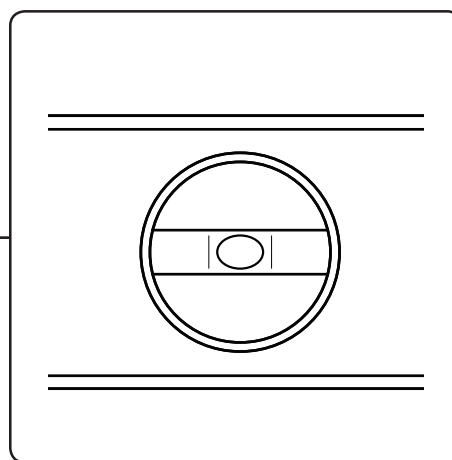
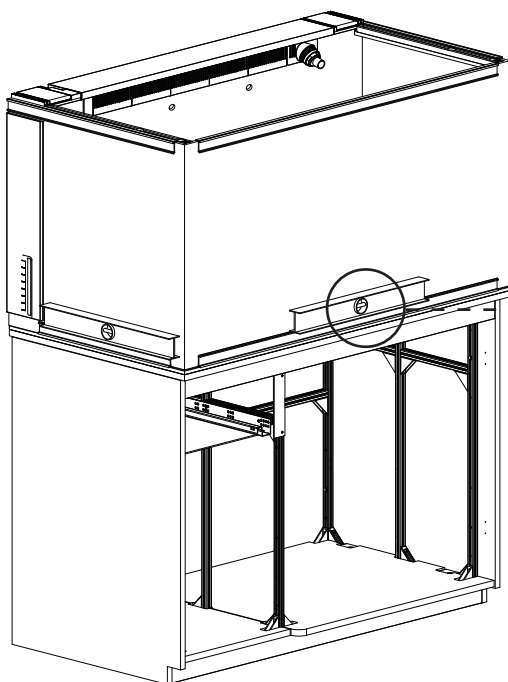
Part 4:

Aquarium & Sump

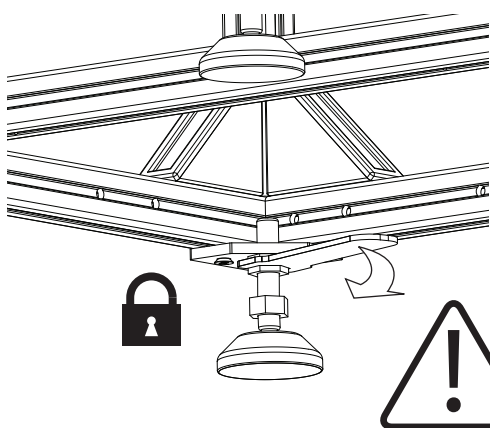
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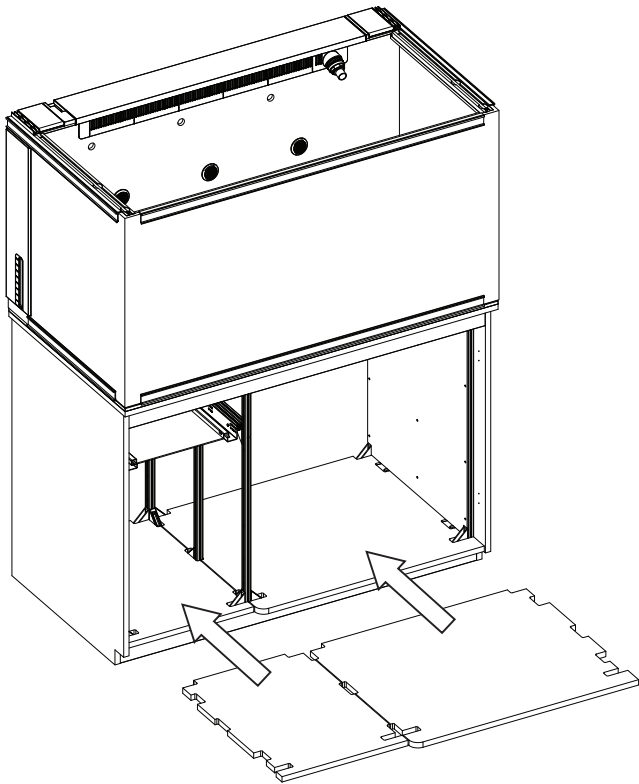
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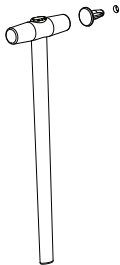
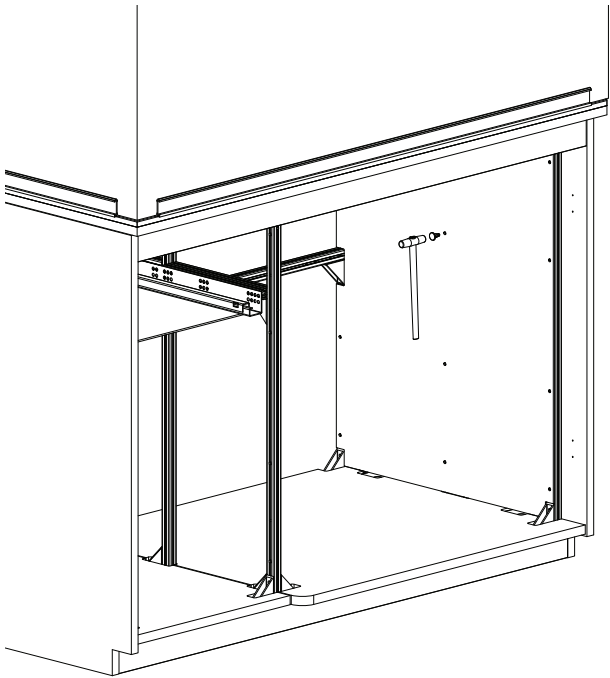
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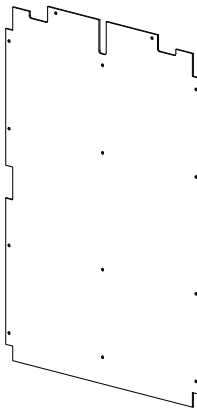
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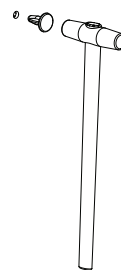
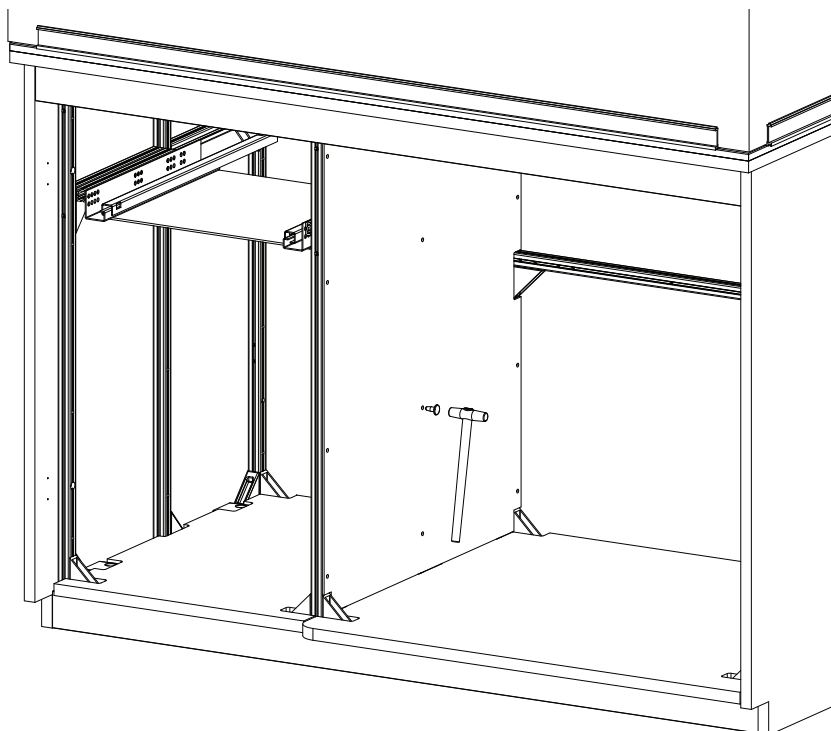
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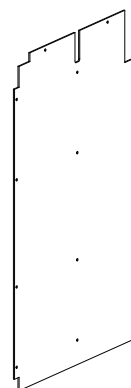
X 14



6.

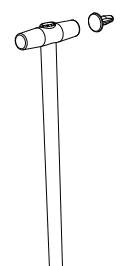
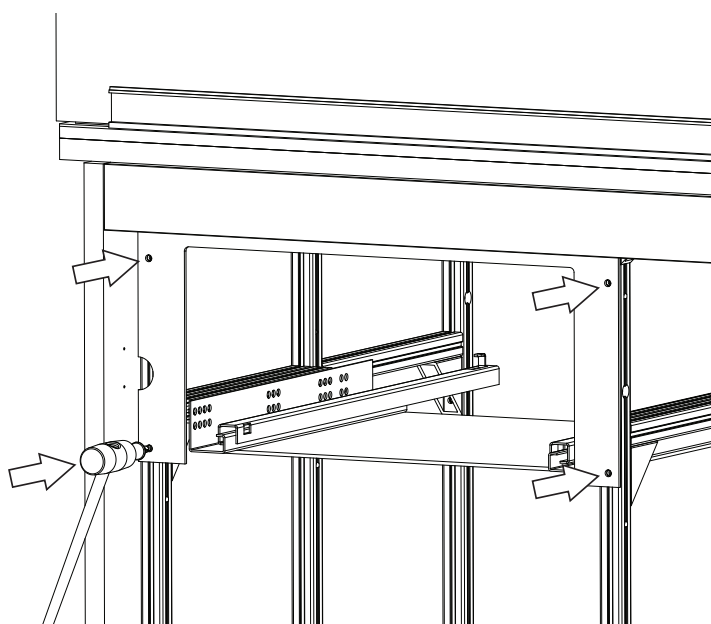


X 13

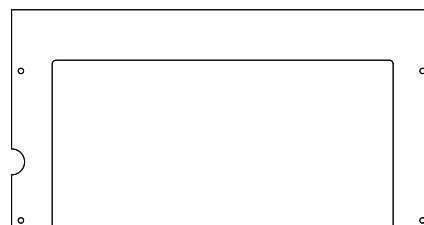


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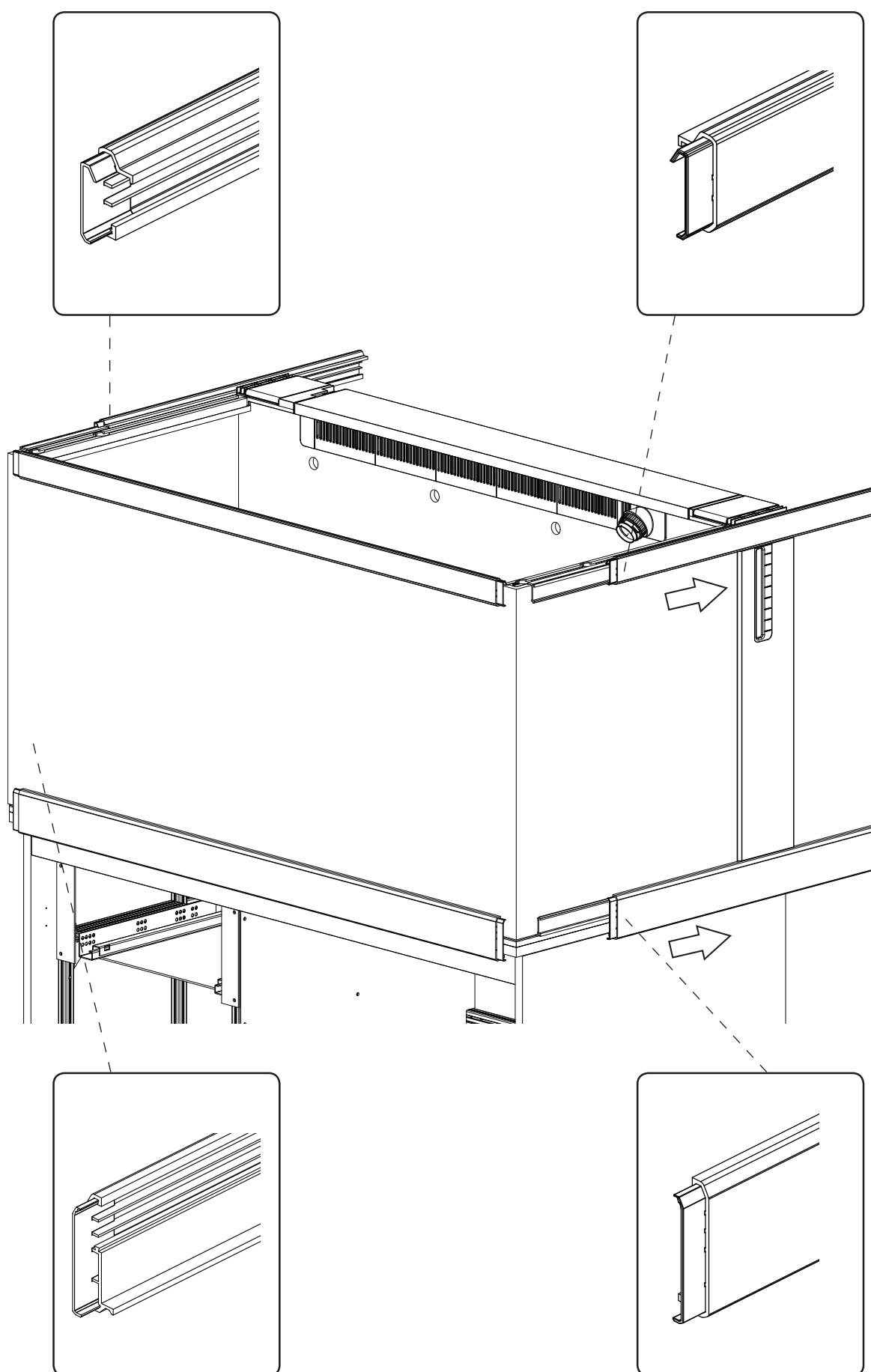
MAX S-500 Only!



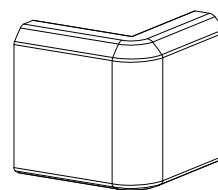
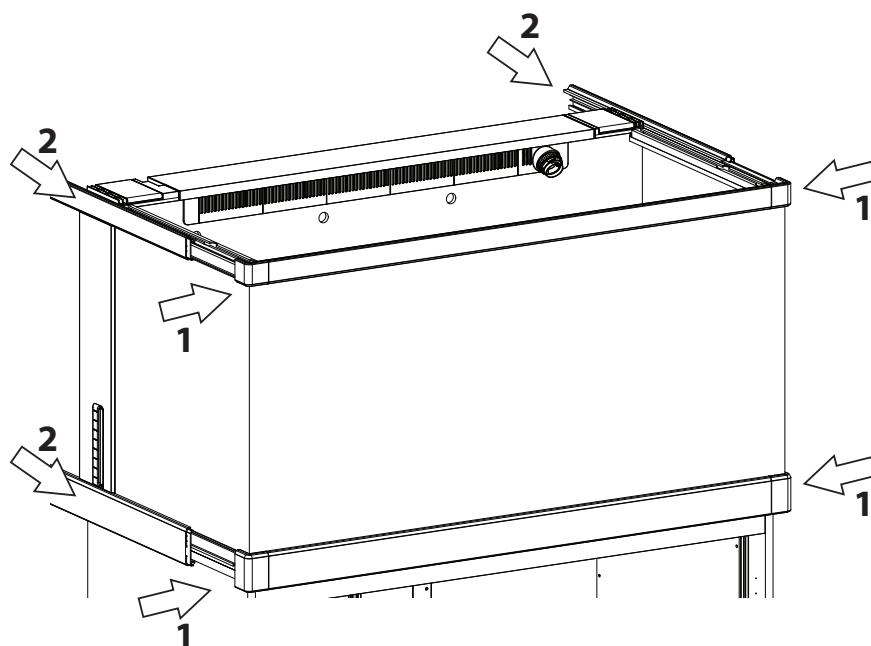
X 4



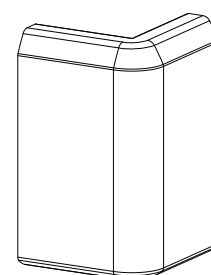
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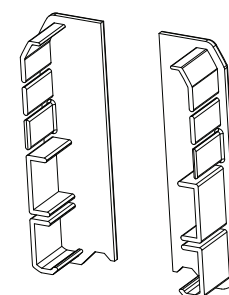
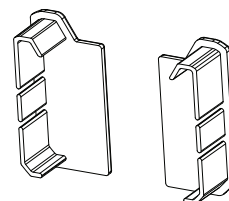
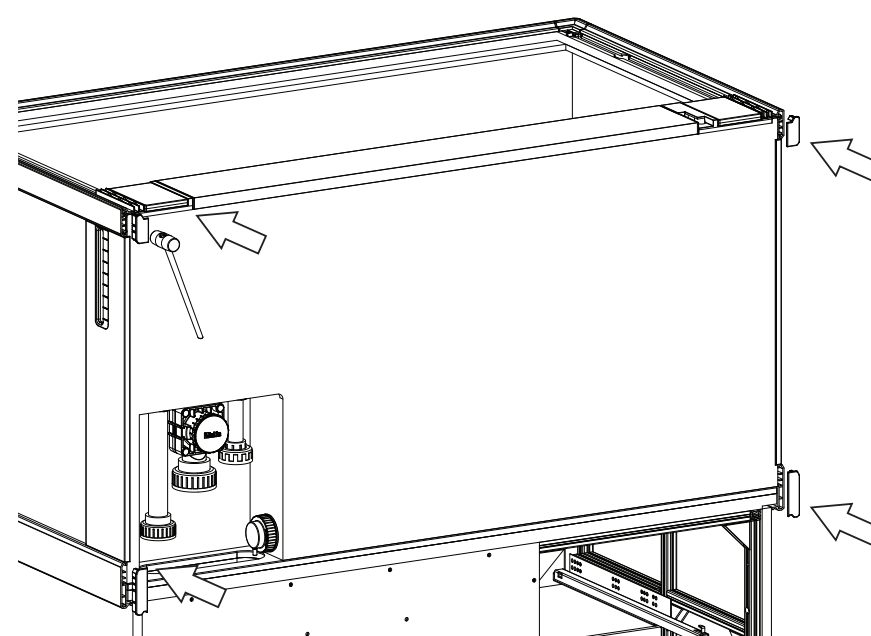


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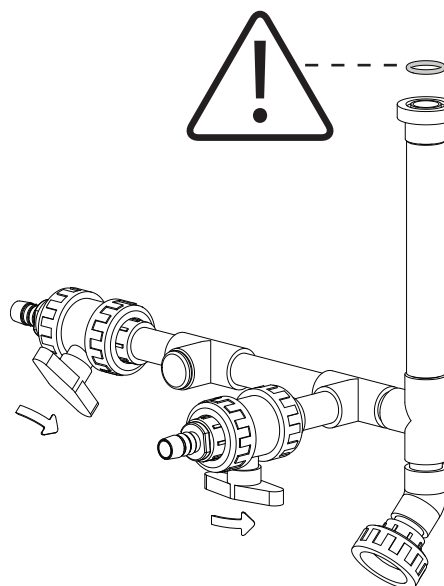
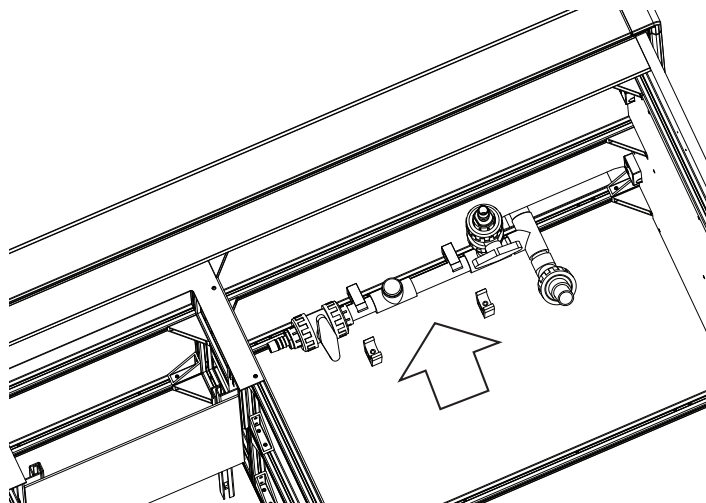


X 2

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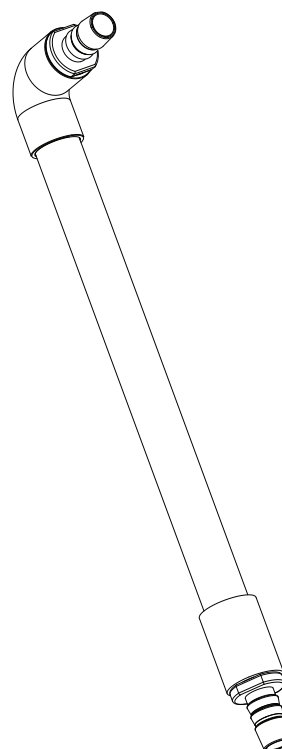
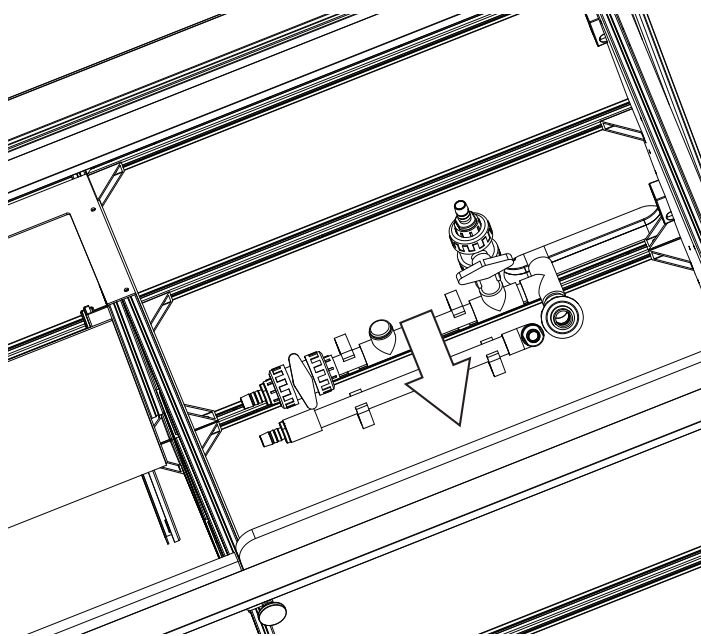


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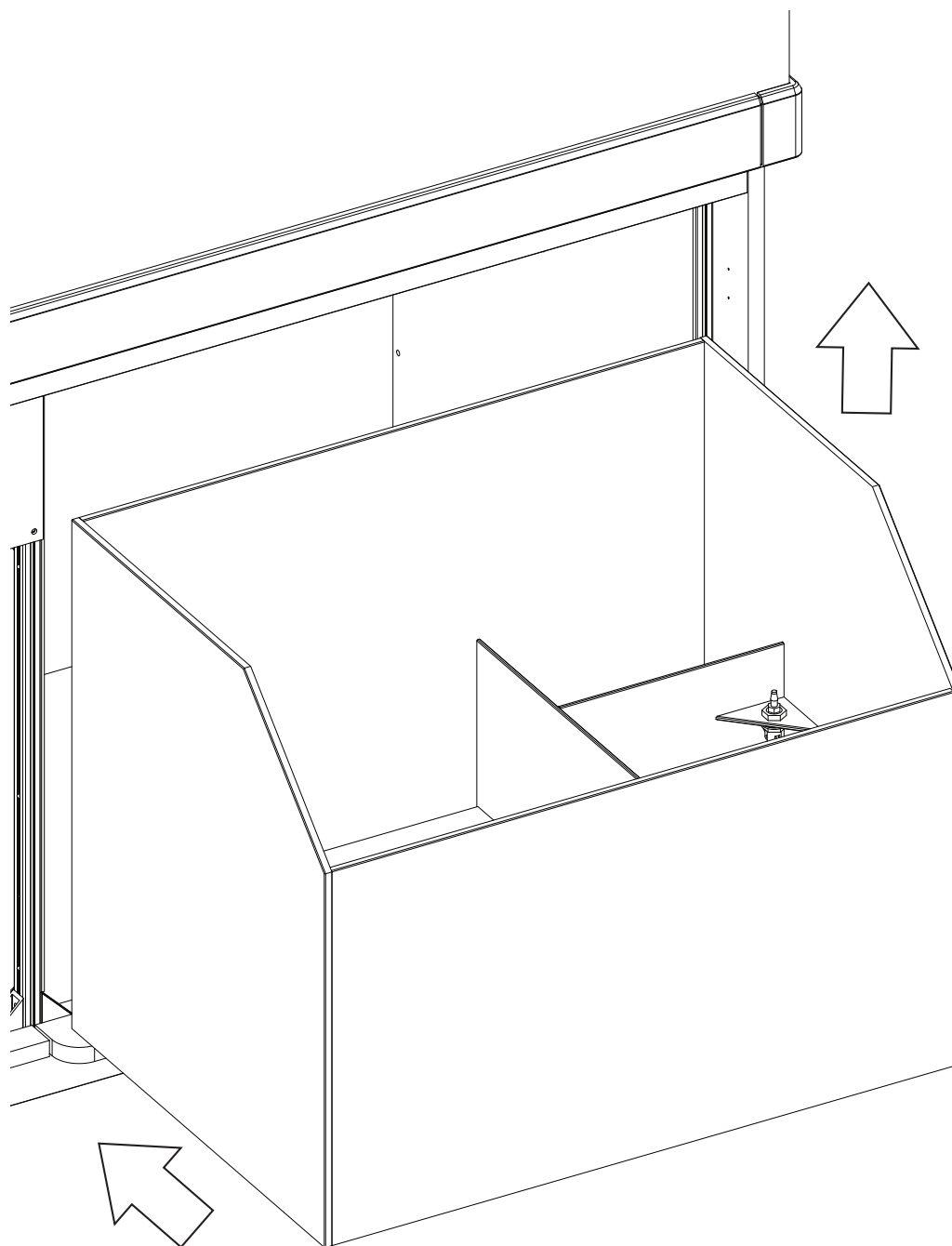


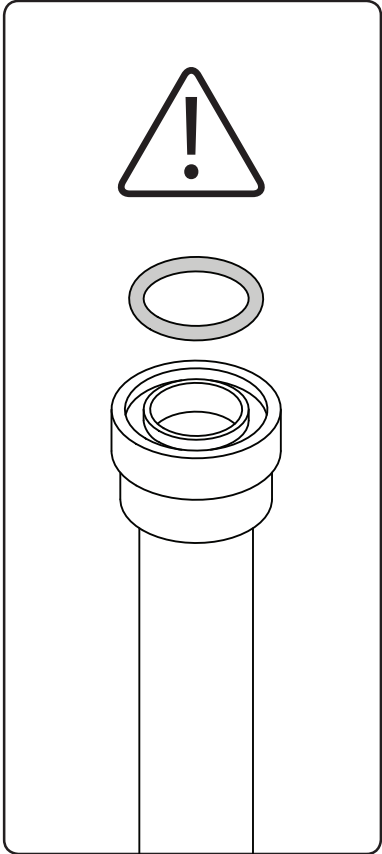
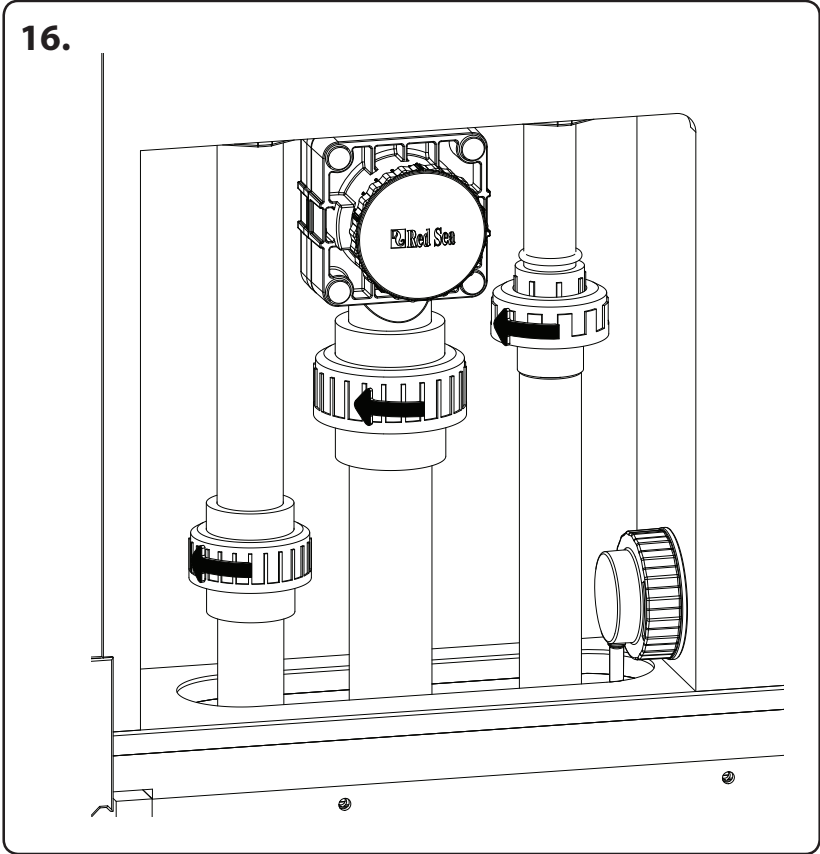
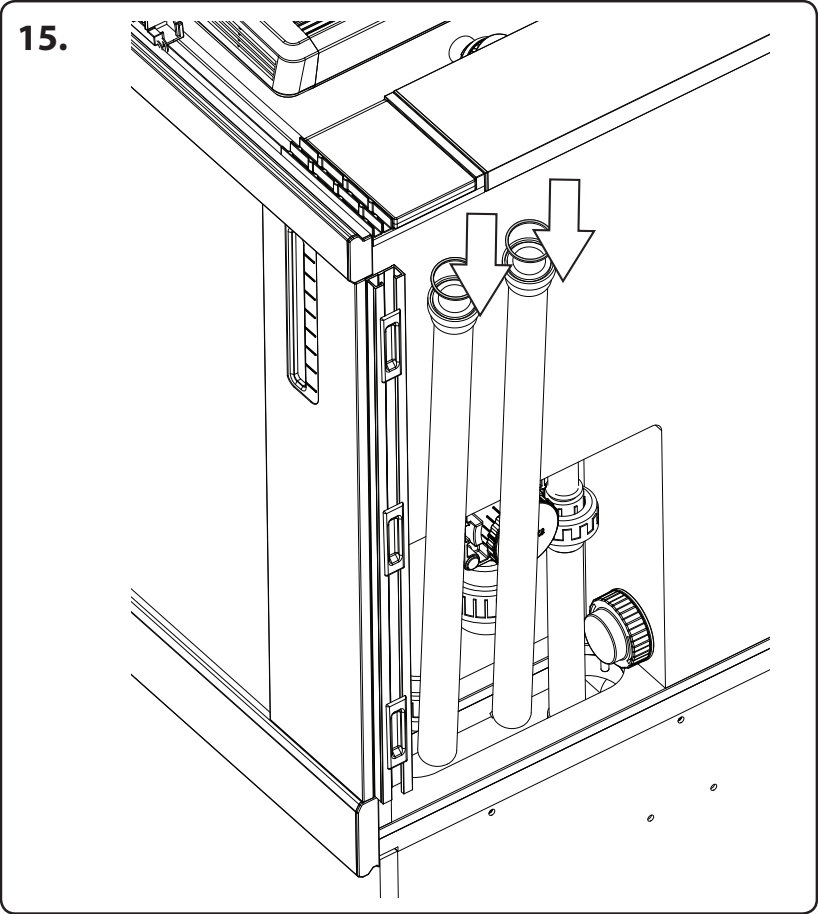
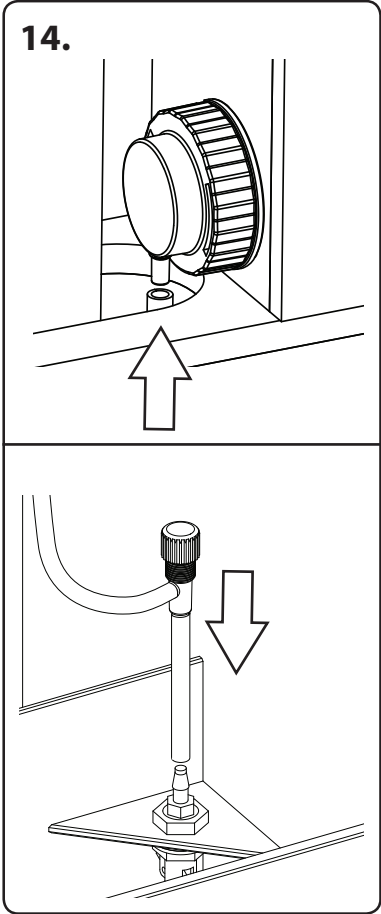
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MAX S-500 only

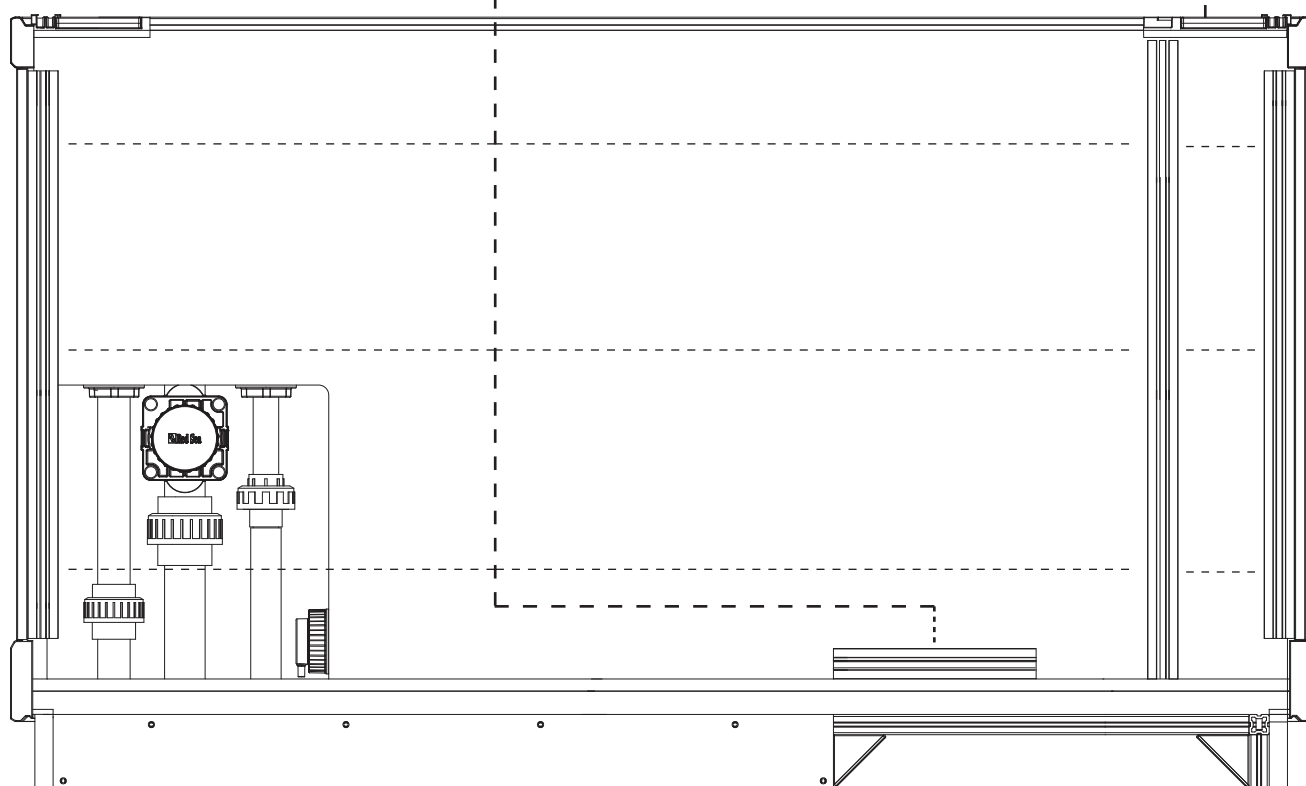
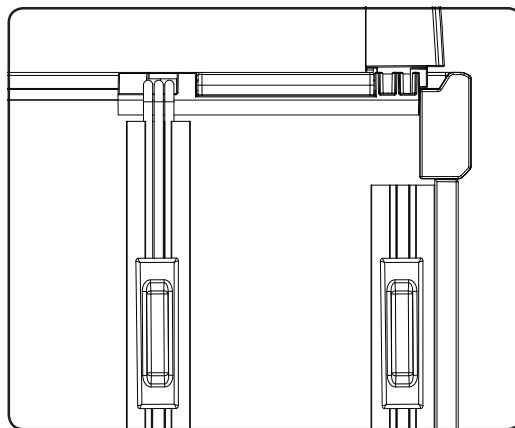
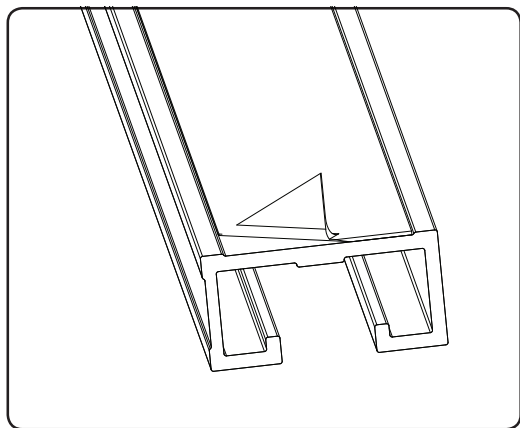


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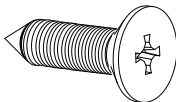
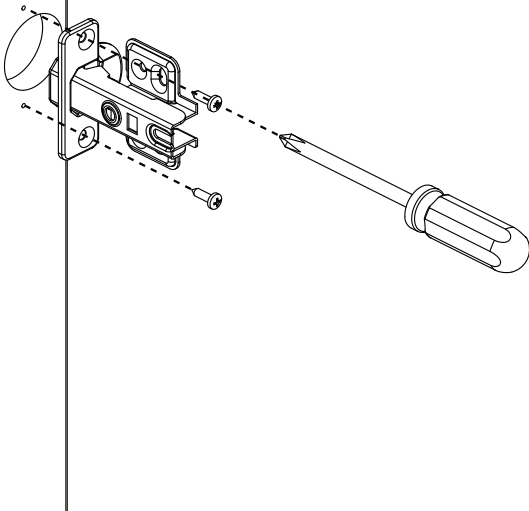
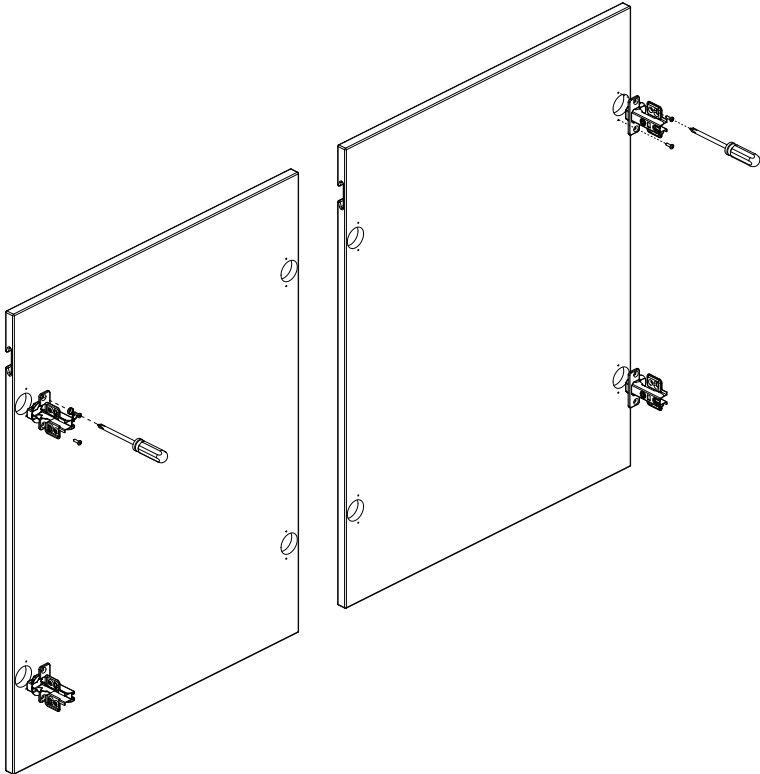




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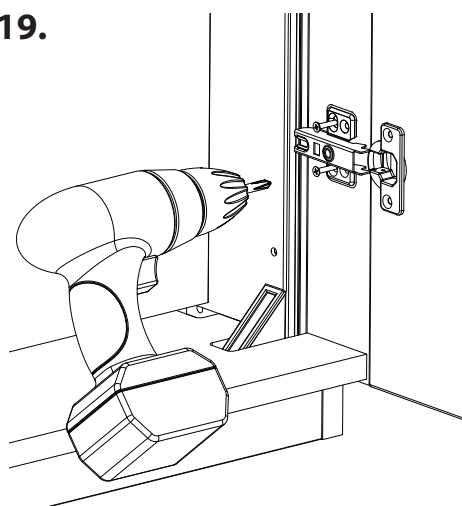


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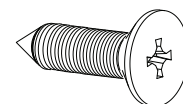
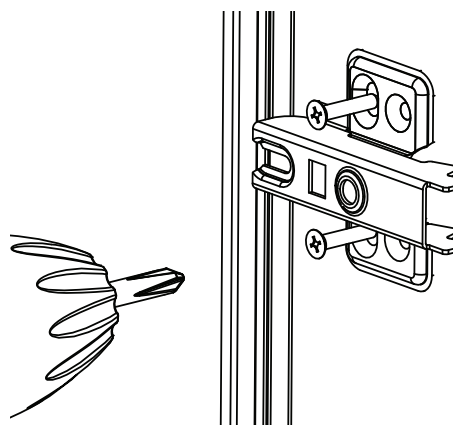


S6 X 8

19.

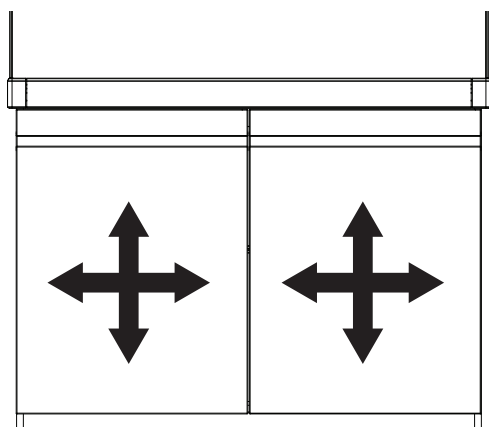


S6 X 2

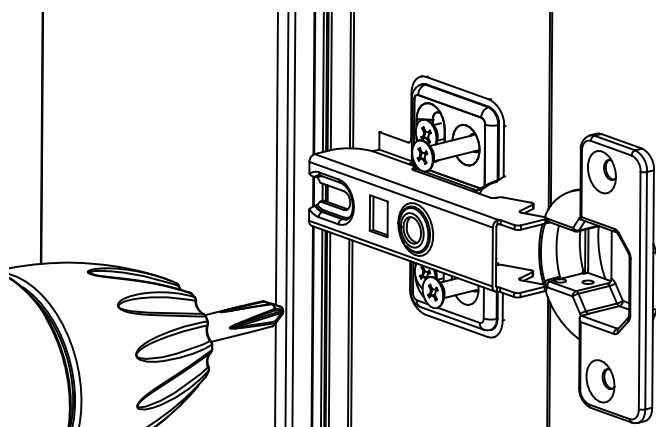


S6 X 8

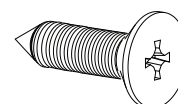
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21.

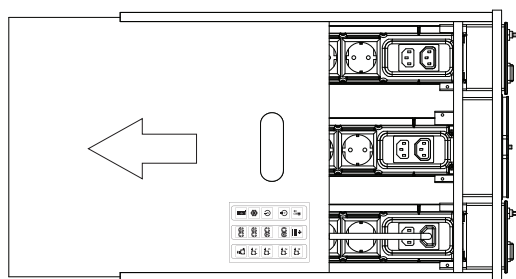


S6 X 2

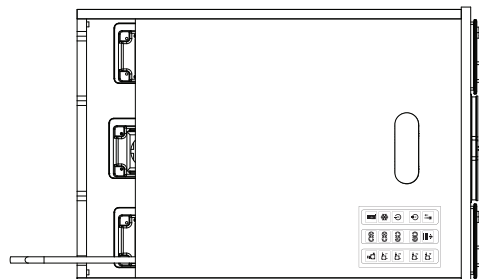


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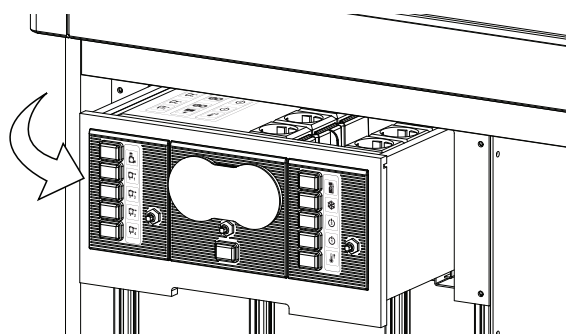
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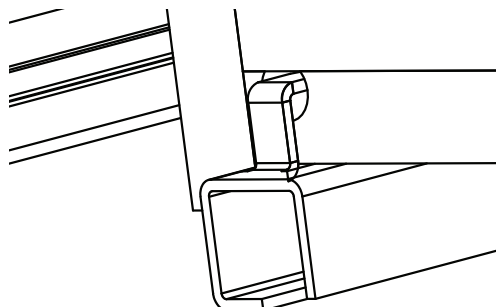
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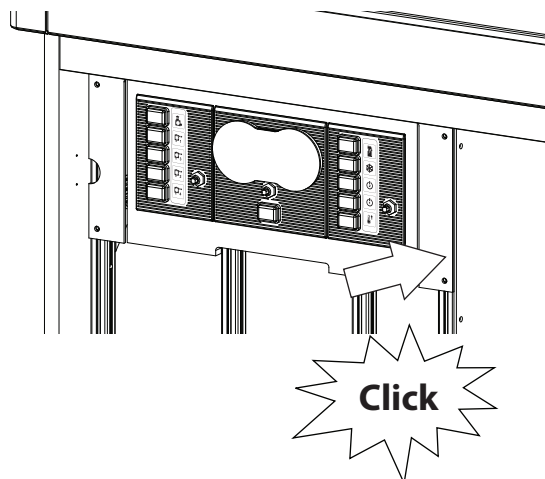
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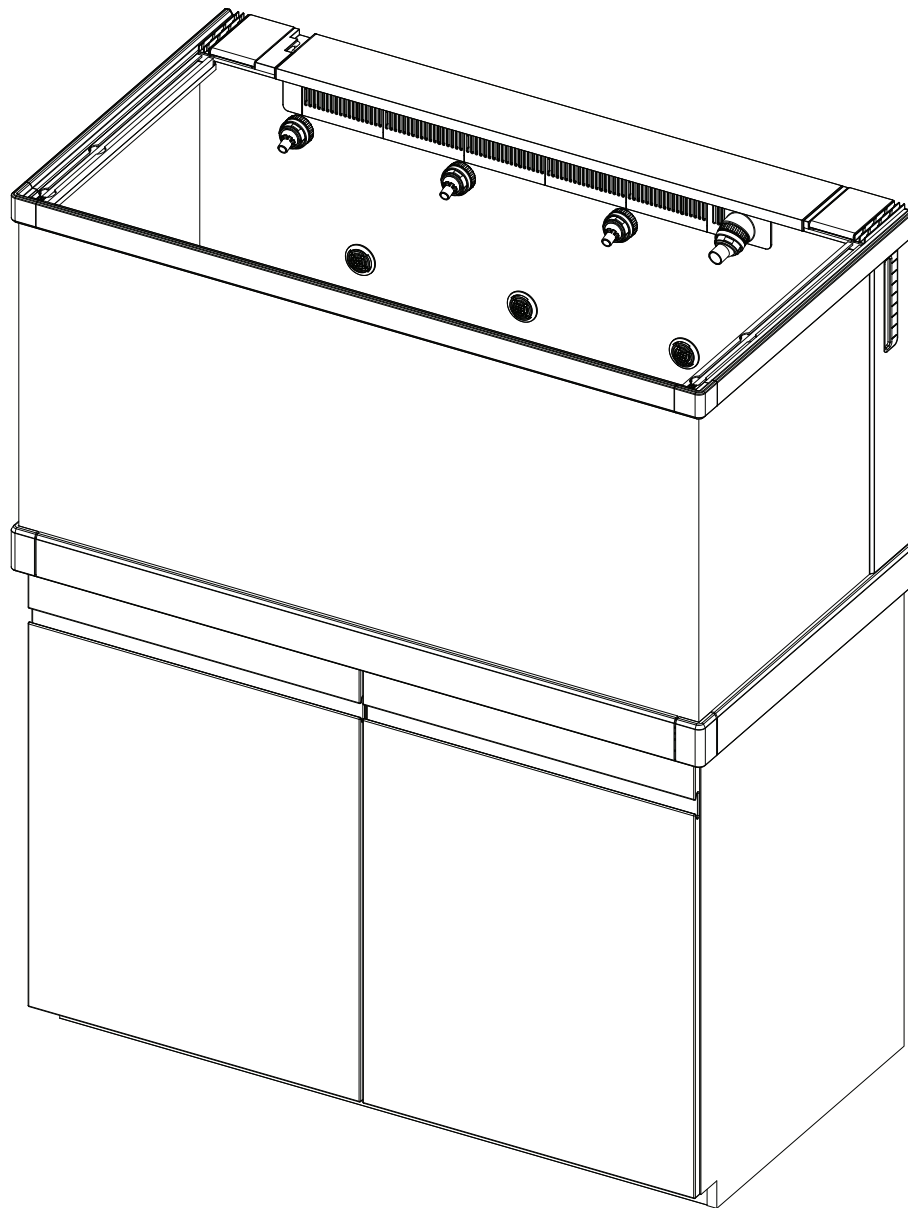


25.



26.

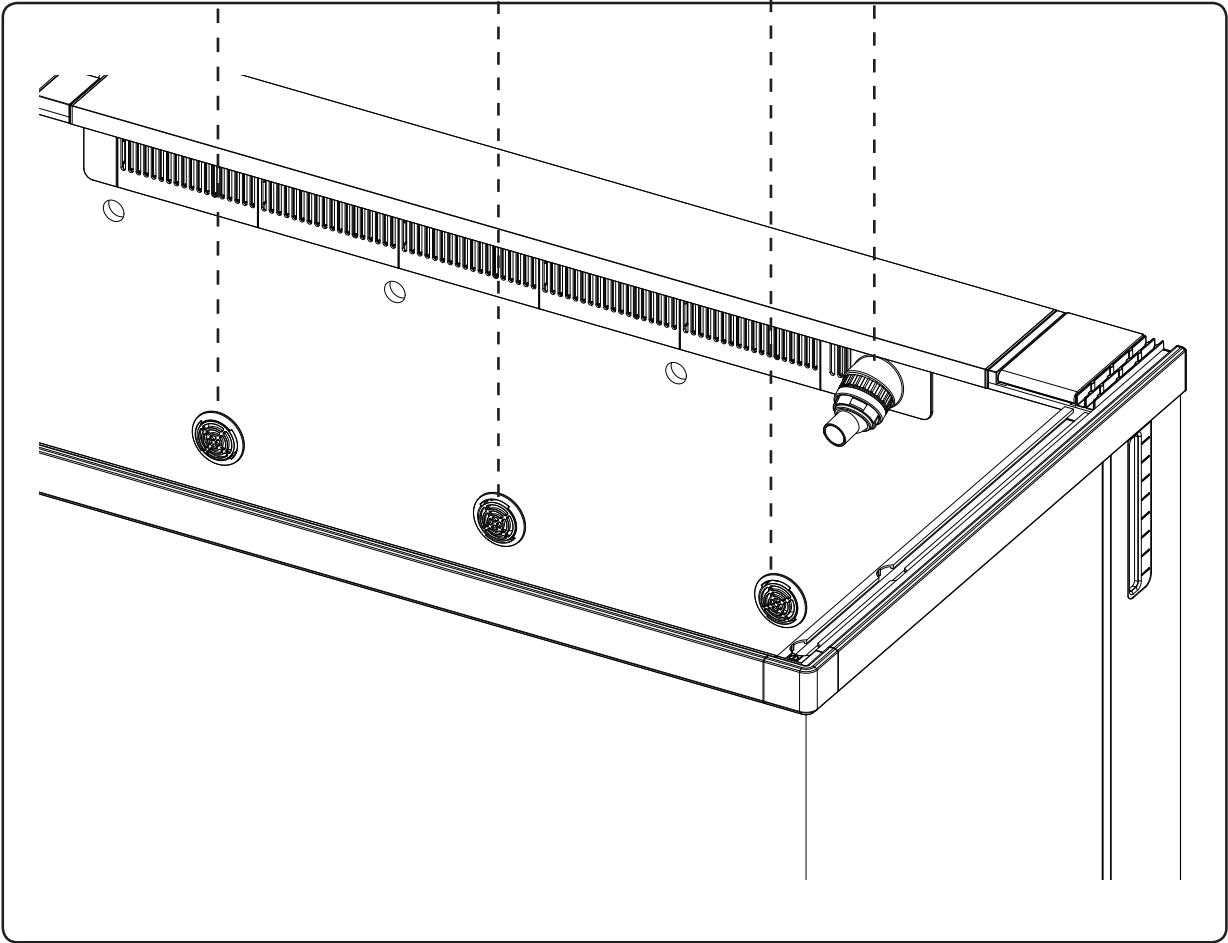
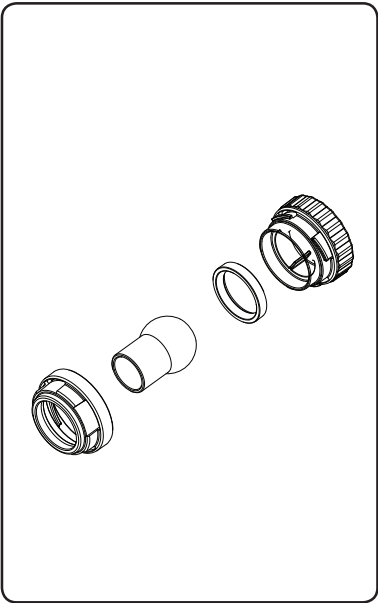
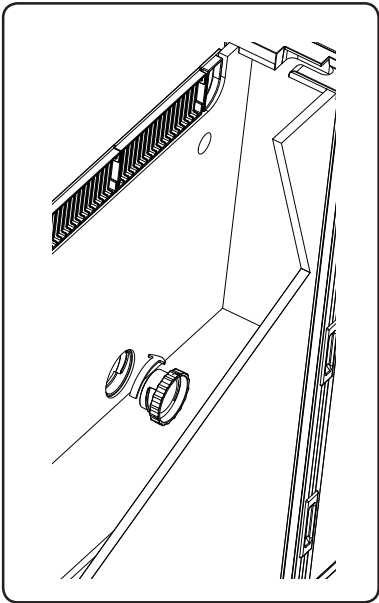
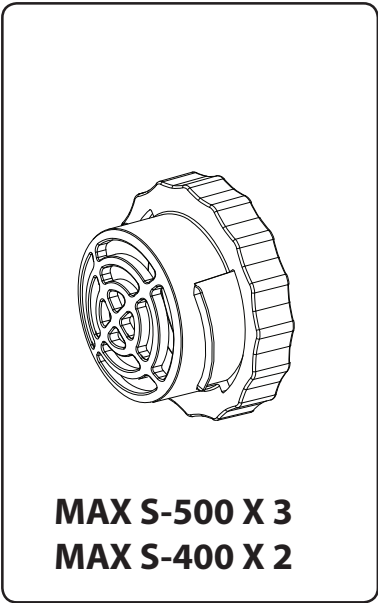




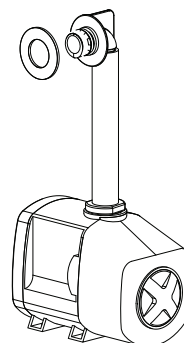
Part 5:

Pumps & Skimmer

Parts



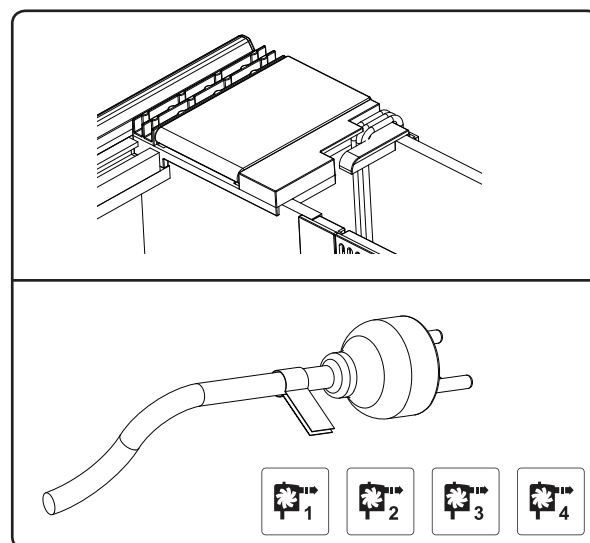
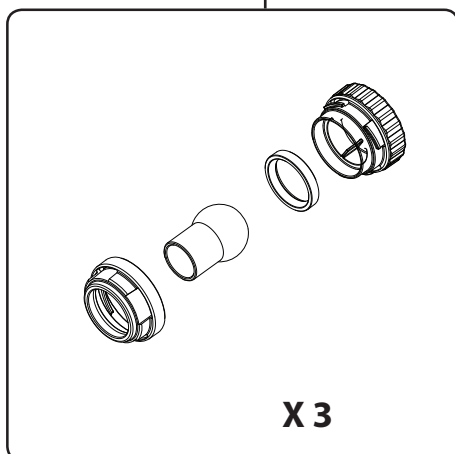
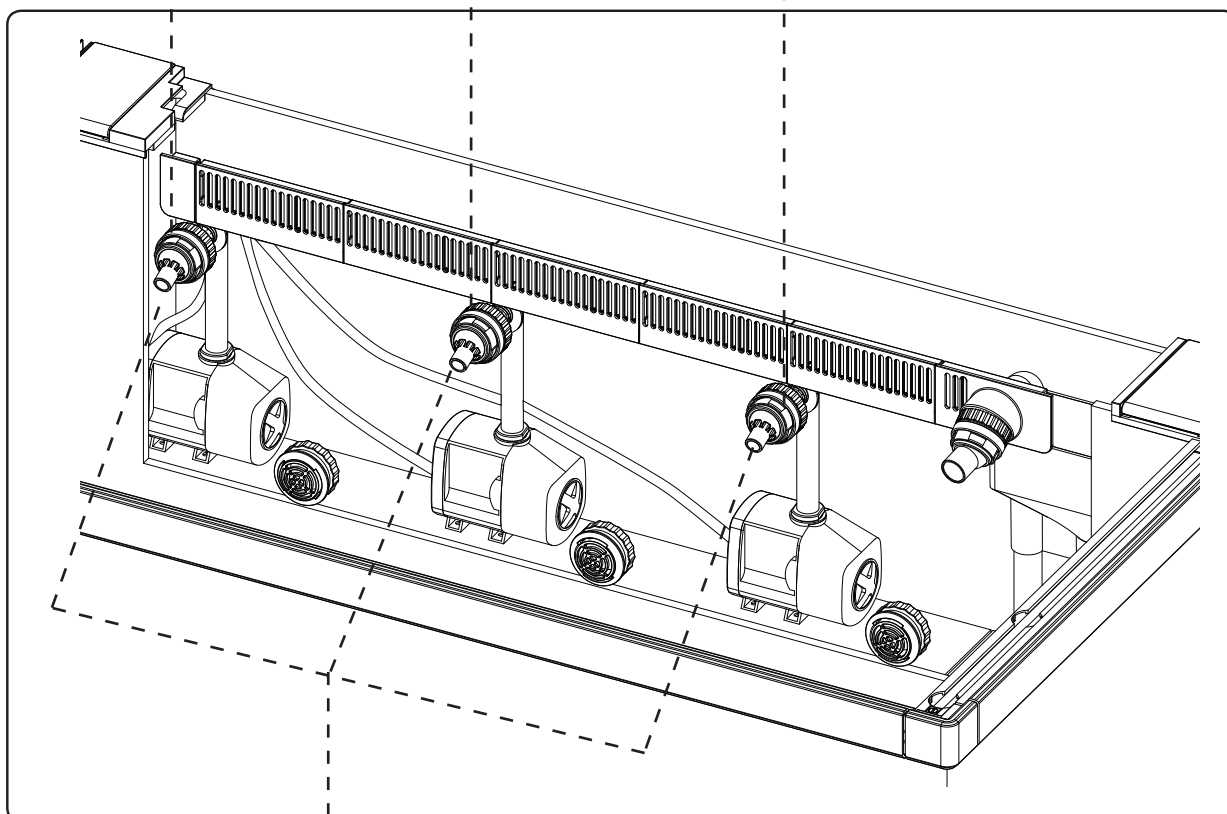
MAX S-500 X 3

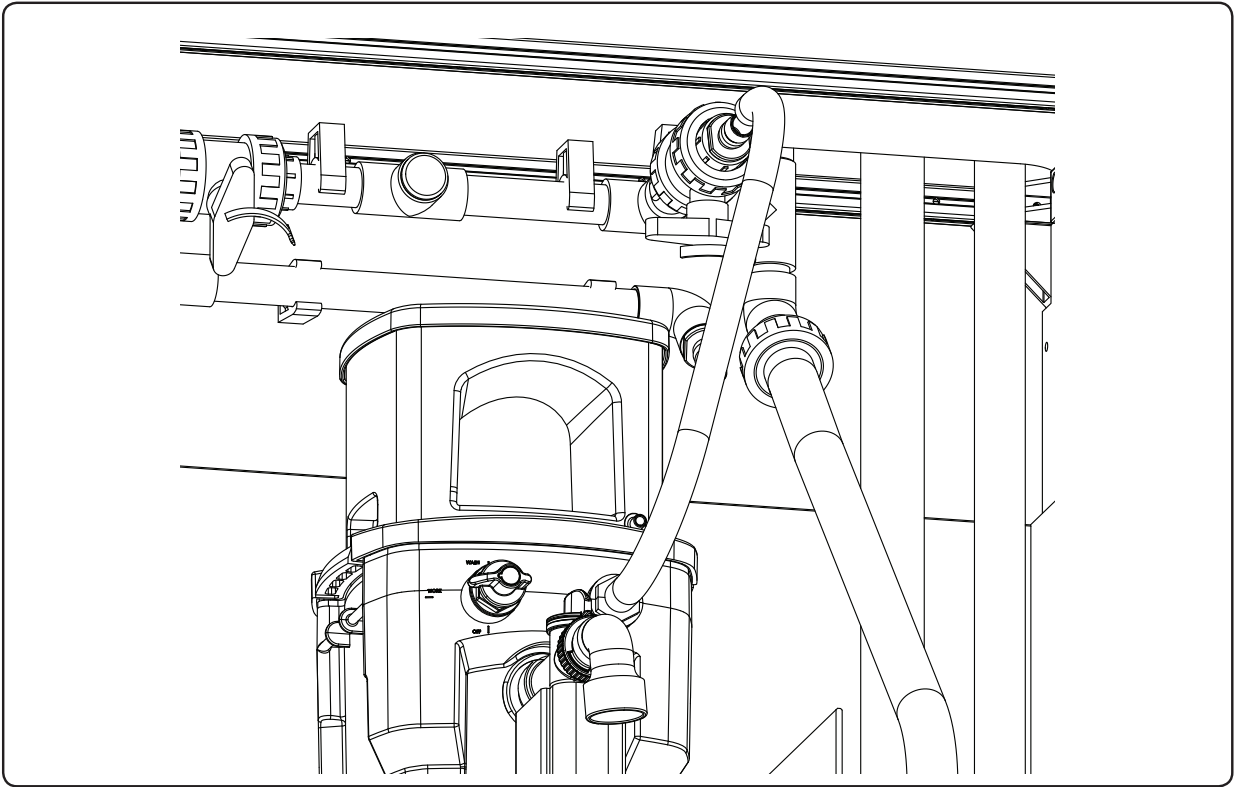
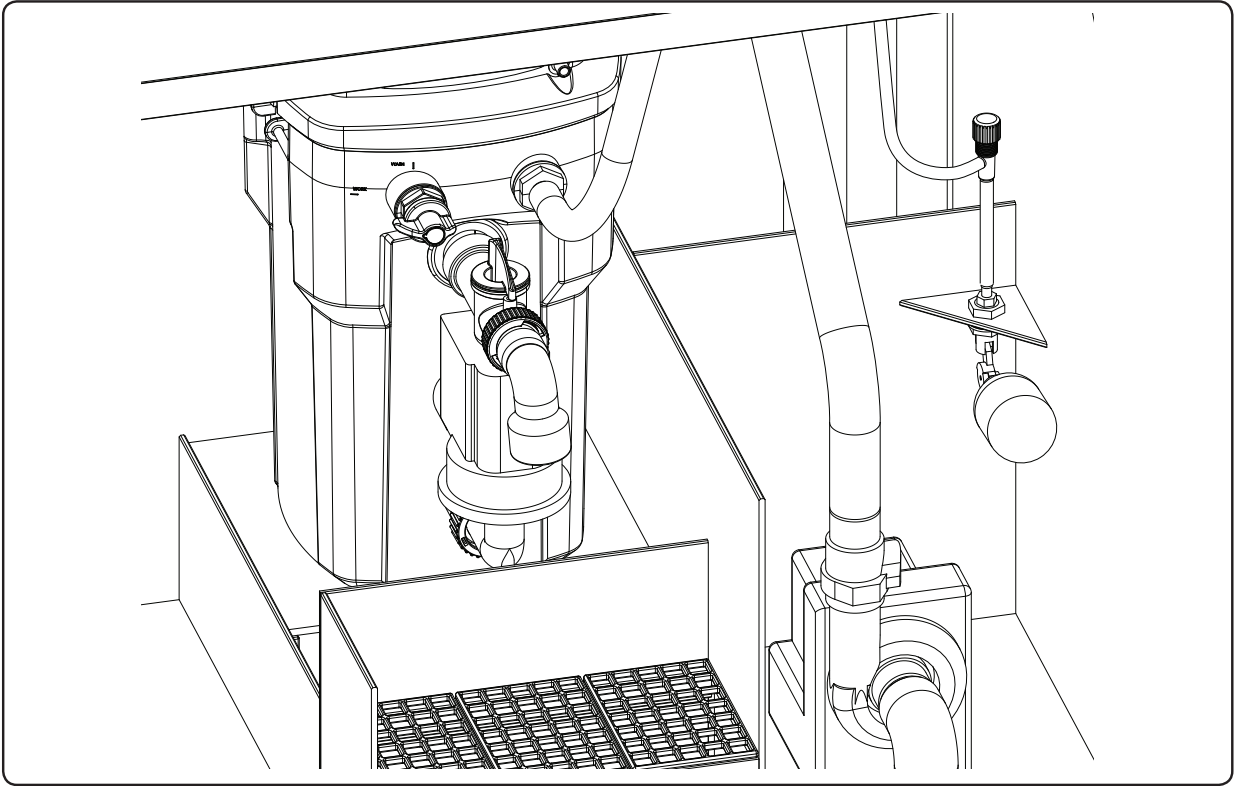


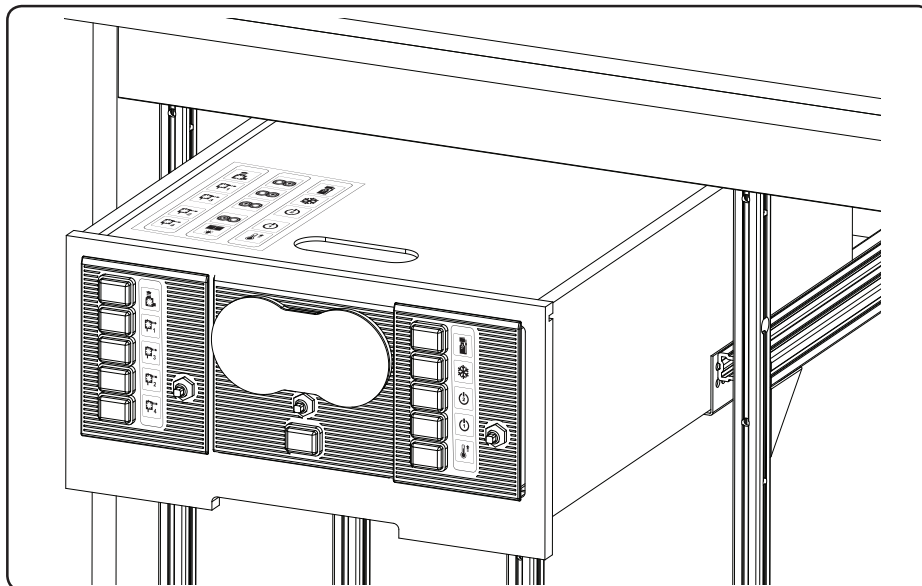
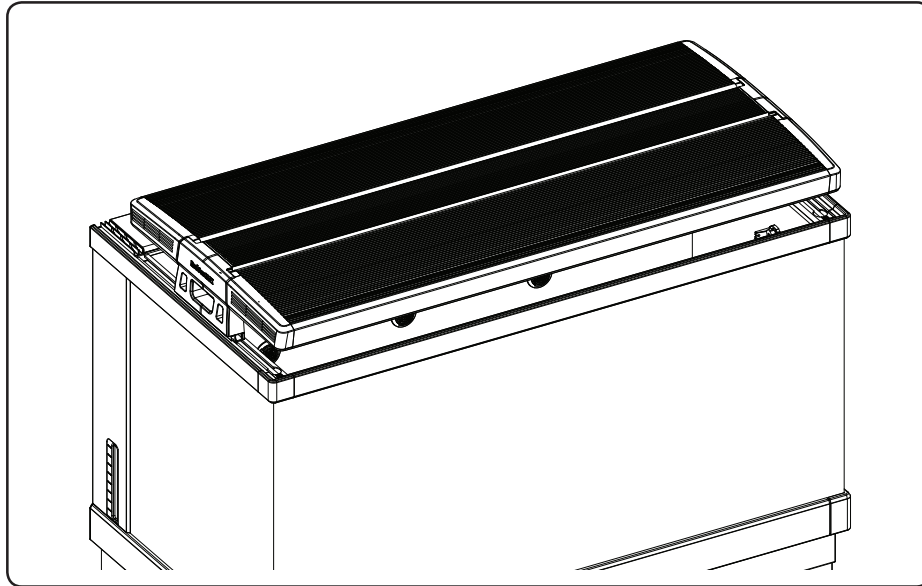
P1

P2

P3



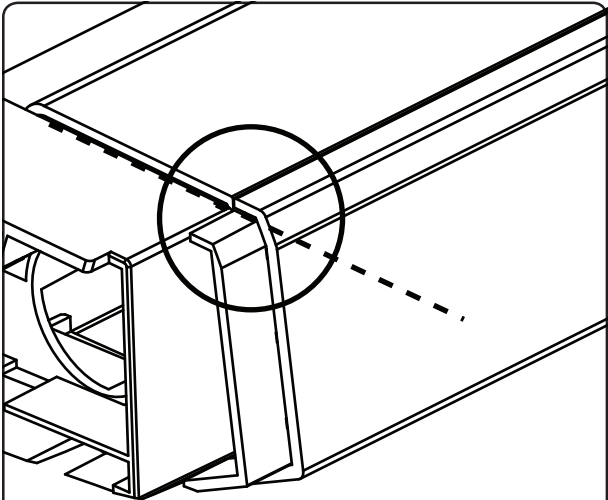
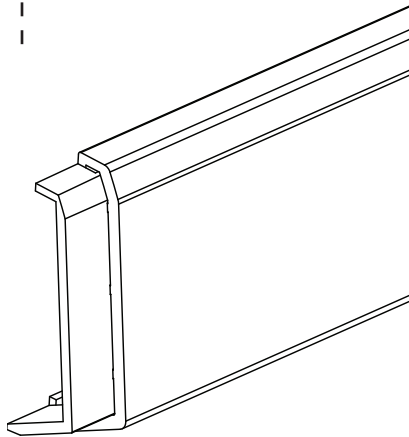
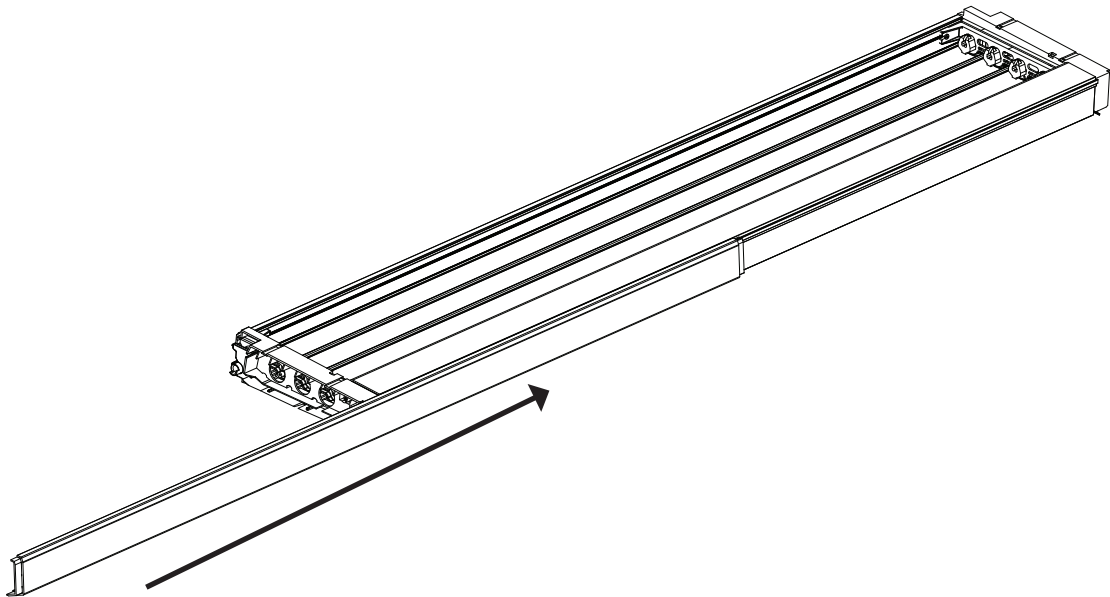




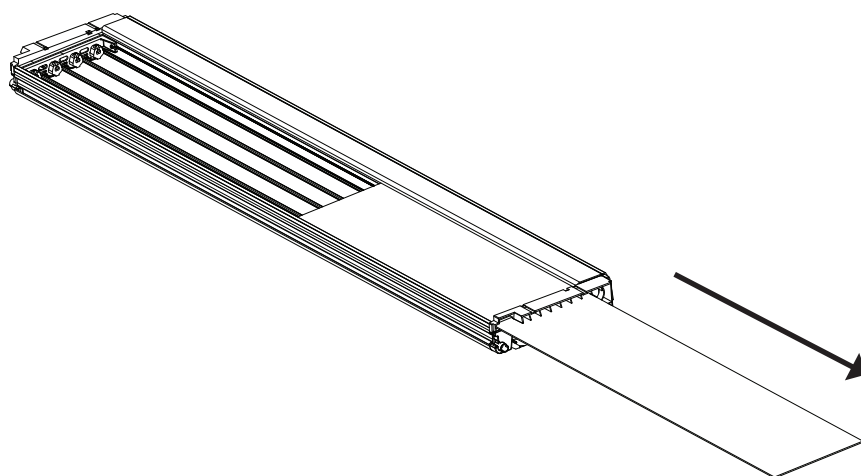
Part 6:

Lighting & Power

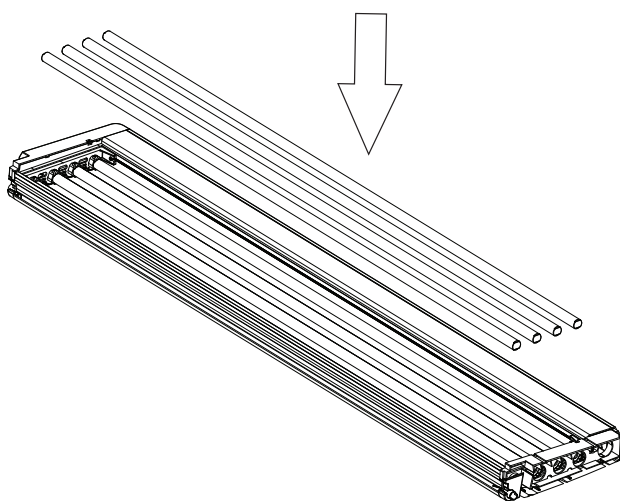
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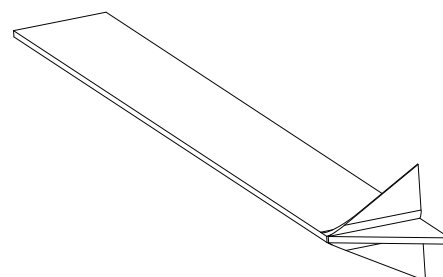
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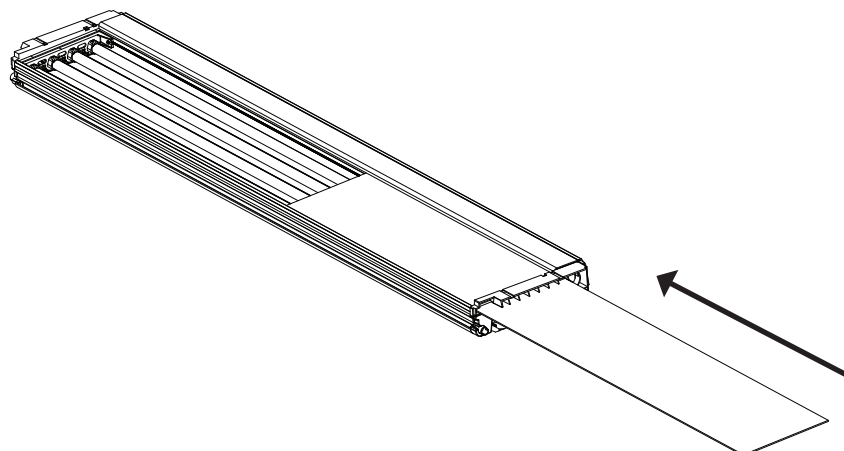
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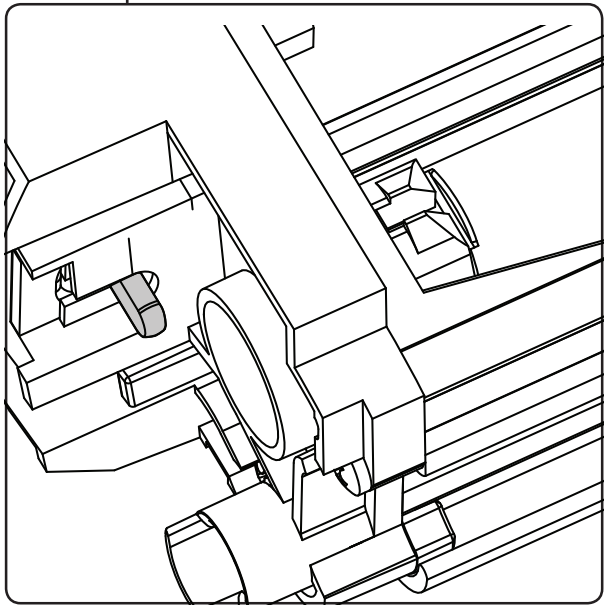
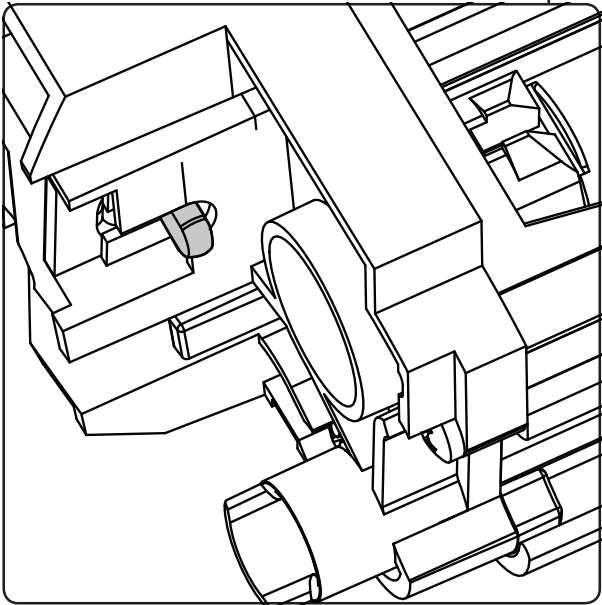
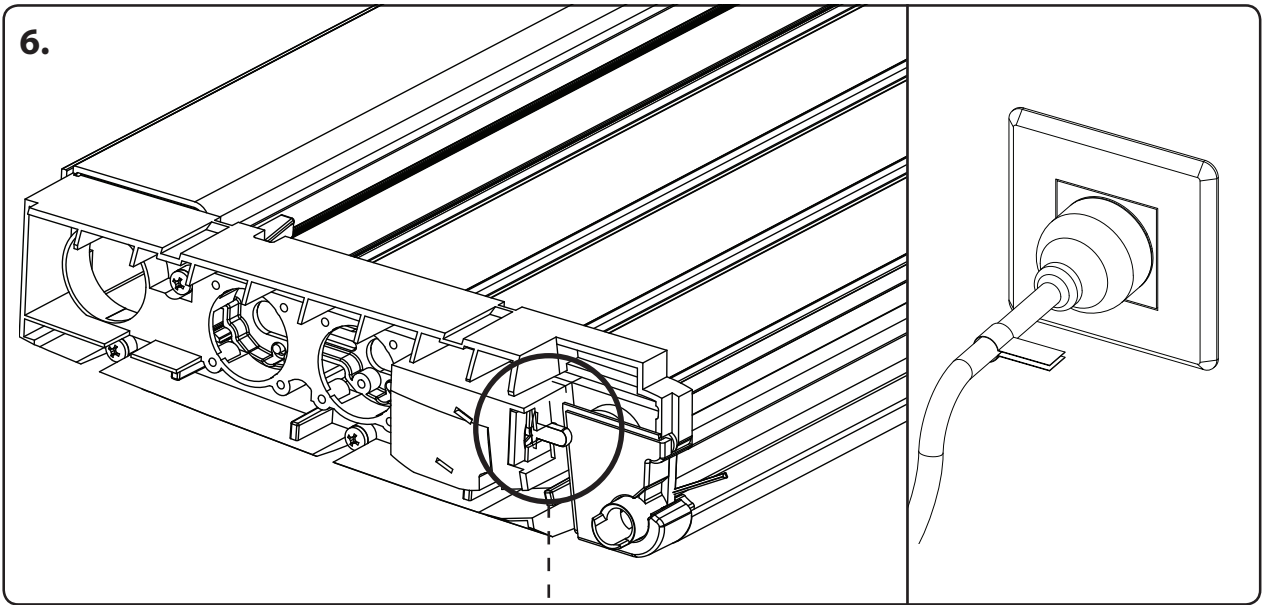


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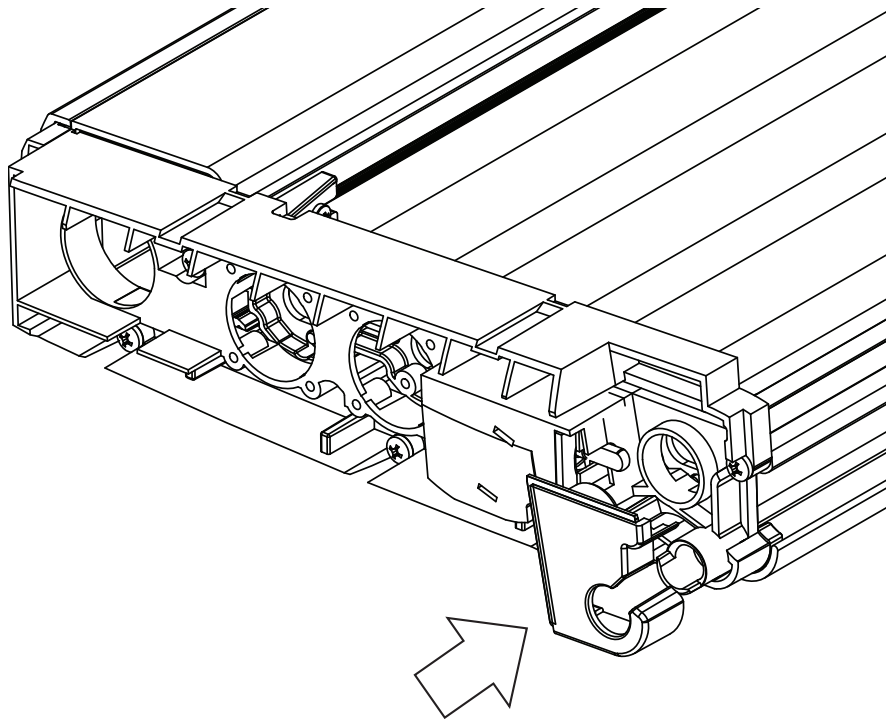


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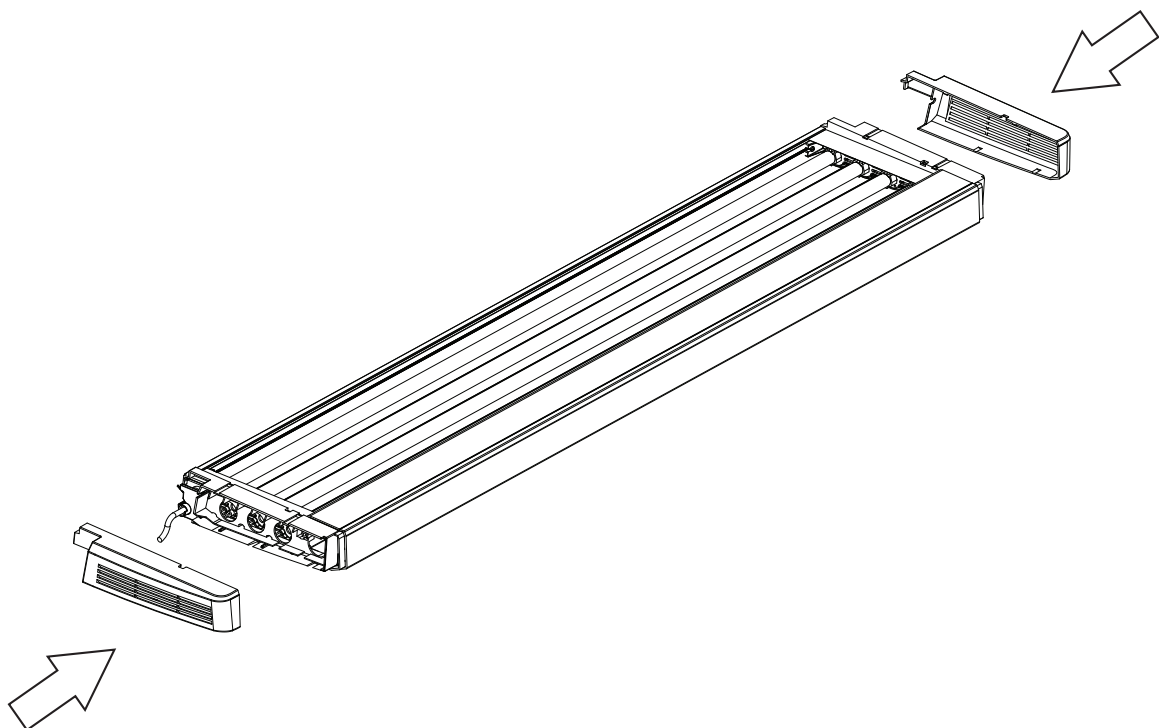




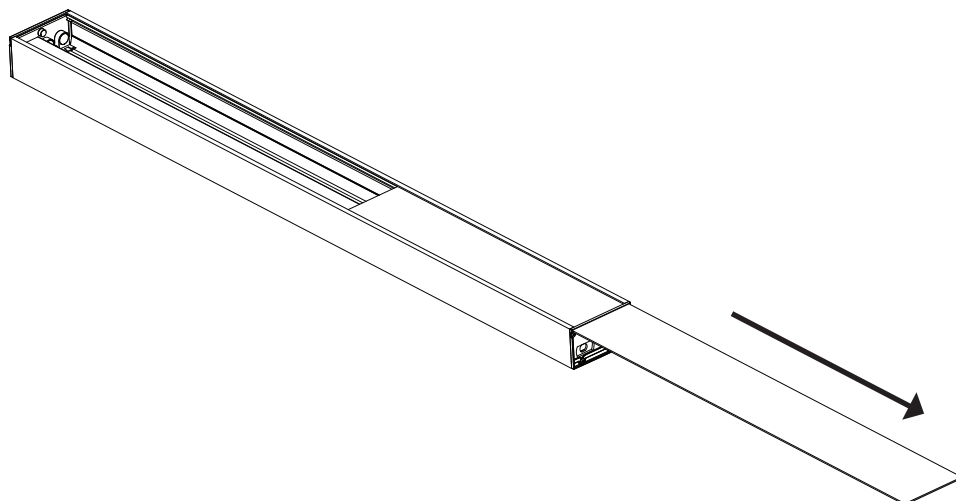
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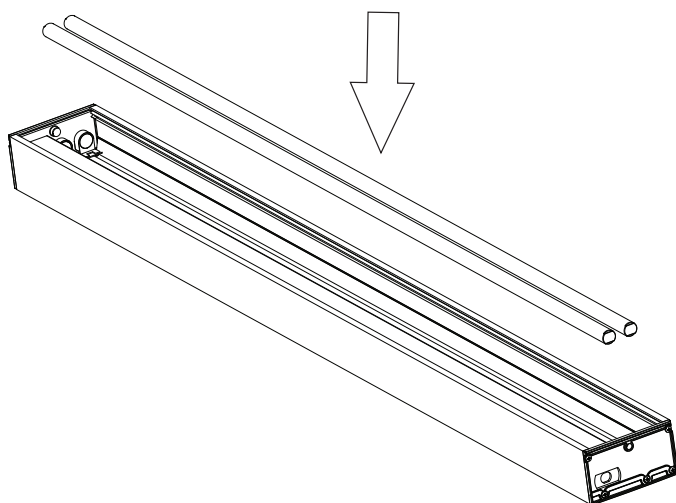
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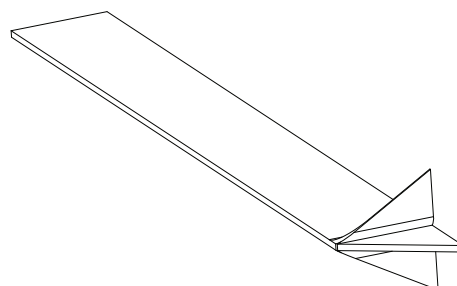
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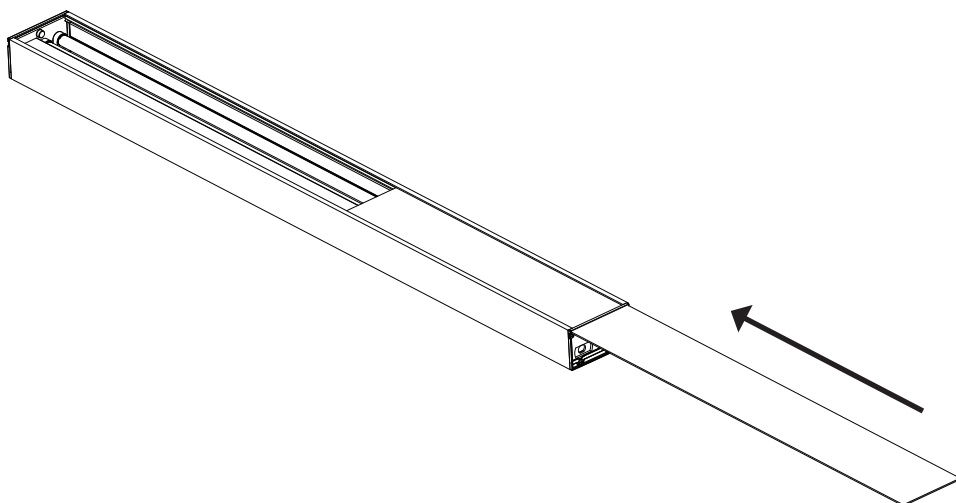
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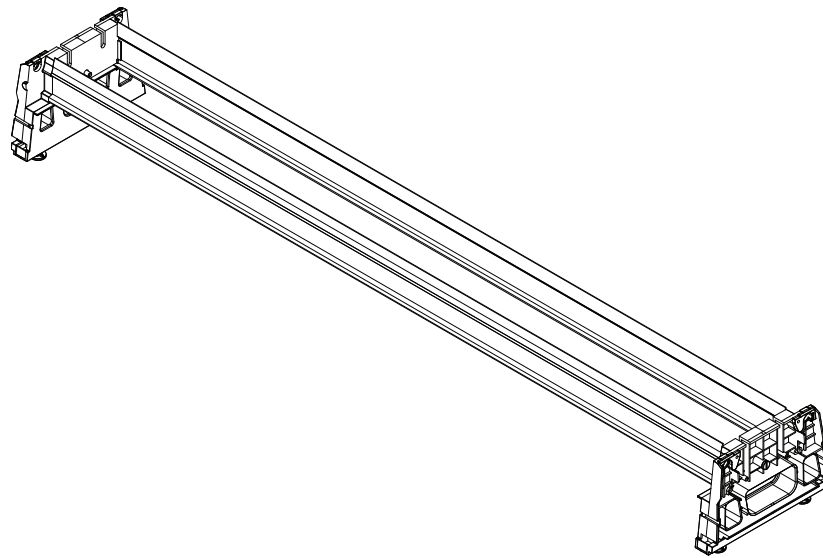
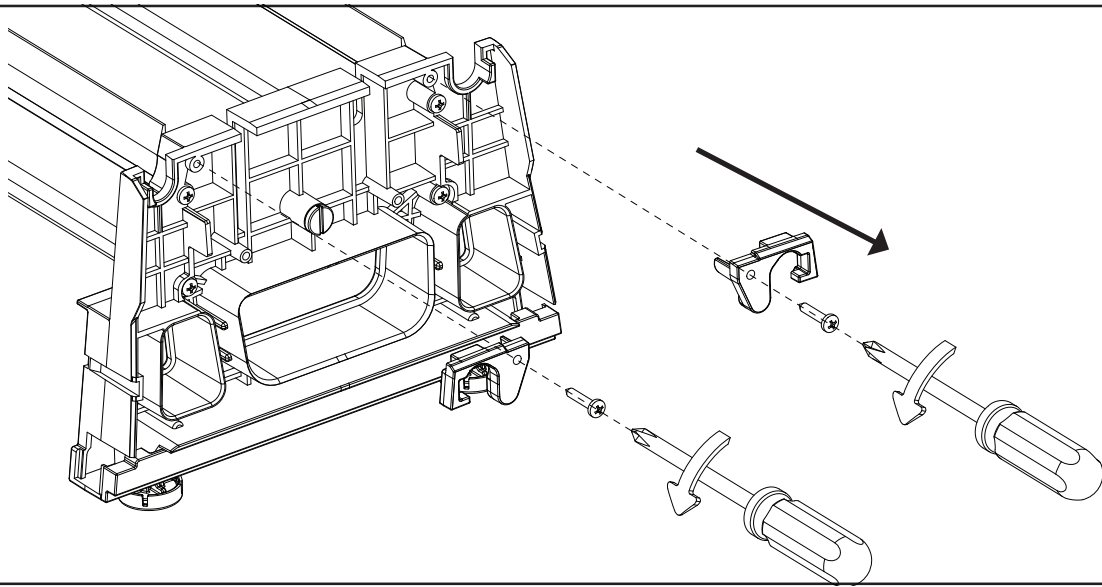
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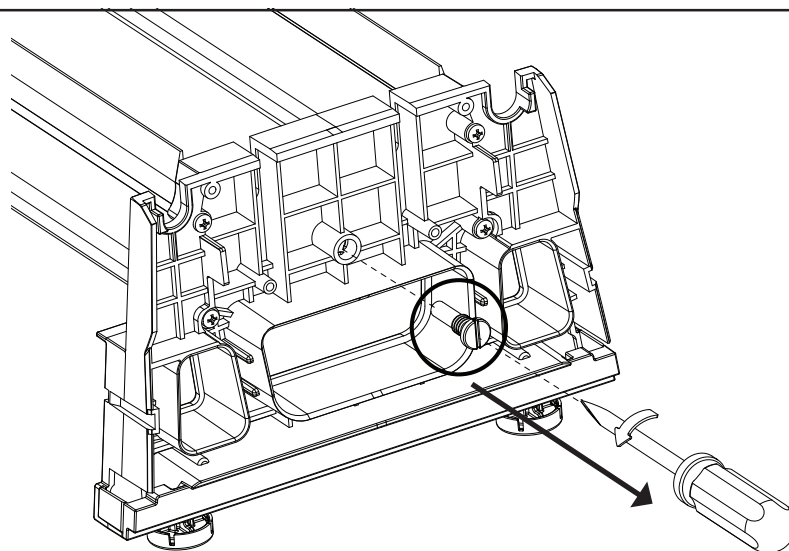
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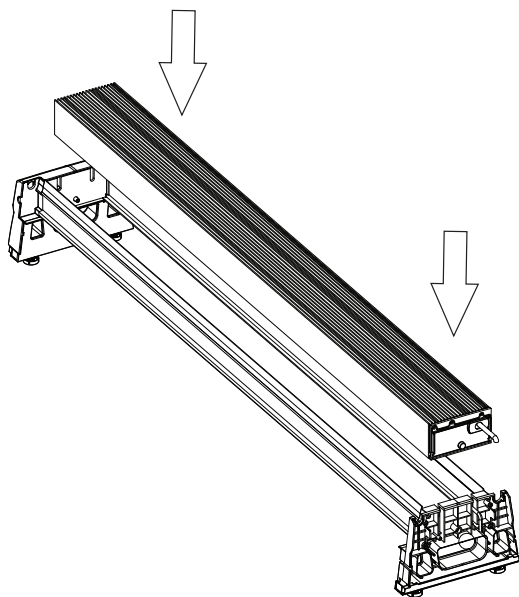
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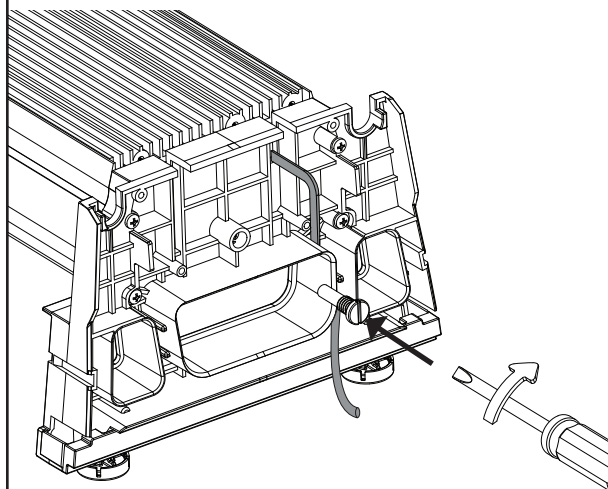
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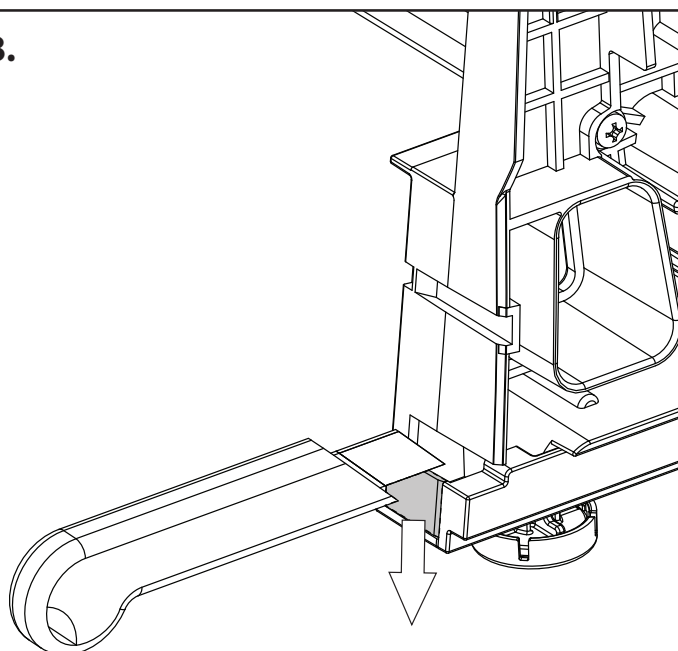
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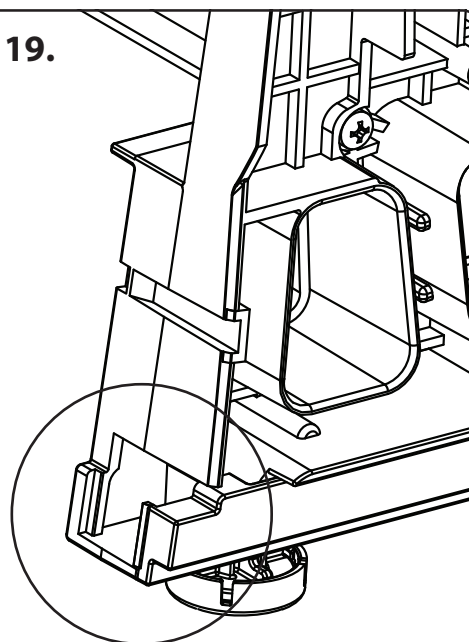
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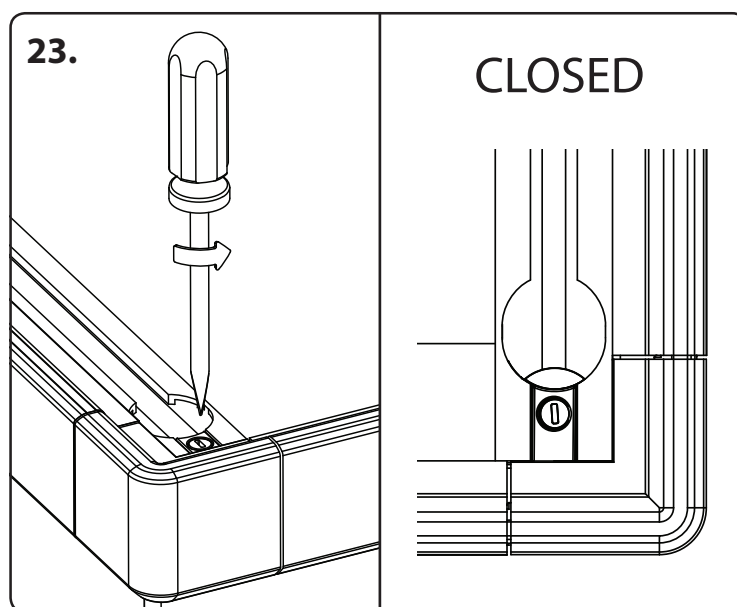
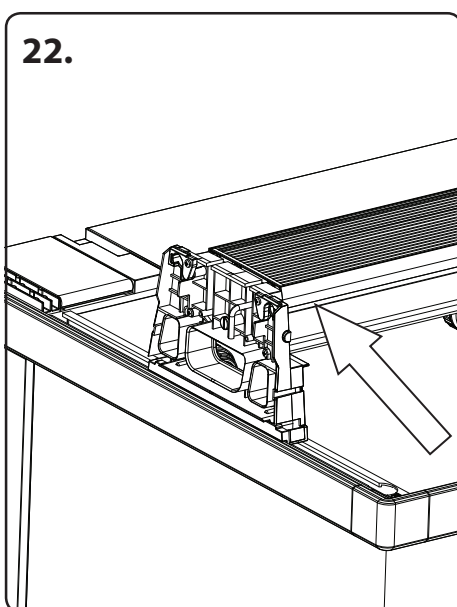
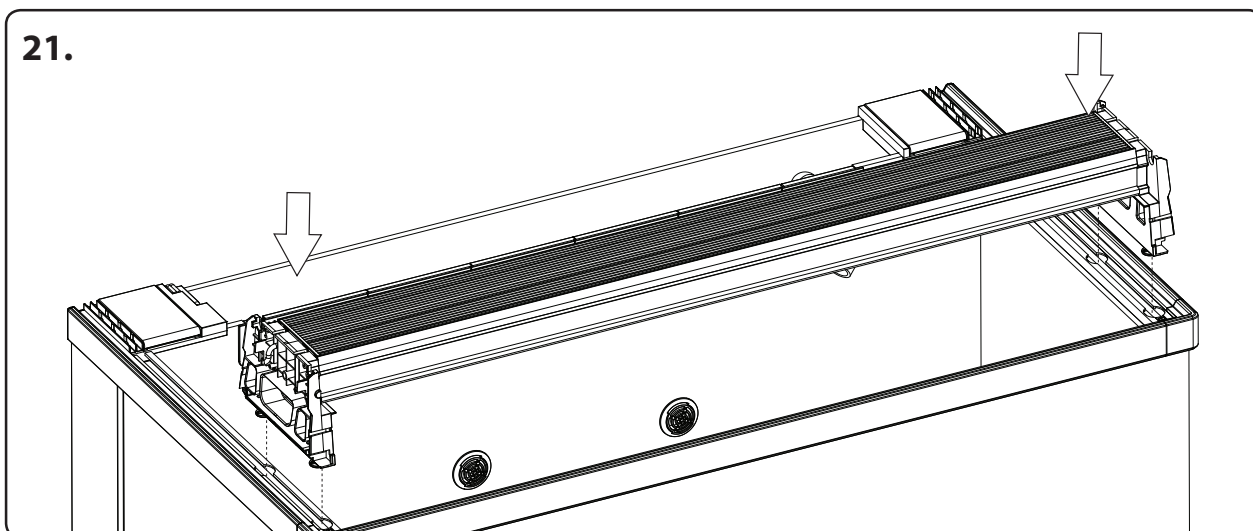
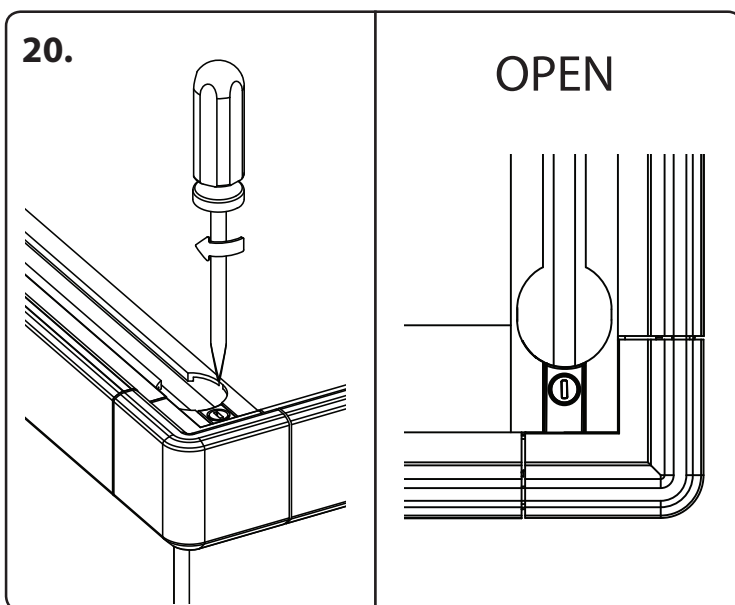


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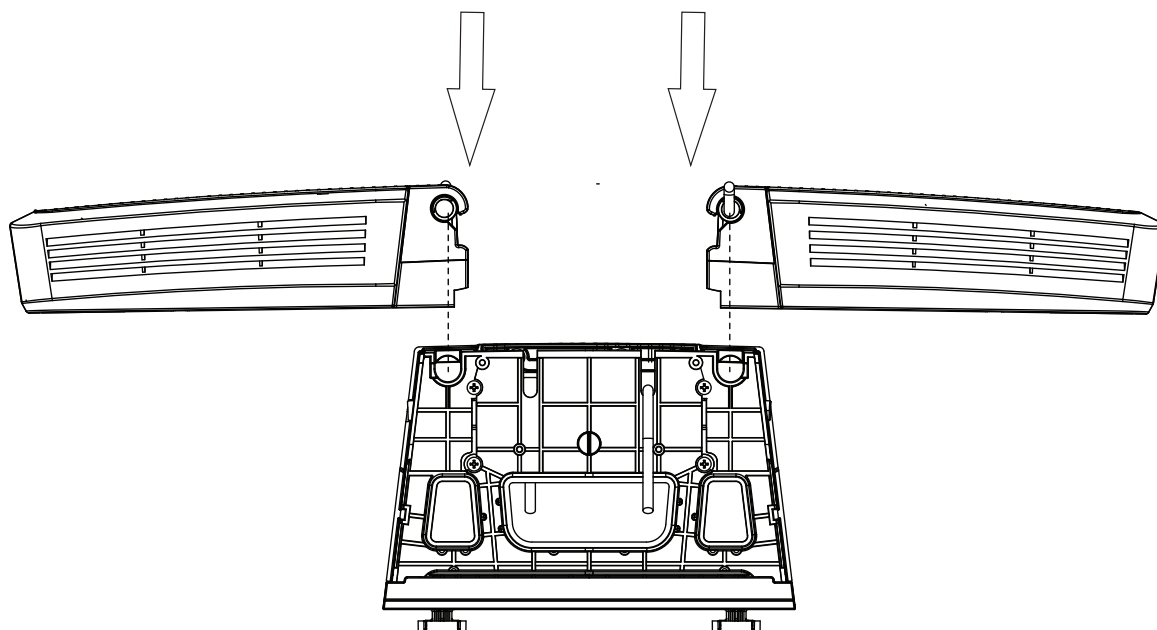


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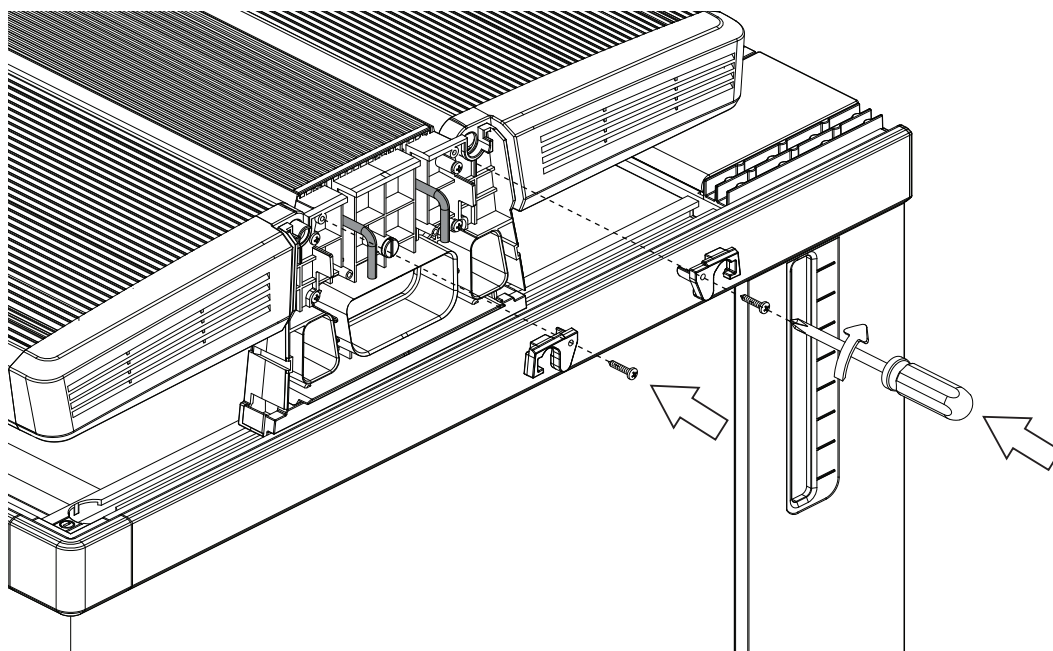




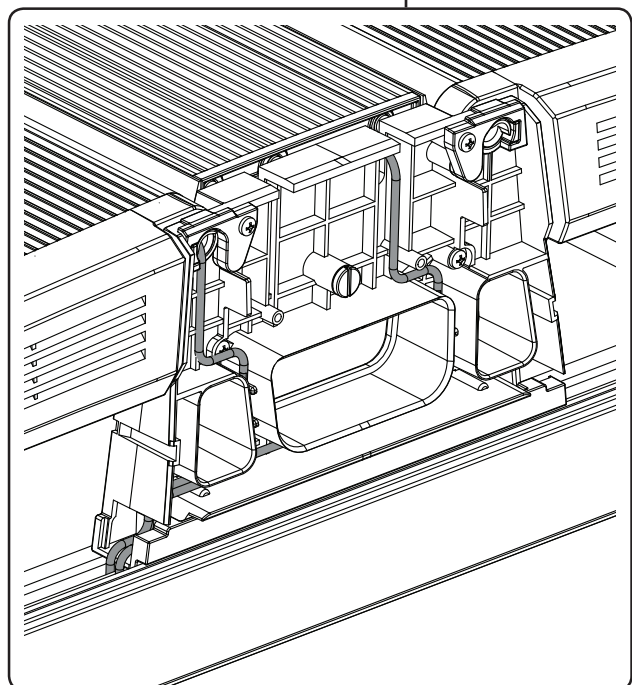
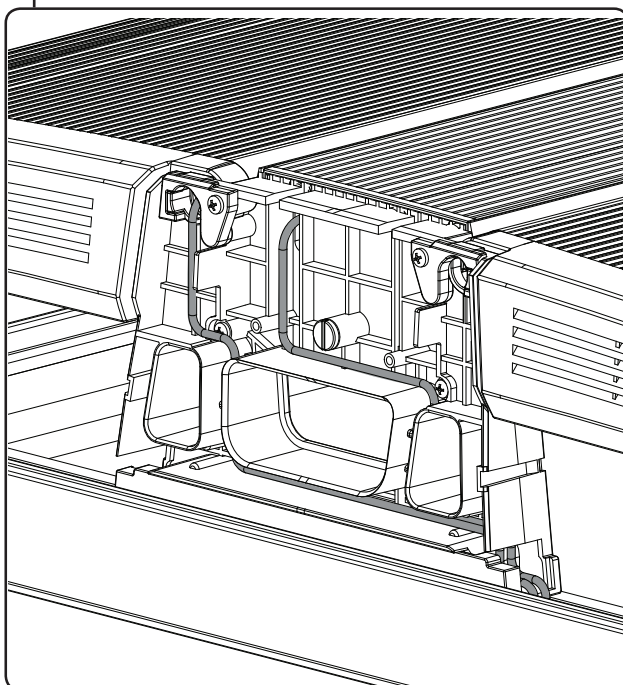
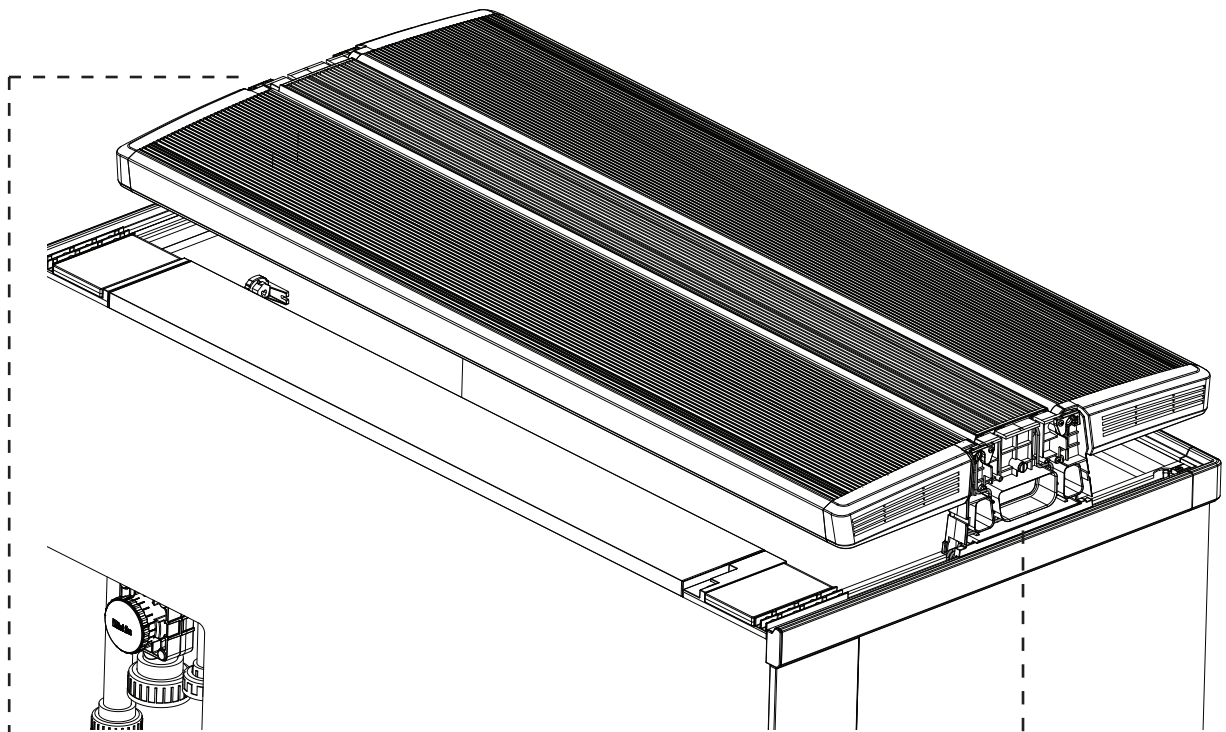
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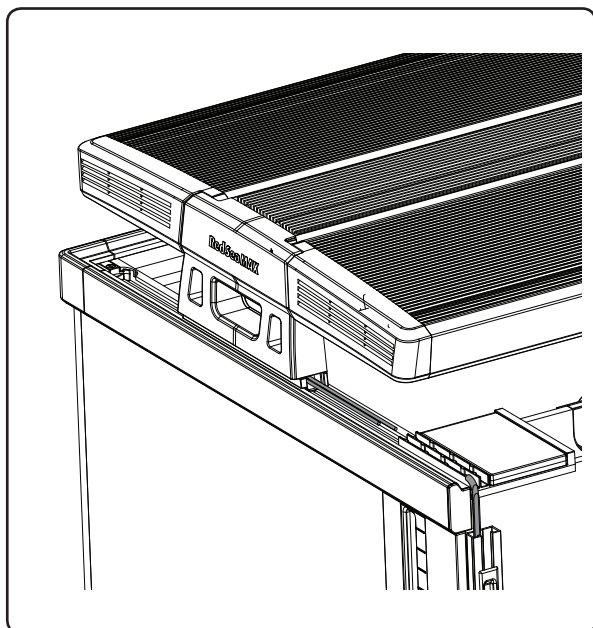
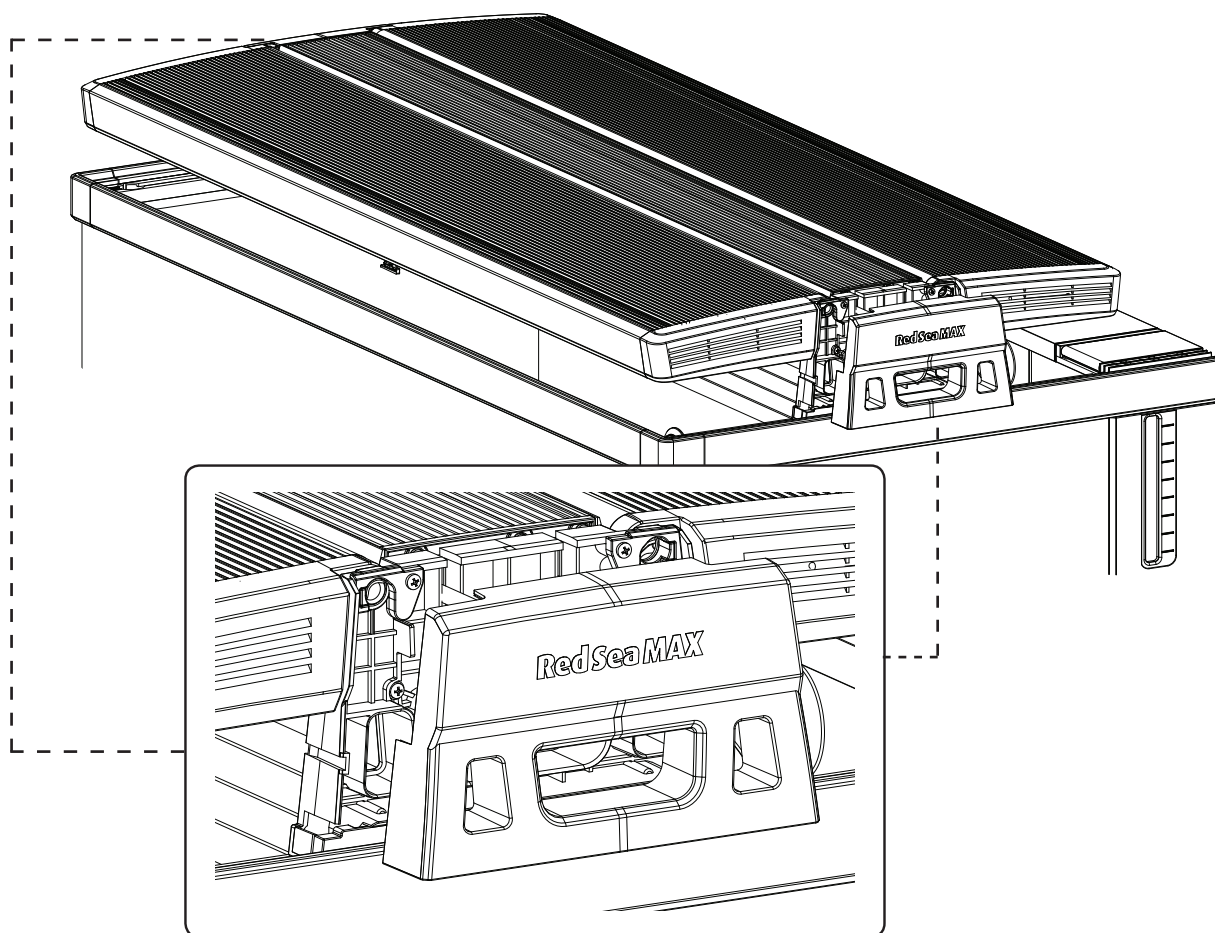
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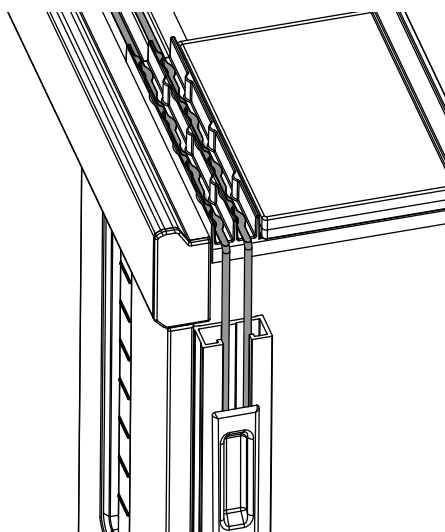
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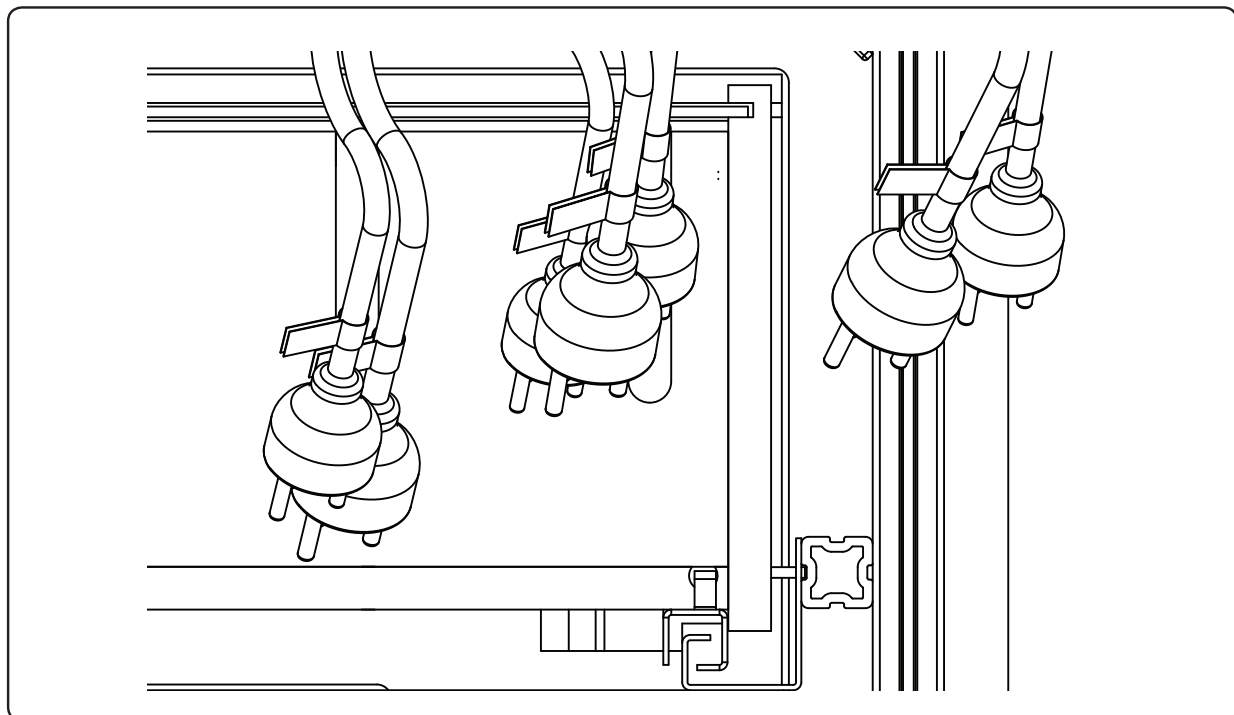
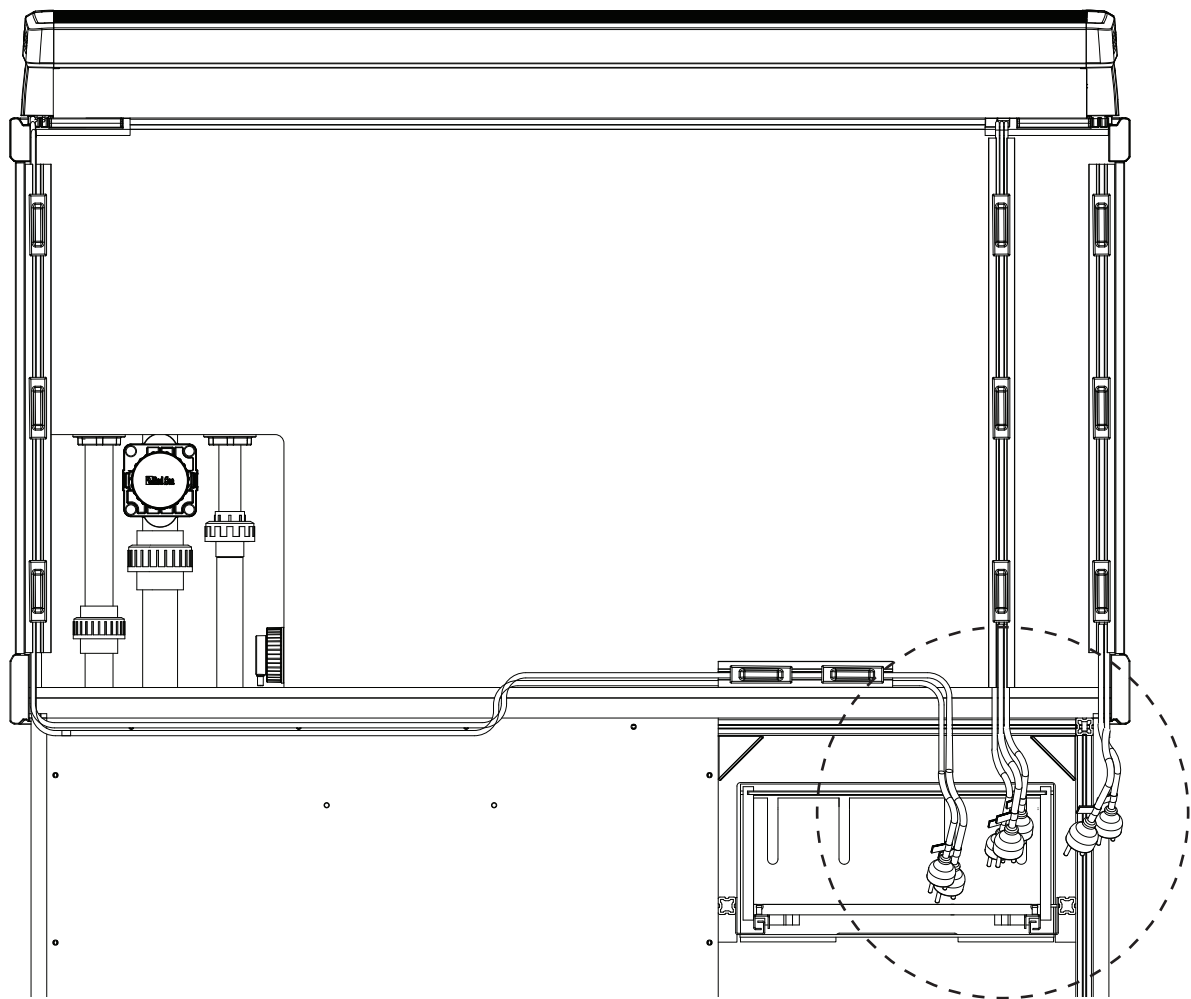
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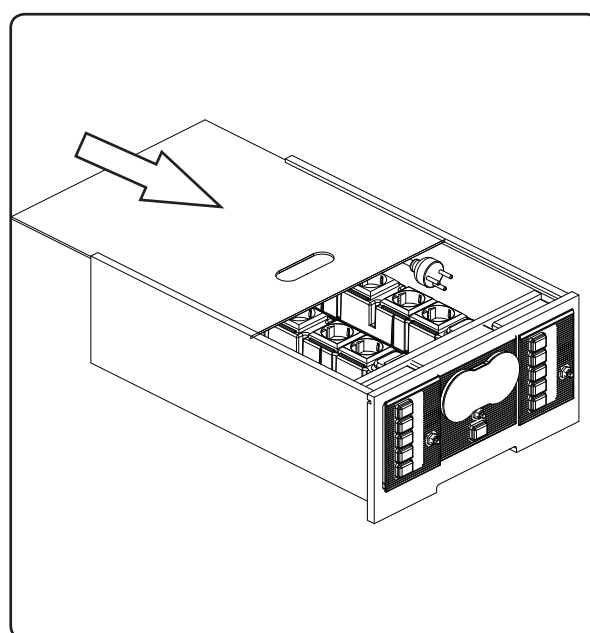
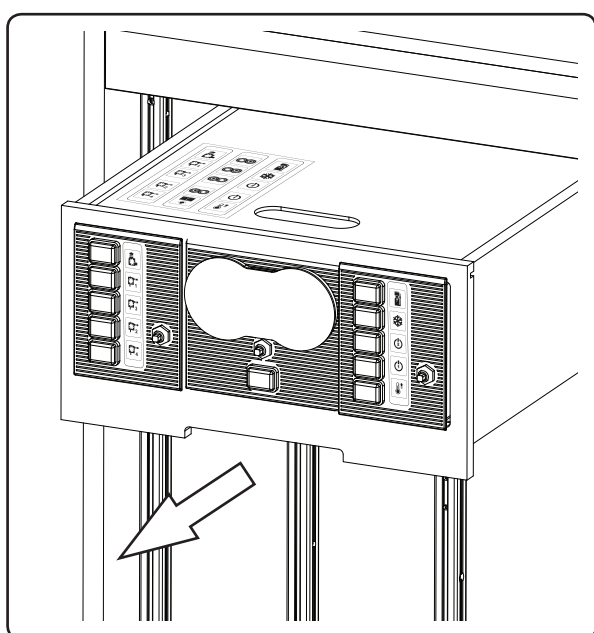
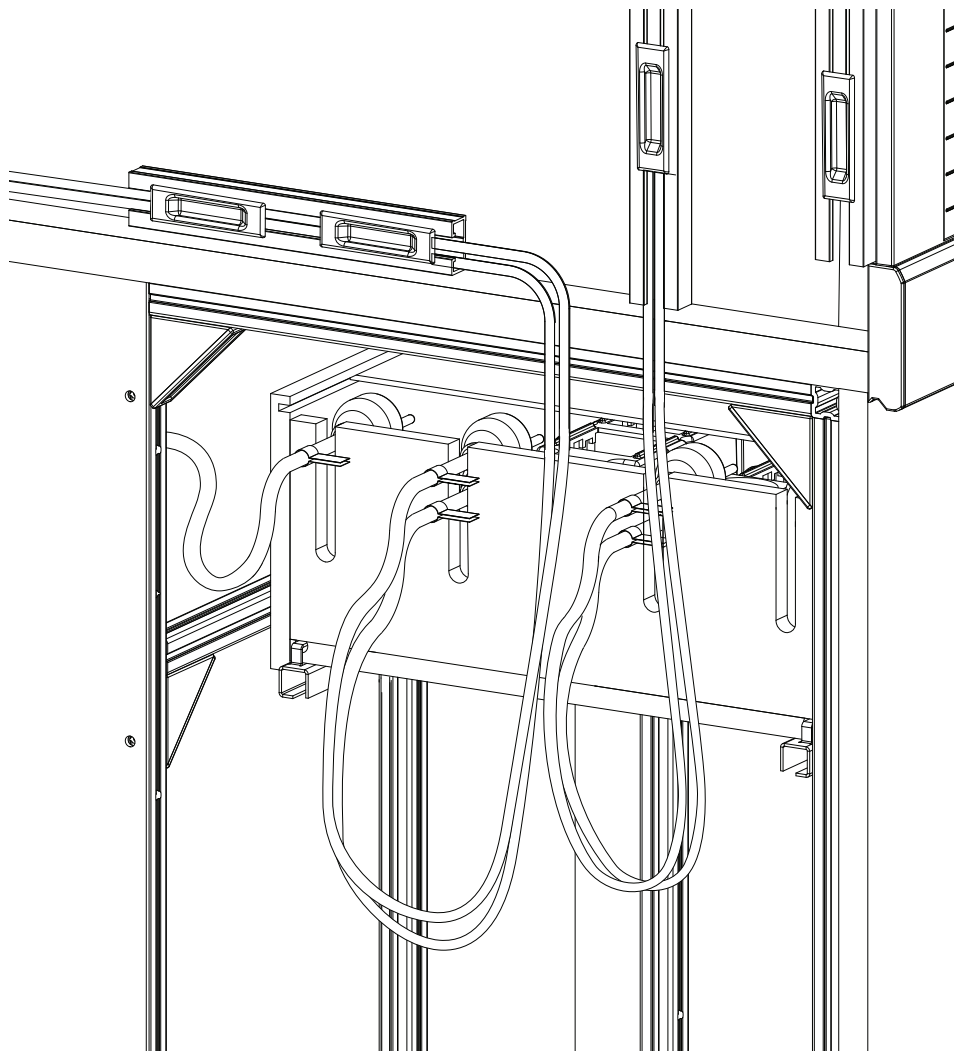
28.



29.



30.





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